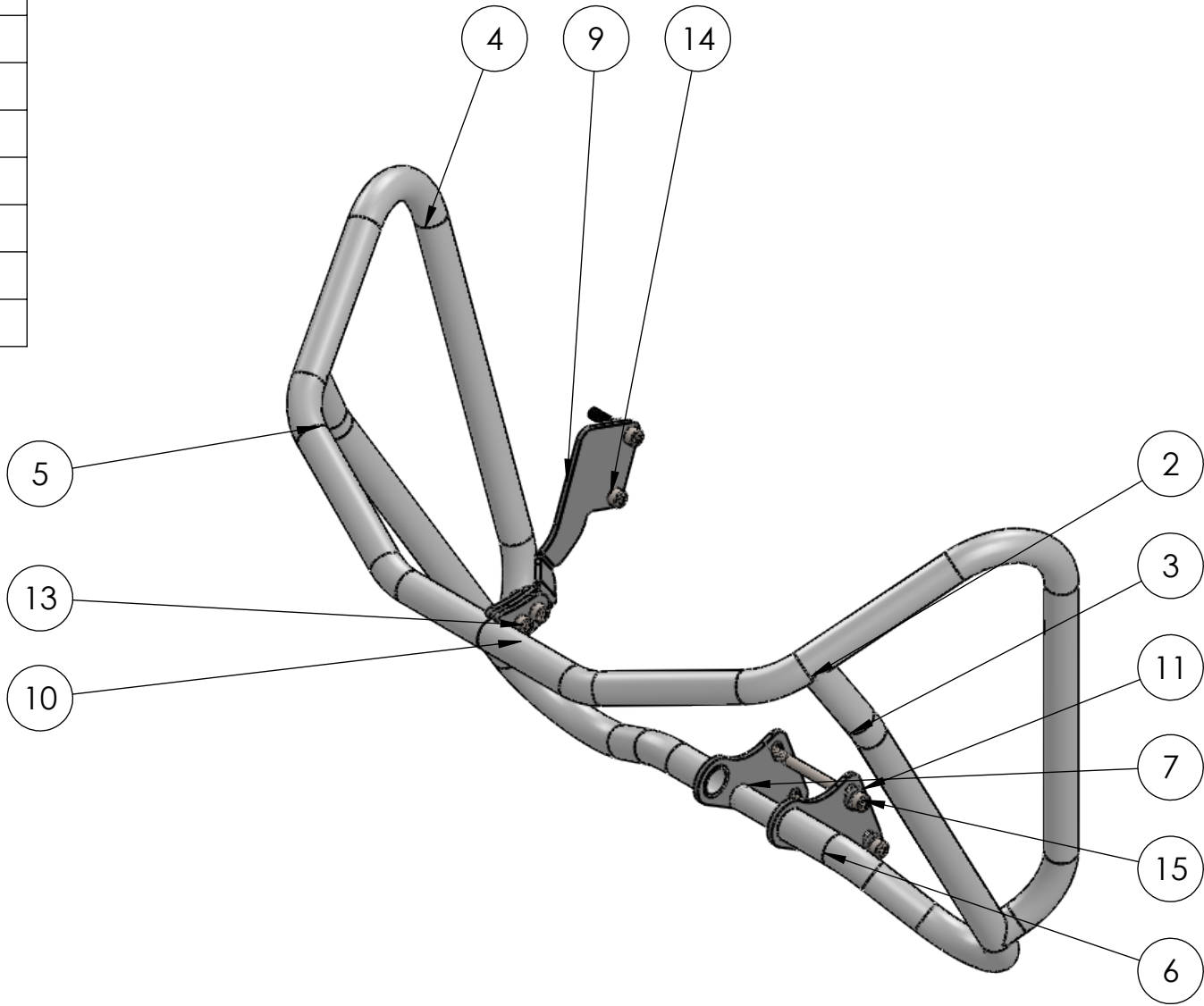
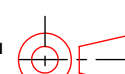


1		2	3	4	5	6
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	StockSize	QTY.	
2	P040500002W	CRF1100L Africa Twin Crash Bars Tube 1	SS	25.4x2mm	1	
3	P040500003W	CRF1100L Africa Twin Crash Bars Tube 2	SS	25.4x2mm	1	
4	P040500004W	CRF1100L Africa Twin Crash Bars Tube 3	SS	25.4x2mm	1	
5	P040500005W	CRF1100L Africa Twin Crash Bars Tube 4	SS	25.4x2mm	1	
6	P040500006	CRF1100L Africa Twin Crash Bars P1	SS304	4.5	2	
7	P040500007W	CRF1100L Africa Twin Crash Bars P2	SS	19.1x1.5mm	1	
8	P040500008	CRF1100L Africa Twin Crash Bars P3	SS304	4.5	2	
9	P040500009	CRF1100L Africa Twin Crash Bars P4	SS304	4.5	1	
10	P040500010	CRF1100L Africa Twin Crash Bars P5	SS304	4.5	2	
11	P040500011	CRF1100L Africa Twin Crash Bars P6	SS304	4.5	3	
12	WFST-D985SS-M08	NUT Hex Nyloc M08 X 1.25mm SS			7	
13	WFST-I4762SS-M08x025	Hexagon Socket Head Cap Screw SS-M08x025			2	
14	WFST-I4762SS-M08x040	Hexagon Socket Head Cap Screw SS-M08x040			2	
15	WFST-I4762SS-M08x100	Hexagon Socket Head Cap Screw SS-M08x100			3	
16	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0			5	

Process	Time (Min)
Laser Cut	
Bending	
Tube Cut	15
Tube Bend	20
Welding CO2	20
Welding TIG	10
Sand Blasting	20
Parts Picking	10
Packaging	15



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A040500	
											DESCRIPTION:	CRF1100 Crash Bars	
MACHINING TOLERANCE		GENERAL TOLERANCE											
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM									DWG No.		
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5								DATE PRINTED:	07/02/2024	
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8										
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2										
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0								SHEET	1 # 10	
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS									REV	C	
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'								SURFACE TREATMENT:		
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'										
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'											
 STRAIGHTNESS	 CIRCULARITY	 PROFILE OF ANY LINE	 POSITION	 CIRCULAR RUN-OUT	 LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE 	SCALE:	1:10			
 FLATNESS	 CYLINDRICITY	 PROFILE OF ANY SURFACE	 CONCENTRICITY	 TOTAL RUN-OUT	 MAXIMUM MATERIAL CONDITION				FINISH:	MATERIAL:			
 PARALLELISM	 PERPENDICULARITY	 ANGULARITY	 SYMMETRY	 ENVELOPE PRINCIPLE	 PROJECTED TOLERANCE ZONE								
						 Outlast Adventure							