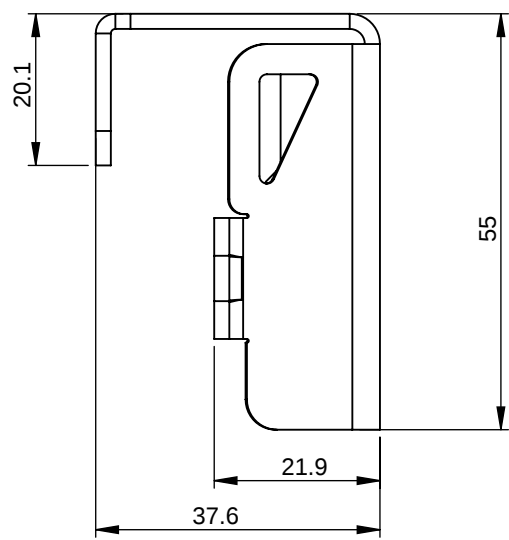
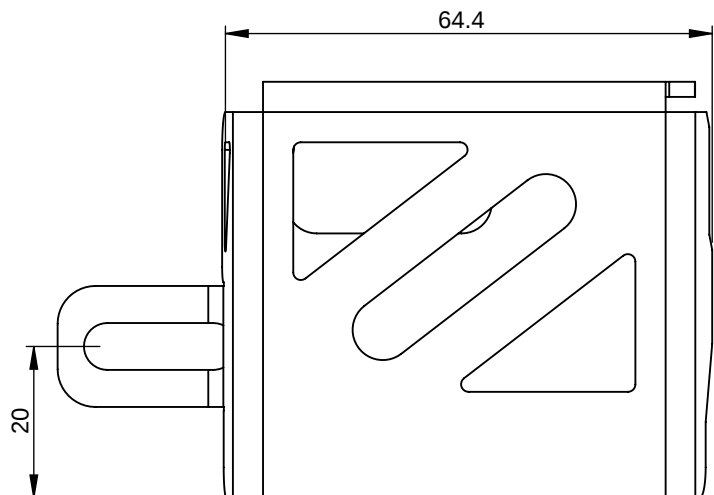
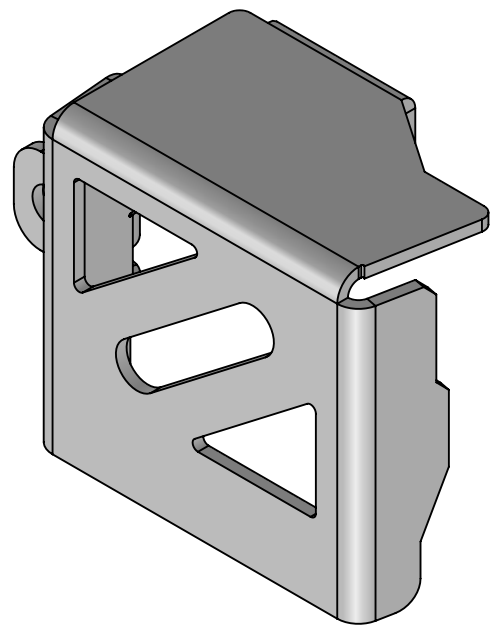
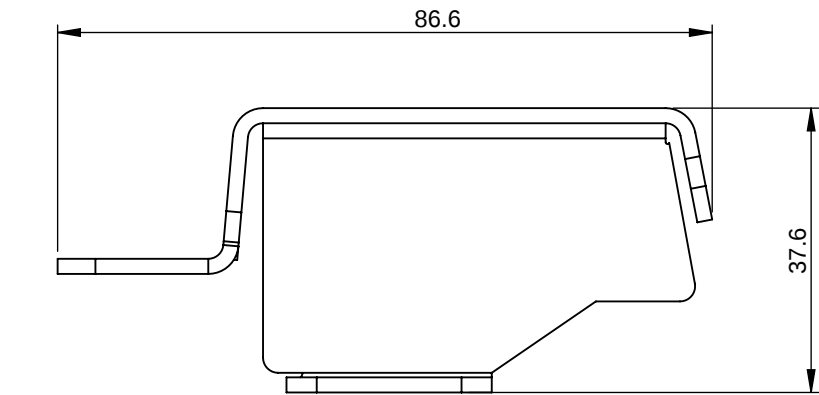


1		2	3	4	5	6
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.	
1	P040315001	Africa Twin Reservoir Guard	1200H4	2	1	



- Processes:**
- 1.Laser cut
 - 2.Bending
 - 3.Cleaning
 - 4.Powder coat
 - 5.Packaging

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A040315	
MACHINING TOLERANCE				GENERAL TOLERANCE							DESCRIPTION:	Africa Twin Reservoir Guard - 2019	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM							DWG No.		
0.5 UP TO 3 0 0.05		120 UP TO 400 0 0.2		0.5 UP TO 3 0 0.1		120 UP TO 400 0 0.5					DATE PRINTED:	20/05/2019	
3 UP TO 6 0 0.05		400 UP TO 1000 0 0.3		3 UP TO 6 0 0.1		400 UP TO 1000 0 0.8					SHEET	1 # 2	
6 UP TO 30 0 0.1		1000 UP TO 2000 0 0.5		6 UP TO 30 0 0.2		1000 UP TO 2000 0 1.2					REV	B	
30 UP TO 120 0 0.15		2000 UP TO 4000 0 1.0		30 UP TO 120 0 0.3		2000 UP TO 4000 0 2.0					SURFACE TREATMENT:		
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS							MOTORRADICAL Engineered to Outlast Adventure BrightWing TECHNOLOGIES		
UP TO 10° 0 1°		120° UP TO 400° 0 0°10'		UP TO 10° 0 1°		120° UP TO 400° 0 0°10'							
10° UP TO 50° 0 0°30'		OVER 400° 0 0°45'		10° UP TO 50° 0 0°30'		OVER 400° 0 0°45'							
50° UP TO 120° 0 0°20'				50° UP TO 120° 0 0°20'									
☐ STRAIGHTNESS	☐ CIRCULARITY	☐ PROFILE OF ANY LINE	☐ POSITION	☐ CIRCULAR RUN-OUT	☐ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT. 3 PROJECTION METHOD: RD ANGLE		SCALE:	1:1	MATERIAL:			
☐ FLATNESS	☐ CYLINDRICITY	☐ PROFILE OF ANY SURFACE	☐ CONCENTRICITY	☐ TOTAL RUN-OUT	☐ MAXIMUM MATERIAL CONDITION			FINISH:					
☐ PARALLELISM	☐ PERPENDICULARITY	☐ ANGULARITY	☐ SYMMETRY	☐ ENVELOPE PRINCIPLE	☐ PROJECTED TOLERANCE ZONE								