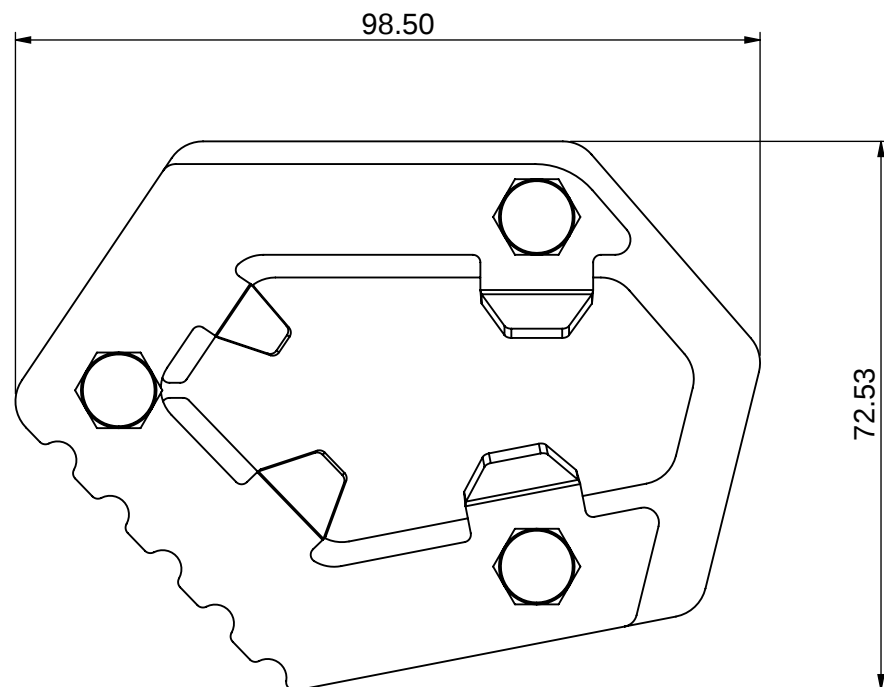
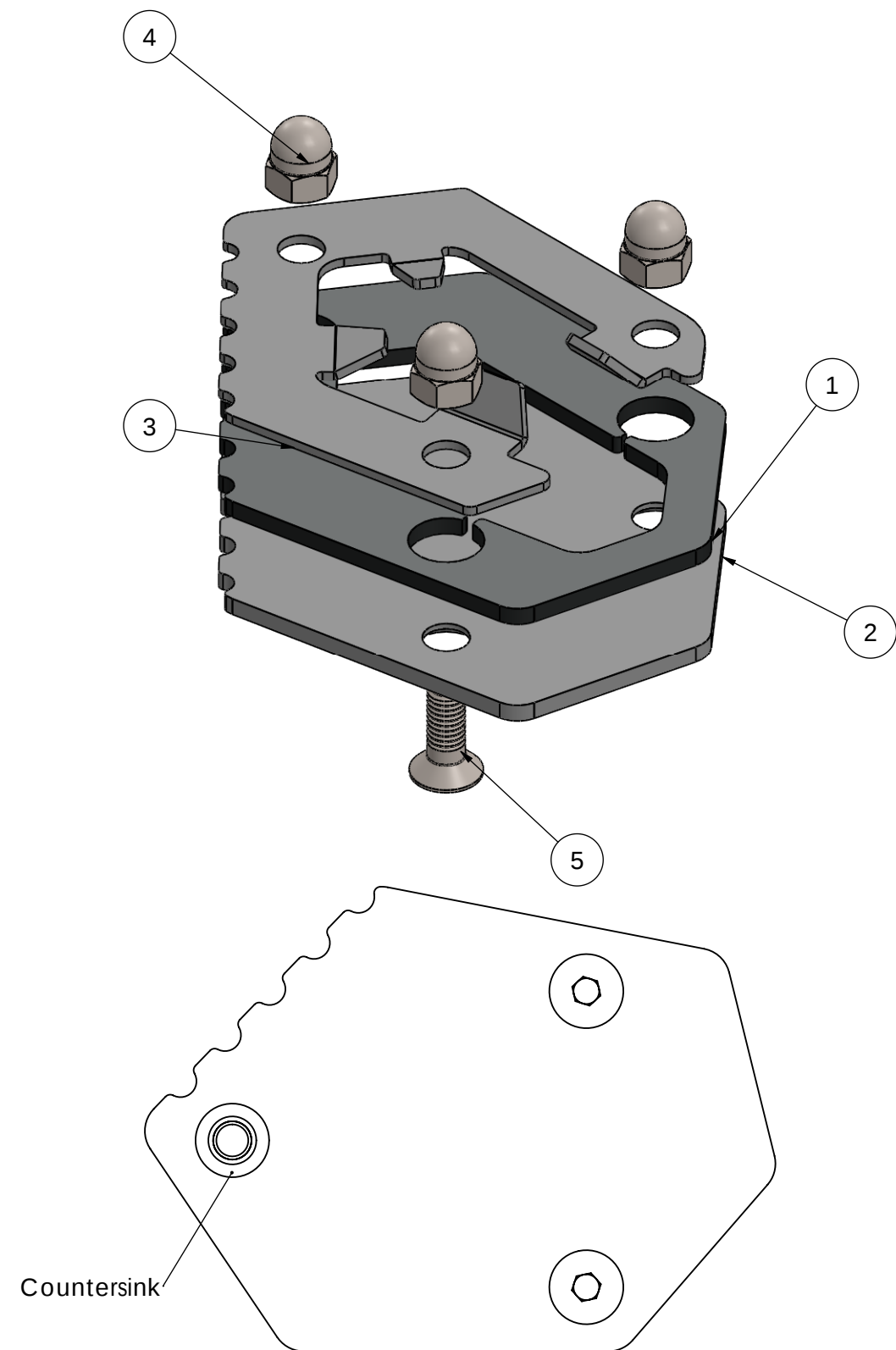
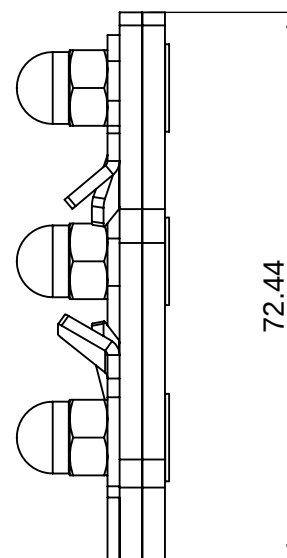


1		2		3	
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P050005001	Triumph Tiger 800XC Side Stand Base Centre	ALU1200H4	3	1
2	P050005002	Triumph Tiger 800XC Side Stand Base Bottom	SS304	3	1
3	P050005003	Triumph Tiger 800XC Side Stand Base Top	SS304	1.6	1
4	WFST-D1587-M06	Domed Cap Nut Chromed - M06			3
5	WFST-D912SS-M06x016	Hexagon Socket Countersunk Head Cap Screw SS -M06x016			3



Process Needed:

1. Bend
2. Clean (Deburr, Shaker)
3. Countersink
4. Powder Coat (Black)
5. Assemble
6. Package



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV		Detail of REV		Date:		Name:		Name:		Signature:		Date:		FILE NAME:		A050005	
												DRAWN:						DESCRIPTION:		Triumph Tiger 800XC Side Stand Base Centre	
MACHINING TOLERANCE				GENERAL TOLERANCE								CHECKED:						DWG No.			
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM								APPROVED:						DATE PRINTED:		04/09/2018	
0.5 UP TO 3 0 0.05		120 UP TO 400 0 0.2		0.5 UP TO 3 0 0.1		120 UP TO 400 0 0.5												SHEET		1 # 5	
3 UP TO 6 0 0.05		400 UP TO 1000 0 0.3		3 UP TO 6 0 0.1		400 UP TO 1000 0 0.8												REV		A	
6 UP TO 30 0 0.1		1000 UP TO 2000 0 0.5		6 UP TO 30 0 0.2		1000 UP TO 2000 0 1.2												SURFACE TREATMENT:			
30 UP TO 120 0 0.15		2000 UP TO 4000 0 1.0		30 UP TO 120 0 0.3		2000 UP TO 4000 0 2.0															
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS																	
UP TO 10Å 0 1Å		120Å UP TO 400Å 0 0Å10'		UP TO 10Å 0 1Å		120Å UP TO 400Å 0 0Å10'															
10Å UP TO 50Å 0 0Å30'		OVER 400Å 0 0Å5'		10Å UP TO 50Å 0 0Å30'		OVER 400Å 0 0Å5'															
50Å UP TO 120Å 0 0Å20'				50Å UP TO 120Å 0 0Å20'																	
STRAIGHTNESS		CIRCULARITY		PROFILE OF ANY LINE		POSITION		CIRCULAR RUN-OUT		LEAST MATERIAL CONDITION		3 PROJECTION METHOD: RD ANGLE		SCALE:		1:1		MATERIAL:		MOTORRADICAL Engineered to Outlast Adventure	
FLATNESS		CYLINDRICITY		PROFILE OF ANY SURFACE		CONCENTRICITY		TOTAL RUN-OUT		MAXIMUM MATERIAL CONDITION				FINISH:							
PARALLELISM		PERPENDICULARITY		ANGULARITY		SYMMETRY		ENVELOPE PRINCIPLE		PROJECTED TOLERANCE ZONE											
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