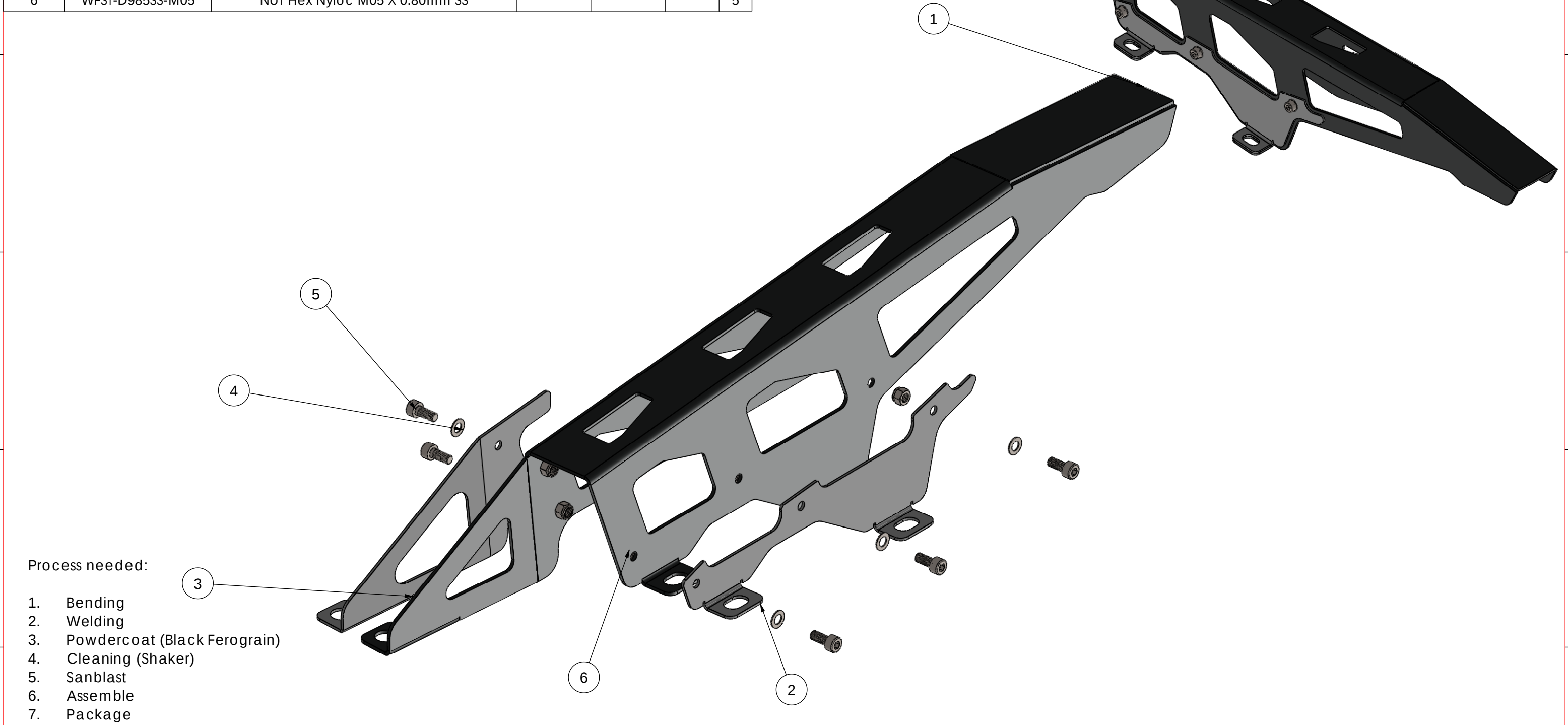


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	WEIGHT	QTY.
1	P040385001	Africa Twin CRF1000 Chain Guard	ALU1200H4	2	0.35	1
2	P040385002	CRF 1000 Africa Twin Chain Guard Bracket 1	SS304		0.08	1
3	P040385003	CRF 1000 Africa Twin Chain Guard Bracket 2	SS304		0.08	1
4	WFST-I7089SS-M05	Flat Washer SS - M05 - 10x05.5				5
5	WFST-I4762SS-M05x012	Hexagon Socket Head Cap Screw SS-M05x012				5
6	WFST-D985SS-M05	NUT Hex Nyloc M05 X 0.80mm SS				5



Process needed:

- 1. Bending
- 2. Welding
- 3. Powdercoat (Black Ferograin)
- 4. Cleaning (Shaker)
- 5. Sanblast
- 6. Assemble
- 7. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A040385	
MACHINING TOLERANCE				GENERAL TOLERANCE				DRAWN:			DESCRIPTION:	Africa Twin CRF1000 Chain Guard	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM				CHECKED:			DWG No.	A040385	
0.5 UP TO 3 0 0.05		120 UP TO 400 0 0.2		0.5 UP TO 3 0 0.1		120 UP TO 400 0 0.5		APPROVED:			DATE PRINTED:	07/06/2018	
3 UP TO 6 0 0.05		400 UP TO 1000 0 0.3		3 UP TO 6 0 0.1		400 UP TO 1000 0 0.8		MFG:			SHEET	1 # 5	
6 UP TO 30 0 0.1		1000 UP TO 2000 0 0.5		6 UP TO 30 0 0.2		1000 UP TO 2000 0 1.2		QA:			REV	C	
30 UP TO 120 0 0.15		2000 UP TO 4000 0 1.0		30 UP TO 120 0 0.3		2000 UP TO 4000 0 2.0					SURFACE TREATMENT:		
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS									
UP TO 10Å 0 1Å		120Å UP TO 400Å 0 0Å10'		UP TO 10Å 0 1Å		120Å UP TO 400Å 0 0Å10'							
10Å UP TO 50Å 0 0Å30'		OVER 400Å 0 0Å5'		10Å UP TO 50Å 0 0Å30'		OVER 400Å 0 0Å5'							
50Å UP TO 120Å 0 0Å20'				50Å UP TO 120Å 0 0Å20'									
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT from BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE	SCALE:	1:5	MATERIAL: N/A	 Engineered to Outlast Adventure	
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION				FINISH:				
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE								