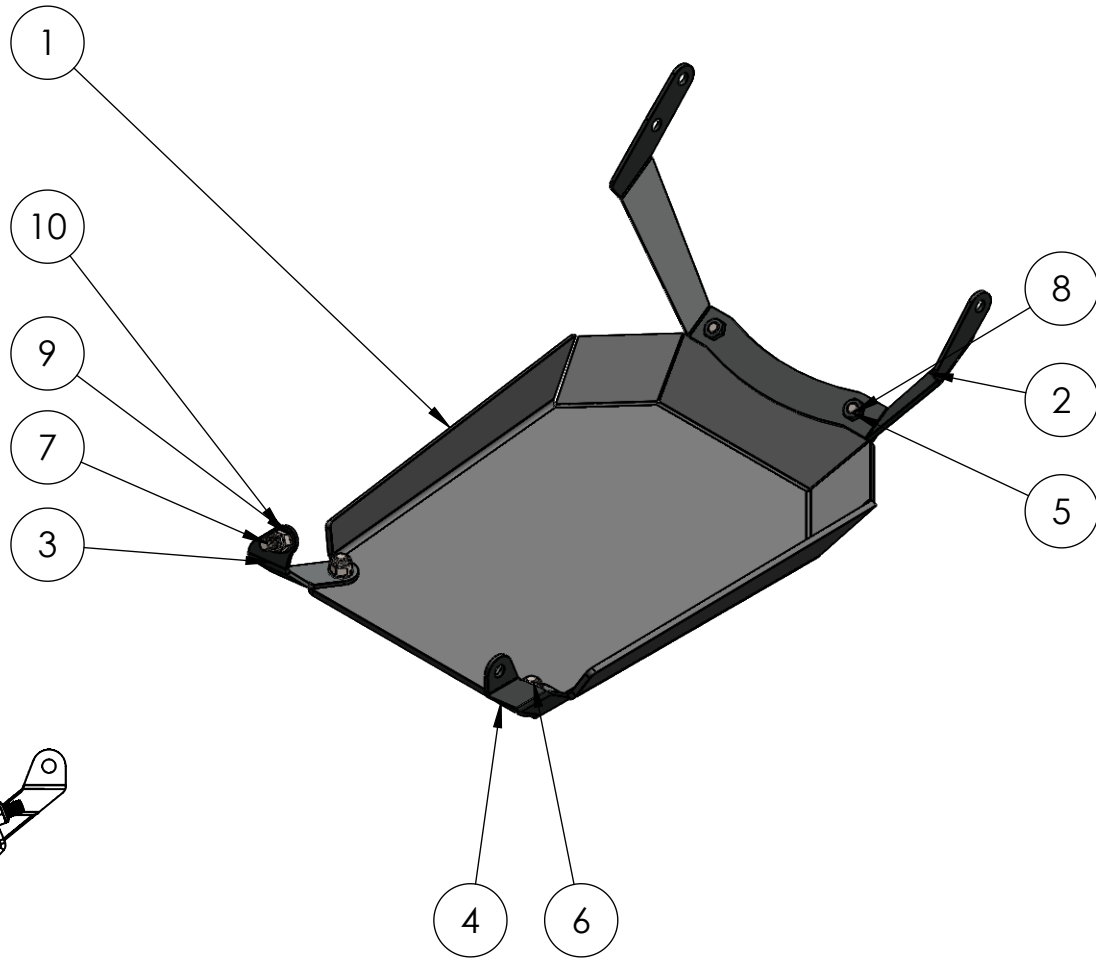
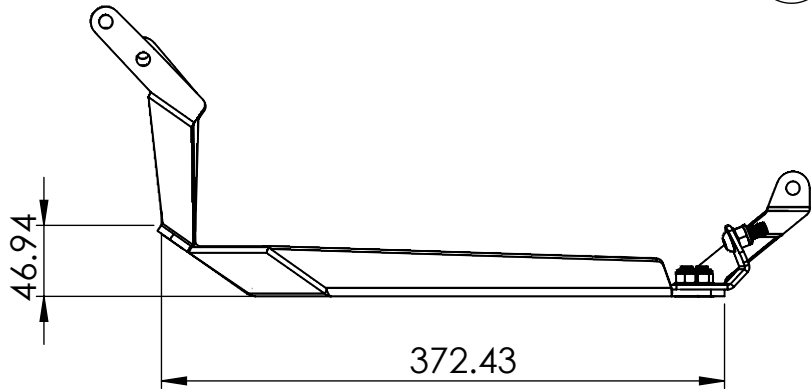
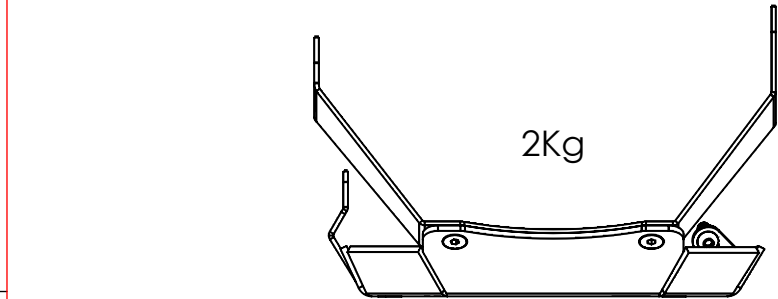


1		2	3	4	5	6
ITEM NO.	PART NUMBER	DESCRIPTION		Material	StockSize	QTY.
1	P040705001	Honda NC750 Bash Plate P1		ALU1200H4	4.5	1
2	P040705002	Honda NC750 Bash Plate P2		SS304	3	1
3	P040705004	Honda NC750 Bash Plate P4		SS304	3	1
4	P040705005	Honda NC750 Bash Plate P5		SS304	3	1
5	WFST-D912SS-M08x012	Hexagon Socket Countersunk Head Cap Screw SS -M08x012				2
6	WFST-D912SS-M08x020	Hexagon Socket Countersunk Head Cap Screw SS -M08x020				2
7	WFST-D985SS-M08	NUT Hex Nyloc M08 X 1.25mm SS				3
8	WFST-I4034SS-M08	Hexagon Nut SS - M08				2
9	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0				3
10	WFST-I7380SS-M08x25	Socket Button Head Cap Screw-SS-M08x25				1

Process	Time (Min)
Laser Cut	
Sanding	5
Bending	
Welding TIG	20
Countersinking	10
Powdercoating - Black Ferrograin-Vx8503	0.2 sqm
Shaking	30
Parts Picking	15
Packaging	10



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A040710
								DRAWN:			DESCRIPTION:	Honda NC750 Bash Plate
MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:			DWG No.	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						APPROVED:			DATE PRINTED:	25/03/2022
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5								SHEET	1 # 8
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8					MFG:			REV	B
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2					QA:			SURFACE TREATMENT:	
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0									
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS										
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'									
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'									
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'										
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		SCALE:	1:5			 Outlast Adventure
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION			FINISH:		MATERIAL:		
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE							
						3 PROJECTION METHOD: RD ANGLE						

