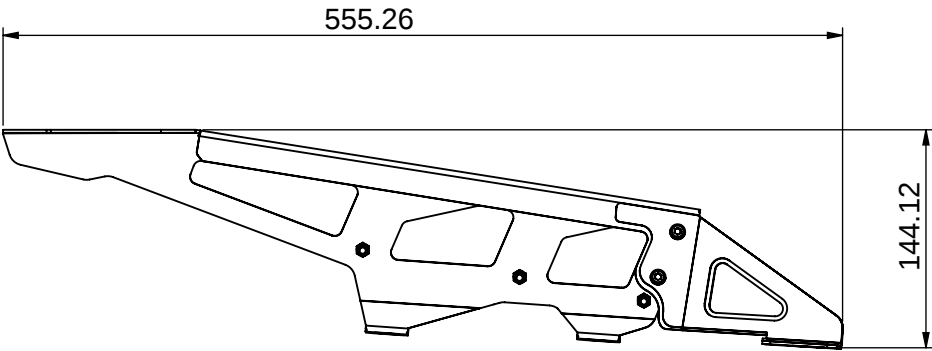
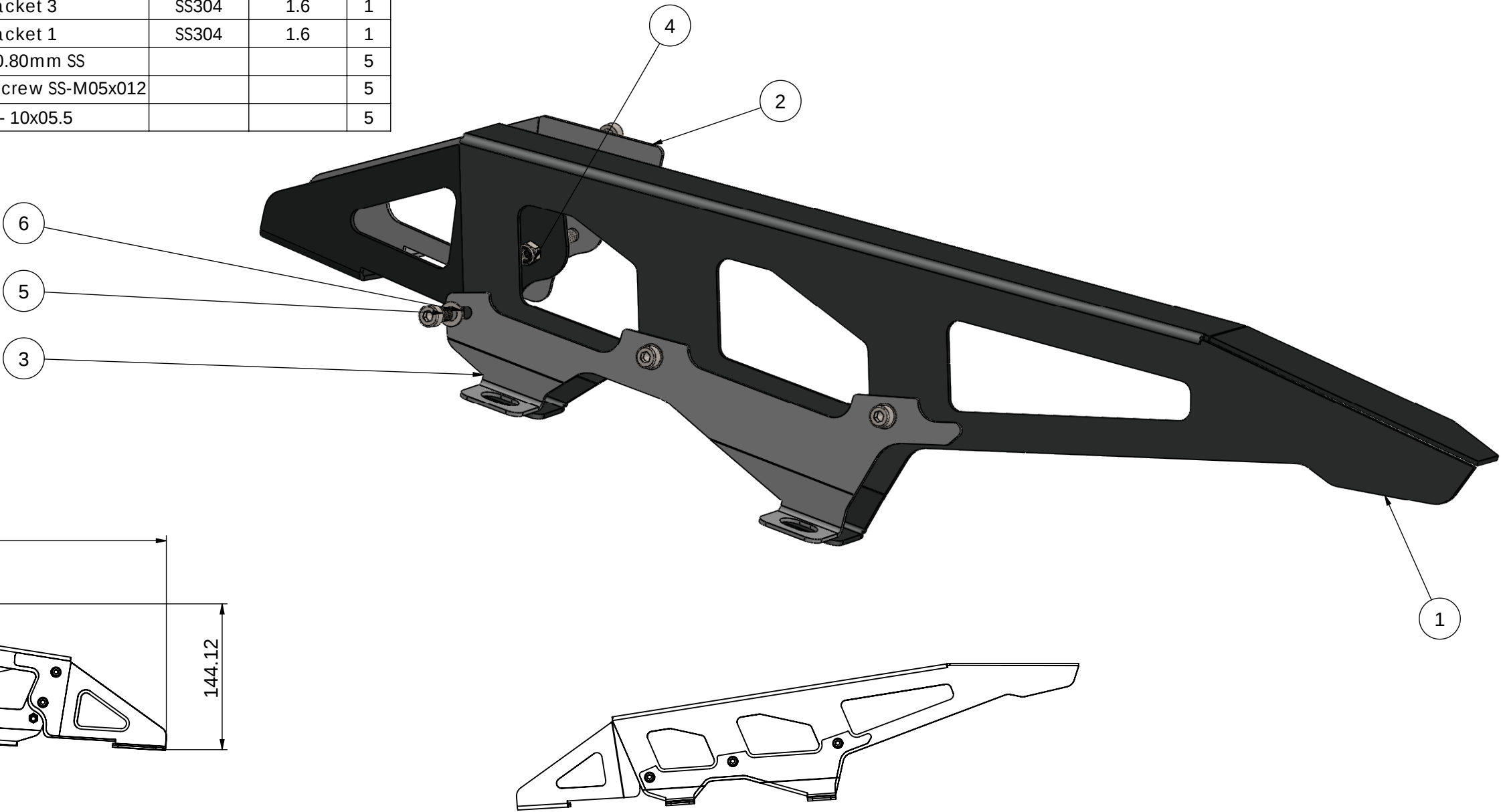


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P040390001	CRF 1000 AT NA Ferrograin Black Bracket 2	ALU1200H4	2	1
2	P040390002	CRF 1000 AT NA Bracket 3	SS304	1.6	1
3	P040390003	CRF 1000 AT NA Bracket 1	SS304	1.6	1
4	WFST-D985SS-M05	NUT Hex Nyloc M05 X 0.80mm SS			5
5	WFST-I4762SS-M05x012	Hexagon Socket Head Cap Screw SS-M05x012			5
6	WFST-I7089SS-M05	Flat Washer SS - M05 - 10x05.5			5



- Process needed:
- 1. Bending
 - 2. Welding
 - 3. Powdercoat (Black Ferograin)
 - 4. Cleaning (Shaker)
 - 5. Sanblast
 - 6. Assemble
 - 7. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A040390
								DRAWN:			DESCRIPTION:	CRF 1000 AT NA Chain Guard
MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:			DWG No.	A040390
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						APPROVED:			DATE PRINTED:	25/03/2019
0.5 UP TO 3 Ø 0.05	120 UP TO 400 Ø 0.2	0.5 UP TO 3 Ø 0.1	120 UP TO 400 Ø 0.5								SHEET	1 # 5
3 UP TO 6 Ø 0.05	400 UP TO 1000 Ø 0.3	3 UP TO 6 Ø 0.1	400 UP TO 1000 Ø 0.8					MFG:			REV A	
6 UP TO 30 Ø 0.1	1000 UP TO 2000 Ø 0.5	6 UP TO 30 Ø 0.2	1000 UP TO 2000 Ø 1.2					QA:			SURFACE TREATMENT:	
30 UP TO 120 Ø 0.15	2000 UP TO 4000 Ø 1.0	30 UP TO 120 Ø 0.3	2000 UP TO 4000 Ø 2.0									
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS										
UP TO 10Å Ø 1Å	120Å UP TO 400Å Ø 0Å10'	UP TO 10Å Ø 1Å	120Å UP TO 400Å Ø 0Å10'									
10Å UP TO 50Å Ø 0Å30'	OVER 400Å Ø 0Å5'	10Å UP TO 50Å Ø 0Å30'	OVER 400Å Ø 0Å5'									
50Å UP TO 120Å Ø 0Å20'		50Å UP TO 120Å Ø 0Å20'										
— STRAIGHTNESS	○ CIRCULARITY	⌒ PROFILE OF ANY LINE	⊕ POSITION	∕ CIRCULAR RUN-OUT	Ⓛ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BYANY MEANS WHATSOEVER WITHOUTTHE WRITTEN CONSENT from BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNINGCONSTITUTES THEFT.		SCALE:	1:5		MOTORRADICAL Engineered to Outlast Adventure BrightWing TECHNOLOGIES	
▯ FLATNESS	⌒ CYLINDRICITY	⌒ PROFILE OF ANY SURFACE	⊗ CONCENTRICITY	∕ TOTAL RUN-OUT	Ⓜ MAXIMUM MATERIAL CONDITION			FINISH:		MATERIAL:		
∥ PARALLELISM	⊥ PERPENDICULARITY	∠ ANGULARITY	≡ SYMMETRY	ⓔ ENVELOPE PRINCIPLE	Ⓟ PROJECTED TOLERANCE ZONE							
						3 PROJECTION METHOD: RD ANGLE 