

1		2	3	4	5	6
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	THICKNESS	QTY.	
1	P040371001	Brace Plate	MS/HRCQ	2.0	1	
2	P040371002	Foot Plate Left	MS/HRCQ	4.0	1	
3	P040371003	Foot Plate Right	MS/HRCQ	4.0	1	
4	P040371004	Support Pipe Plate	MS/HRCQ	2.0	1	
5	P040371005W	Support Tube	MS TUBE 25.4	2.0	1	
6	P040371006	Support Brace Left	MS/300WA	6.0	1	
7	P040371007W	Main Tube	MS TUBE 25.4	2.0	1	
8	P040371008	Support Brace Right	MS/300WA	6.0	1	
9	P040371009	Spring Bracket	MS/HRCQ	8	1	
10	P040371010W	Brace Tube	MS TUBE 19.05	1.6	1	
11	P040371011	Top Rubber Mount Plate	MS/HRCQ	2.0	1	
12	P040371012	Kick Out Support	MS300WA	6	1	
13	P040371013	Bottom Rubber Stopper	MS/HRCQ	2.0	1	
14	P040371035	Gusset	MSHRCQ	4.0	1	
15	P040371036	Spring Hook P1	MS300WA	6	1	
16	P040371037	Spring Hook P2	MS/HRCQ	4	1	
17	P040371038	Spacer	MSHRCQ	4	2	
18	P040371039	Top Support	MS/HRCQ	3	1	
19	WENG-BUS-1840	Africa Twin Centre Stand Large Bush	Mild Steel		1	
20	WENG-SPR-1070	Honda centre stand spring			2	
21	WFST-D985ZB-M06	NUT Hex Nyloc M06 X 1.00mm ZB			2	
22	WPLA-BUS-1015-01				2	
23	WPLA-BUS-1015-02				2	

Process	Time (Min)
Laser Cut	
Bending	
Tube Cut	10
Tube Bend	20
Welding CO2	30
Welding TIG	15
Powdercoating - Black Ferrograin-Vx8503	
Parts Picking	10
Assembly	10
Packaging	15



1		2	3	4	5	6
ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.		REV	Detail of REV	Date:	Name:	
MACHINING TOLERANCE		GENERAL TOLERANCE			DRAWN:	Name: Signature: Date:
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM			CHECKED:	FILE NAME: A040371
0.5 UP TO 3 ± 0.05		0.5 UP TO 3 ± 0.1			APPROVED:	DESCRIPTION: Honda Centre Stand
3 UP TO 6 ± 0.05		3 UP TO 6 ± 0.1			MFG:	DWG No.
6 UP TO 30 ± 0.1		6 UP TO 30 ± 0.2			QA:	DATE PRINTED: 2021/05/07
30 UP TO 120 ± 0.15		30 UP TO 120 ± 0.3				SHEET 1 # 21
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS				REV A
UP TO 10° ± 1°		UP TO 10° ± 1°				SURFACE TREATMENT:
10° UP TO 50° ± 0°30'		10° UP TO 50° ± 0°30'				
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'				
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION	
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE	
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SCALE: 1:5		FINISH:		MATERIAL:		