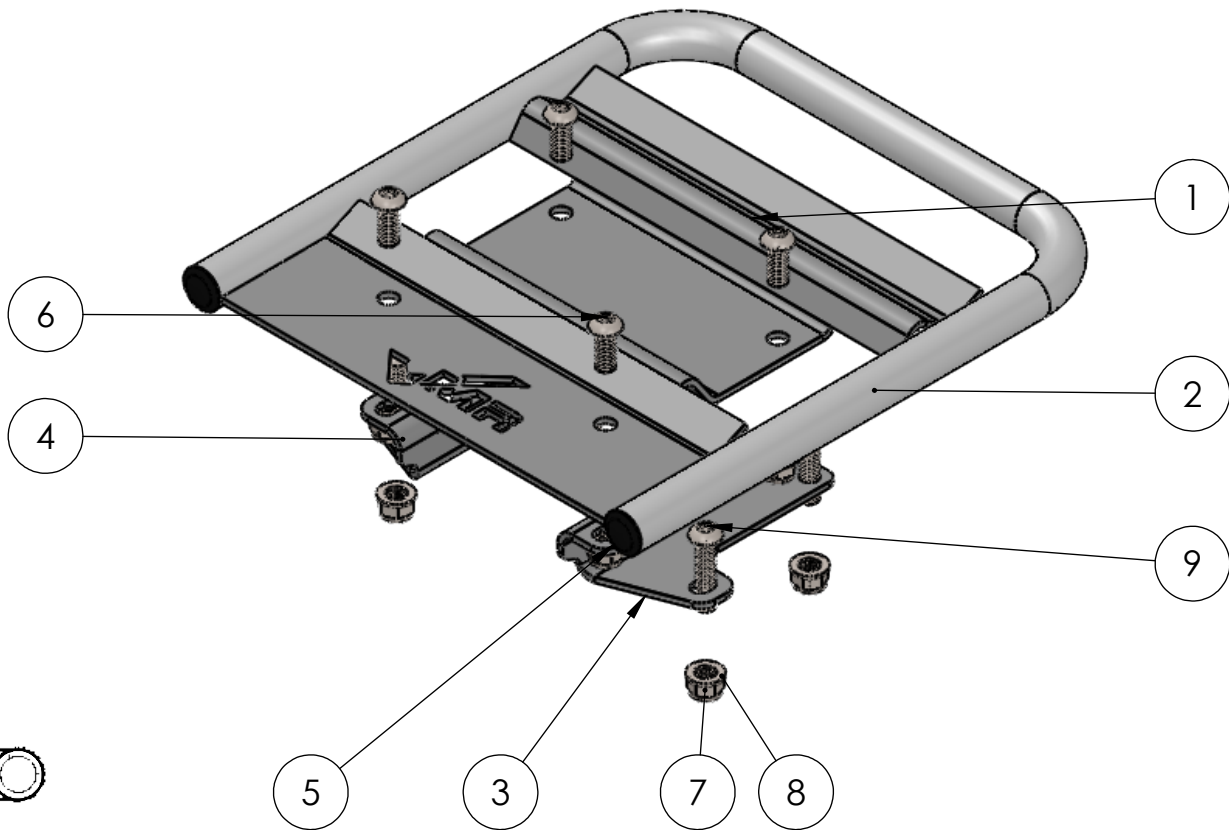
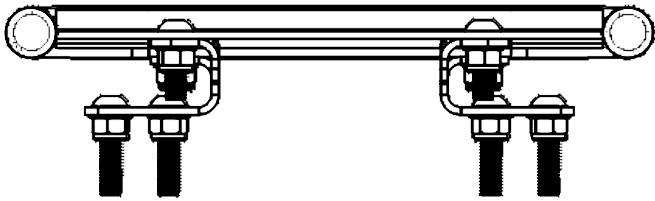
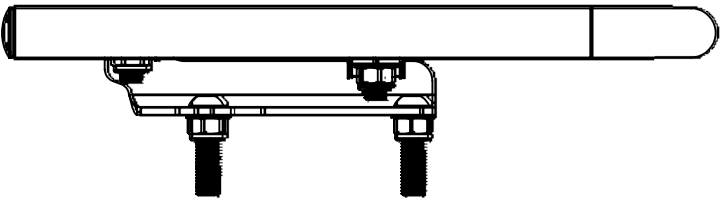
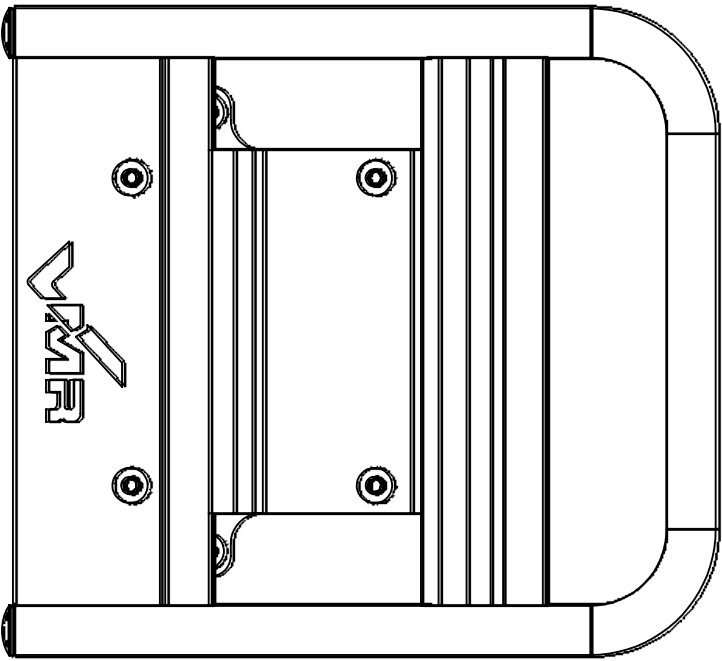


ITEM NO.	PART NUMBER	DESCRIPTION	Material	StockSize	QTY.
1	P040515001	CRF1100L Adventure Top Box Bracket Main Plate	SS304	3.0	1
2	P040515002W	CRF1100L Adventure Top Box Bracket Tube	SS Tubing	19.1	1
3	P040515003	CRF1100L Adventure Top Box Bracket Mount 1	SS304	3	1
4	P040515004	CRF1100L Adventure Top Box Bracket Mount 2	SS304	3	1
5	WPLA-MOU-1175	Pipe End Cap 19mm (PE)	N/A		2
6	WFST-I7380SS-M08x20	Socket Button Head Cap Screw-SS-M08x20			4
7	WFST-D985SS-M08	NUT Hex Nyloc M08 X 1.25mm SS			8
8	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0			8
9	WFST-I7380SS-M08x35	Socket Button Head Cap Screw-SS-M08x35			4

Process	Time (Min)
Laser Cut	
Bending	
Tube Cut & Bend	2
Welding	5
Sand Blasting	5
Shaking	30
Packaging	5



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A040515			
								DRAWN:			DESCRIPTION:	CRF1100L Adventure Top Box Bracket			
MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:			DWG No.	A040515			
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						APPROVED:			DATE PRINTED:	29/05/2023			
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5								SHEET	1 # 5			
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8					MFG:			REV	B			
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2					QA:			SURFACE TREATMENT:				
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0												
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS													
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'												
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'												
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'													
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE		SCALE: 1:3					
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION							FINISH:			
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE									MATERIAL: N/A N/A	