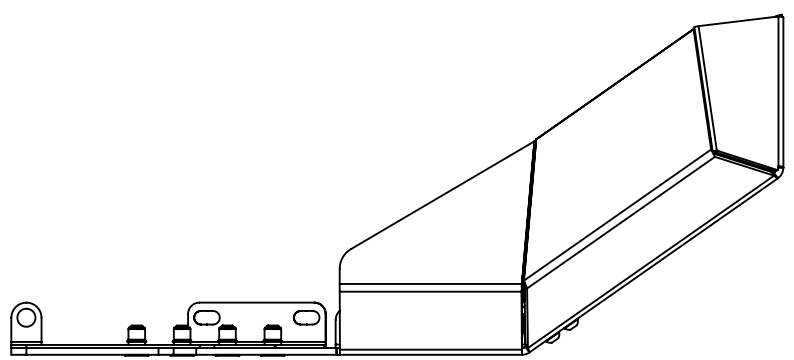
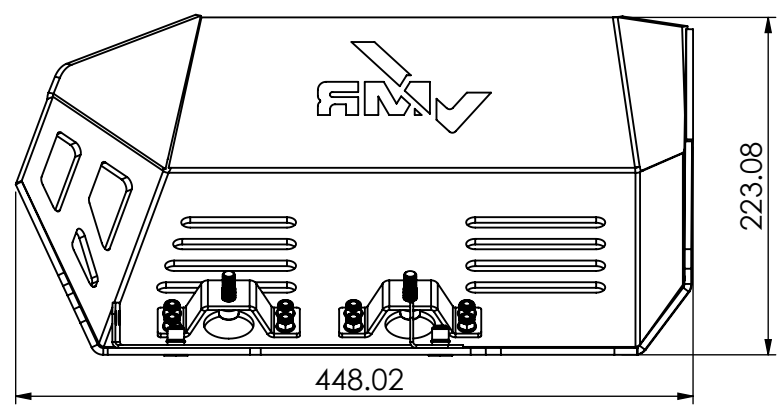
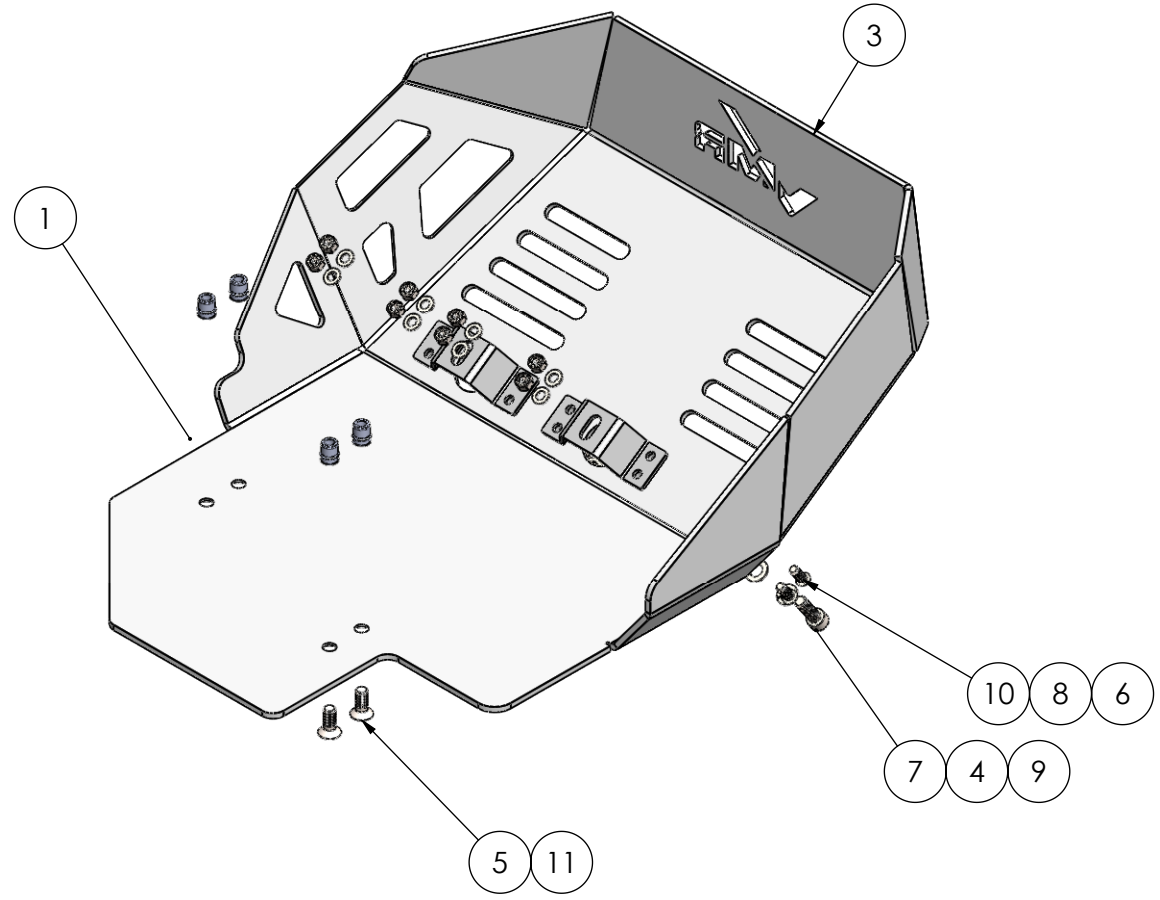


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	WEIGHT	QTY.
1	P040505001	CRF1100L Adventure Rear Mounting Bracket	SS304	2	0.26	1
2	P040505002	CRF1100L Adventure Front Mounting Brackets	SS304	3	76.40	2
3	P040505003	CRF1100L Adventure Bash Plate	ALU1200H4	4.5	3.14	1
4	WFST-D127SS-M08	Spring washer SS - M08				2
5	WFST-D912SS-M08x020	Hexagon Socket Countersunk Head Cap Screw SS -M08x020				4
6	WFST-D985SS-M06	NUT Hex Nyloc M06 X 1.00mm SS				8
7	WFST-I4762SS-M08x025	Hexagon Socket Head Cap Screw SS-M08x025				2
8	WFST-I7089SS-M06	Flat Washer SS - M06 - 12x06.6				8
9	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0				2
10	WFST-I7380SS-M06x16	Socket Button Head Cap Screw-SS-M06x16				8
11	WFST-RN126ZB-08x17	RivNut M08x17 mm ZB STD Flange	MS/ZP			4



- Process needed:
- 1. Sand/Deburr
 - 2. Countersink
 - 3. Bend
 - 4. Weld
 - 5. Clean (Grind and shaker)
 - 6. Powder Coat (Ferrograin Silver)
 - 7. Assemble
 - 8. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A040505	
MACHINING TOLERANCE				GENERAL TOLERANCE				DRAWN:			DESCRIPTION:	CRF1100L Adventure Bash Plate Natural	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM				CHECKED:			DWG No.	A040505	
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5		APPROVED:			DATE PRINTED:	16/02/2021	
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8		MFG:			SHEET	1 # 6	
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2		QA:			REV	A	
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0					SURFACE TREATMENT:		
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS									
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'							
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'							
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'									
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE		SCALE:	1:5	 Outlast Adventure	
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION					FINISH:	MATERIAL:		
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE					Material <not specified>			

