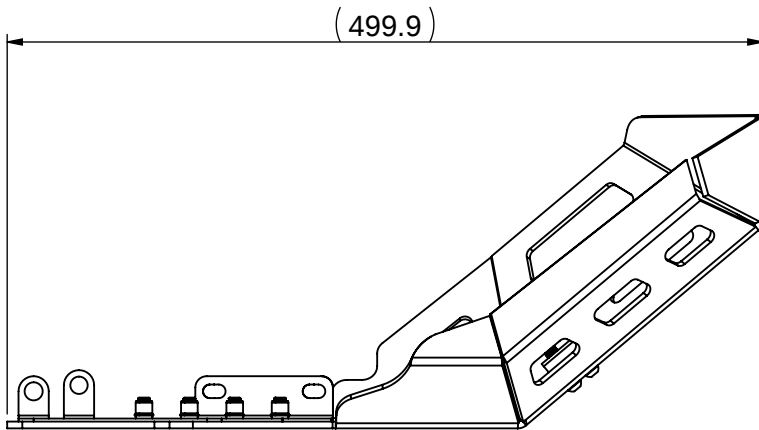
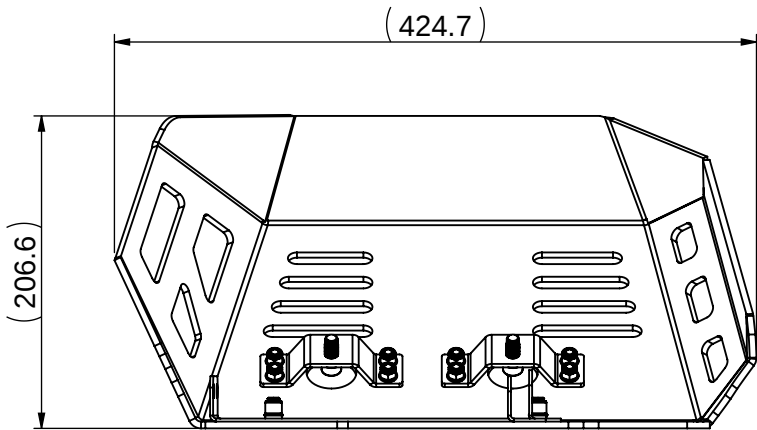
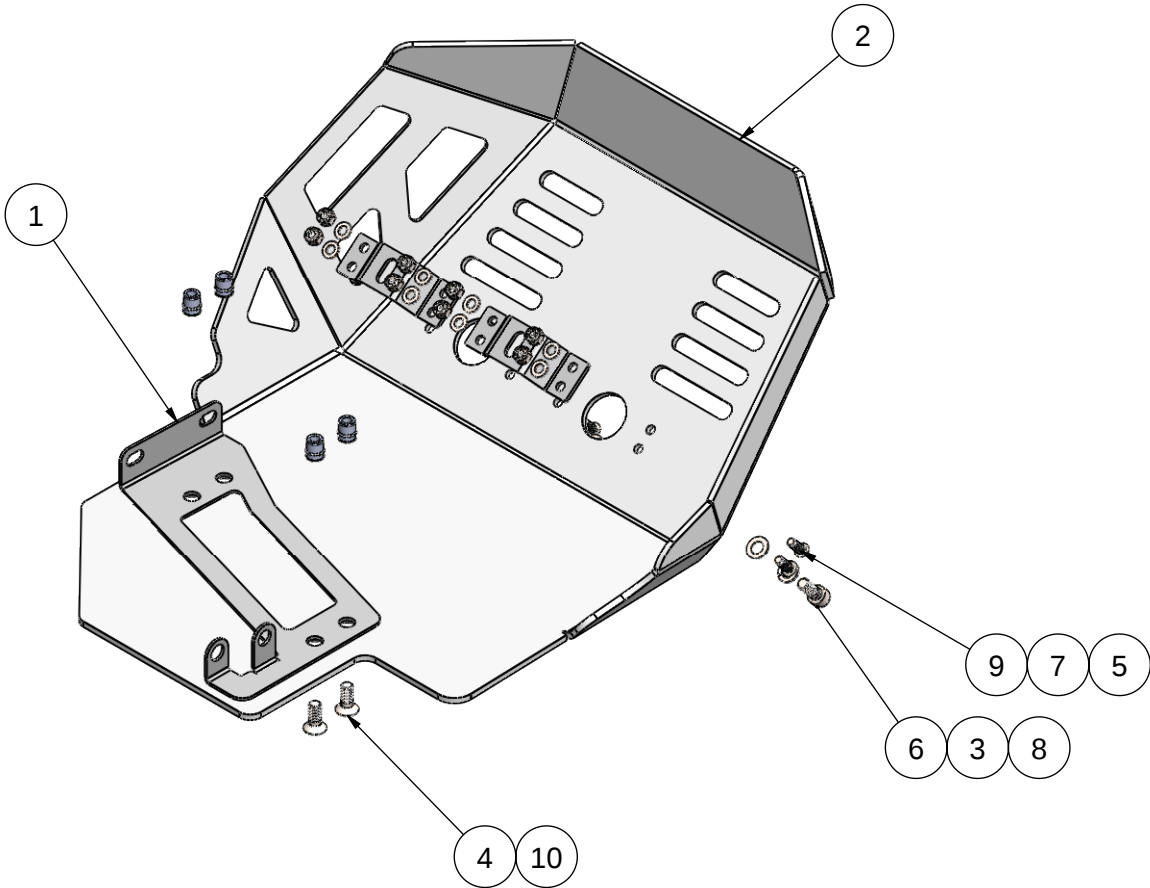


1		2		3		4		5		6	
ITEM NO.	PART NUMBER	DESCRIPTION			MATERIAL	STOCK SIZE	WEIGHT	QTY.			
1	A04036001	Africa Twin CRF1000 Mounting Brackets			N/A		407.62	1			
2	A04036002	Africa Twin CRF1000 Bash Plate			N/A		2643.57	1			
3	WFST-D127SS-M08	Spring washer SS - M08						2			
4	WFST-D912SS-M08x020	Hexagon Socket Countersunk Head Cap Screw SS -M08x020						4			
5	WFST-D985SS-M06	NUT Hex Nyloc M06 X 1.00mm SS						8			
6	WFST-I4762SS-M08x020	Hexagon Socket Head Cap Screw SS-M08x020						2			
7	WFST-I7089SS-M06	Flat Washer SS - M06 - 12x06.6						8			
8	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0						2			
9	WFST-I7380SS-M06x16	Socket Button Head Cap Screw-SS-M06x16						8			
10	WFST-RN126ZB-08x17	RivNut M08x17 mm ZB STD Flange						4			



- Process needed:
1. Sand/Debur
 2. Countersink
 3. Bend
 4. Weld
 5. Clean (Grind and shaker)
 6. Powder Coat (Ferrograin Silver)
 7. Assemble
 8. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A040360
								DRAWN:			DESCRIPTION:	African Twin CRF1000 Bash Plate Natural
MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:			DWG No.	A040360
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE	ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM							APPROVED:			DATE PRINTED:	03/04/2019
0.5 UP TO 3 Ø 0.05	120 UP TO 400 Ø 0.2	0.5 UP TO 3 Ø 0.1	120 UP TO 400 Ø 0.5								SHEET	1 # 7
3 UP TO 6 Ø 0.05	400 UP TO 1000 Ø 0.3	3 UP TO 6 Ø 0.1	400 UP TO 1000 Ø 0.8								REV	B
6 UP TO 30 Ø 0.1	1000 UP TO 2000 Ø 0.5	6 UP TO 30 Ø 0.2	1000 UP TO 2000 Ø 1.2					MFG:			SURFACE TREATMENT:	
30 UP TO 120 Ø 0.15	2000 UP TO 4000 Ø 1.0	30 UP TO 120 Ø 0.3	2000 UP TO 4000 Ø 2.0					QA:				
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS										
UP TO 10Å Ø 1Å	120Å UP TO 400Å Ø 0Å10'	UP TO 10Å Ø 1Å	120Å UP TO 400Å Ø 0Å10'									
10Å UP TO 50Å Ø 0Å30'	OVER 400Å Ø 0Å5'	10Å UP TO 50Å Ø 0Å30'	OVER 400Å Ø 0Å5'									
50Å UP TO 120Å Ø 0Å20'		50Å UP TO 120Å Ø 0Å20'										
— STRAIGHTNESS	○ CIRCULARITY	⌒ PROFILE OF ANY LINE	⊕ POSITION	⌒ CIRCULAR RUN-OUT	Ⓛ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT. 3 PROJECTION METHOD: RD ANGLE		SCALE:	1:5		MOTORRADICAL Engineered to Outlast Adventure BrightWing TECHNOLOGIES	
▯ FLATNESS	⌒ CYLINDRICITY	⌒ PROFILE OF ANY SURFACE	⊗ CONCENTRICITY	⌒ TOTAL RUN-OUT	Ⓜ MAXIMUM MATERIAL CONDITION			FINISH:		MATERIAL:		
∥ PARALLELISM	⊥ PERPENDICULARITY	⌒ ANGULARITY	≡ SYMMETRY	Ⓢ ENVELOPE PRINCIPLE	Ⓟ PROJECTED TOLERANCE ZONE					Material <not specified>		