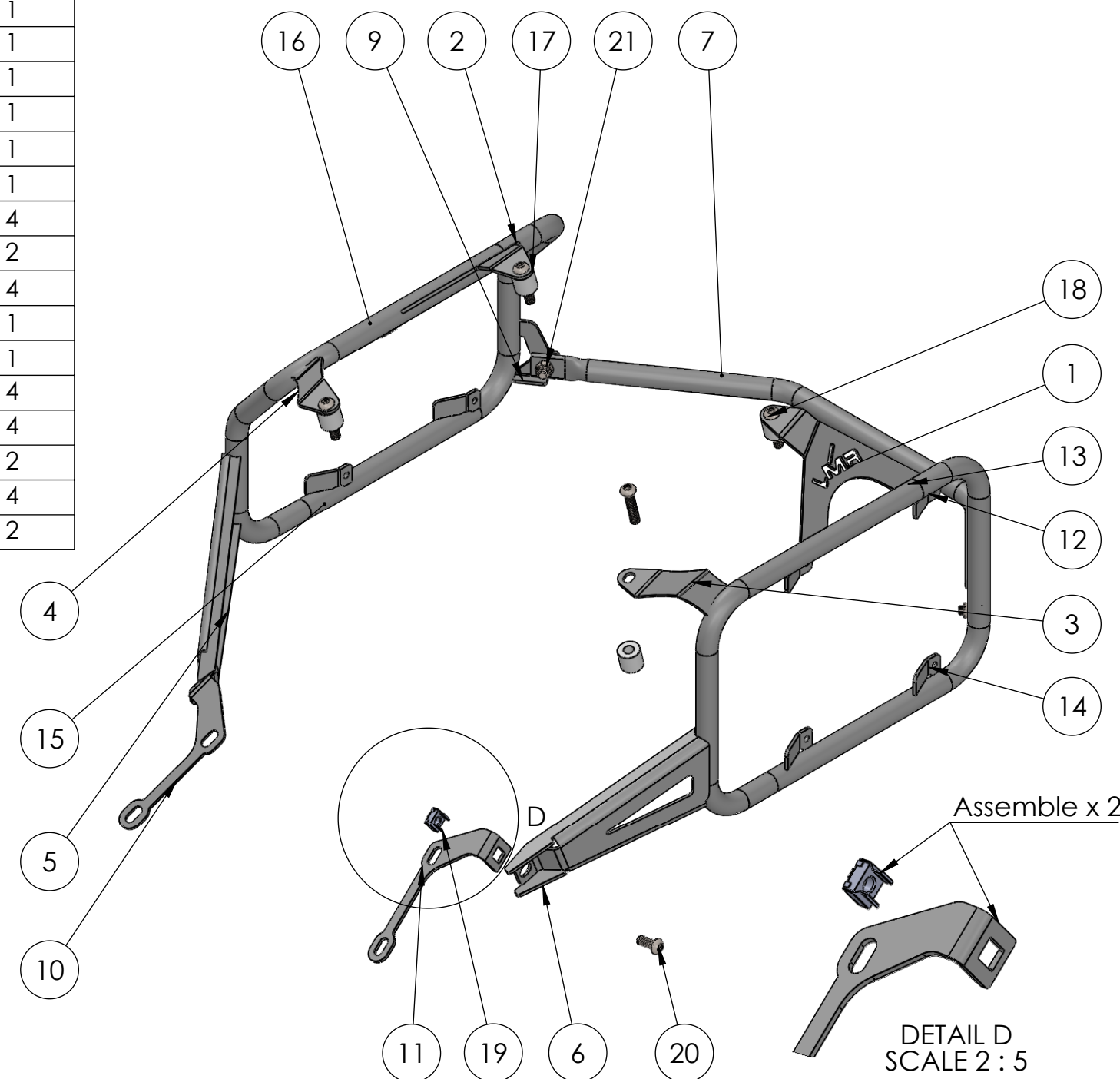


	1		2	3	
	ITEM NO.	PART NUMBER	DESCRIPTION		QTY.
F	1	P040510001	CRF1100L Adventure Panier Frame Mount 1		1
	2	P040510002	CRF1100L Adventure Panier Frame Mount 2		1
	3	P040510003	CRF1100L Adventure Panier Frame Mount 3		1
	4	P040510004	CRF1100L Adventure Panier Frame Mount 4		1
	5	P040510005	CRF1100L Adventure Panier Frame Mount 5		1
	6	P040510006	CRF1100L Adventure Panier Frame Mount 6		1
	7	P040510007W	CRF1100L Adventure Panier Frame Rear Support Pipe		1
E	8	P040510008	CRF1100L Adventure Panier Frame Rear Support Bracket 1		1
	9	P040510009	CRF1100L Adventure Panier Frame Rear Support Bracket 2		1
	10	P040510010	CRF1100L Adventure Panier Frame Mount 7		1
	11	P040510011	CRF1100L Adventure Panier Frame Mount 8		1
	12	P120000008	1200 K50 LC Pannier Frame Tab 1		4
	13	P120000010W	Flat Hoop Half Pipe		2
	14	P120000014	1200 K50 LC Pannier Frame Tab 2		4
	15	P120000017W	1200 K50 LC RHS Pannier Frame		1
D	16	P120000017W	1200 K50 LC RHS Pannier Frame		1
	17	WENG-BUS-1495	Ø20xID9x20 Spacer		4
	18	WFST-I7380SS-M08x40	Socket Button Head Cap Screw-SS-M08x40		4
	19	WFST-D80704ZB-M08	Cage Nut M8		2
	20	WFST-I7380SS-M08x20	Socket Button Head Cap Screw-SS-M08x20		4
	21	WFST-D985SS-M08	NUT Hex Nyloc M08 X 1.25mm SS		2

Process	Time (Min)
Laser Cut	
Bending	
Tube Cut & Bend	15
Welding CO2	20
Welding TIG	10
Sand Blasting & Shaking	15
Parts Picking	5
Assembly	5
Packaging	10



B	ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:		Name:	Signature:	Date:	FILE NAME:	A040510
									DRAWN:				DESCRIPTION:	CRF1100L Adventure Panier Frames
	MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:				DWG No.	
	ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						APPROVED:				DATE PRINTED:	31/08/2021
	0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5					MFG:				SHEET	1 # 10
	3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8					QA:				REV	C
	6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2									SURFACE TREATMENT:	
	30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0										
	ANGULAR DIMENSIONS		ANGULAR DIMENSIONS											
	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'										
A	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'										
	50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'											
	STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT from BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRENGEMENT OF THIS WARNING CONSTITUTES THEFT. 3 PROJECTION METHOD: RD ANGLE		SCALE:	1:10			 Outlast Adventure	
	FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION			FINISH:		MATERIAL:			
	PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE								
							3		4		5		6	