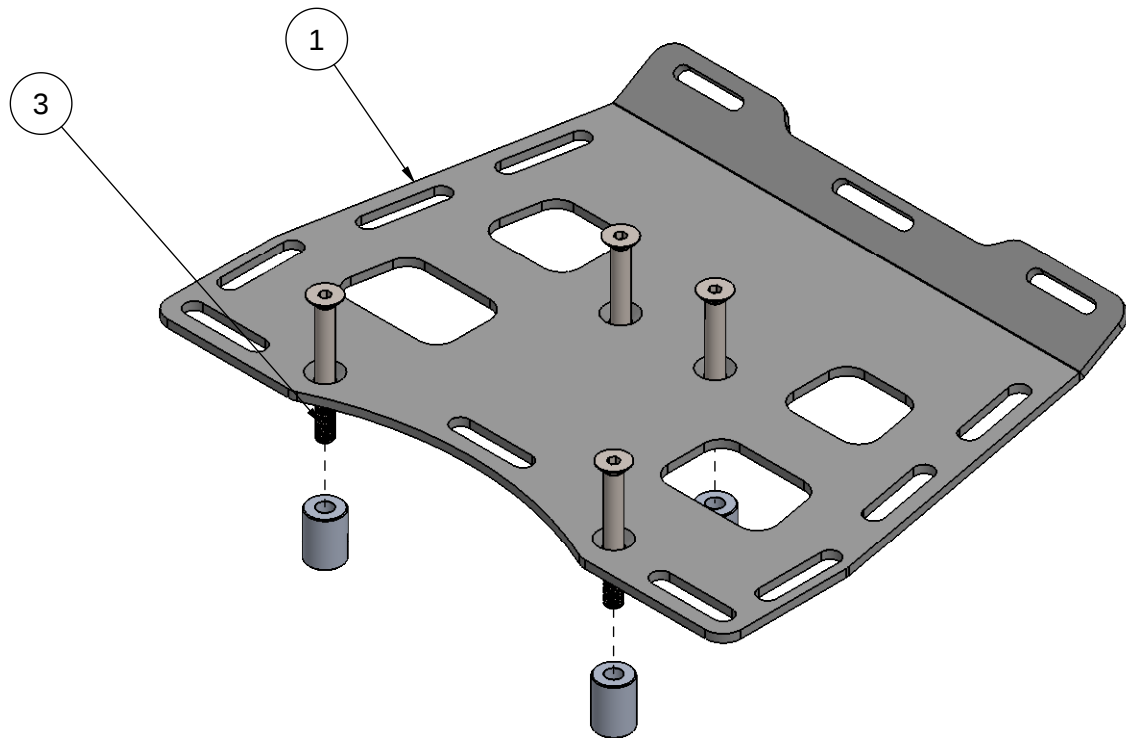
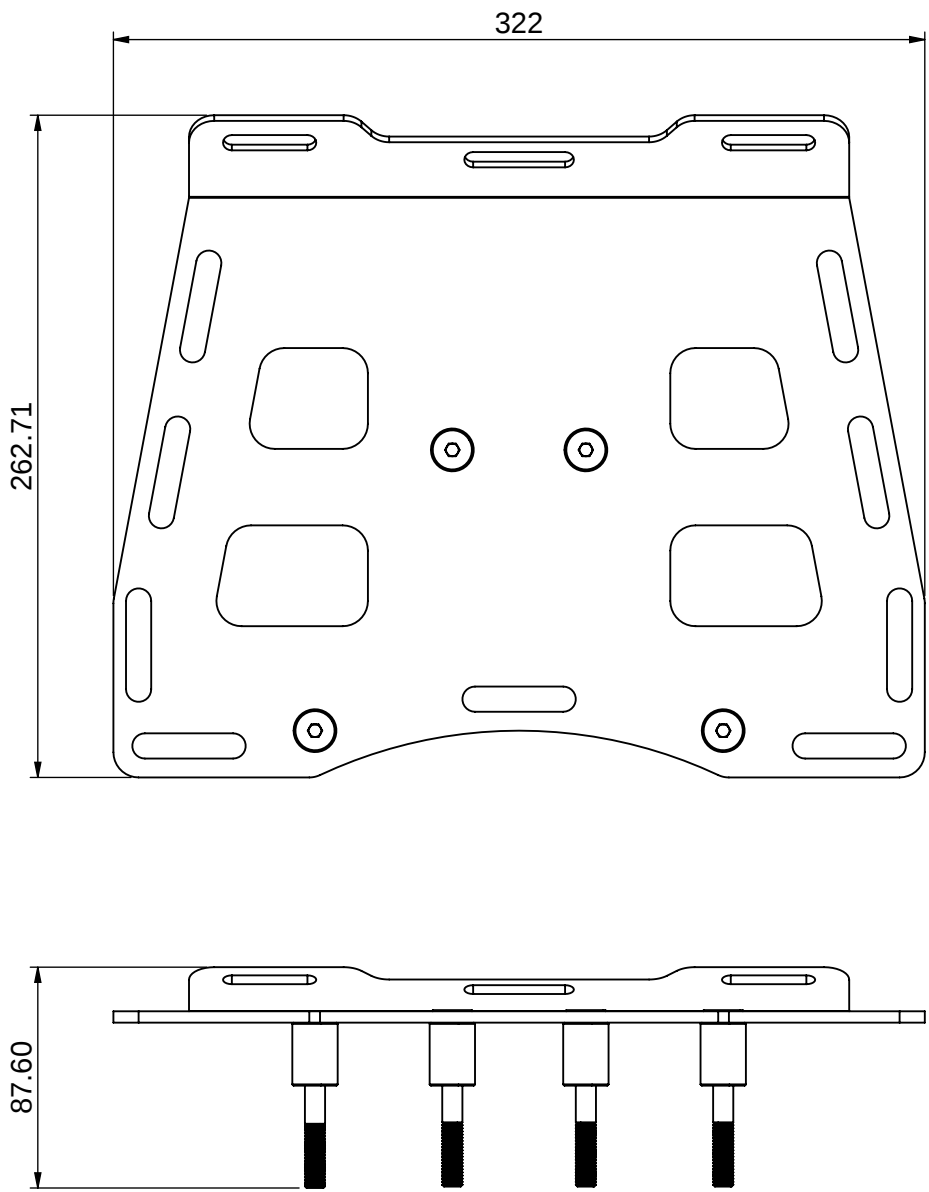


1		2	3	4		5	6
ITEM NO.	PART NUMBER	DESCRIPTION		MATERIAL	STOCK SIZE	WEIGHT	QTY.
1	P080070001	KTM 990 and 950 Luggage Rack		ALU1200H4	4.5	757.89	1
2	WENG-BUS-1445	KTM 990 Front and Rear		Alu 6082	Ñ18.0		4
3	WFST-D912SS-M08x070	Hexagon Socket Countersunk Head Cap Screw SS -M08x070					4



- Process needed:
1. Sanding
 2. Countersink
 3. Bend
 4. Powder Coat
 5. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A080070			
											DESCRIPTION:	KTM 990 and 950 Luggage Rack			
MACHINING TOLERANCE		GENERAL TOLERANCE									DWG No.	A080070			
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM									DATE PRINTED:	23/02/2018			
0.5 UP TO 3 0 0.05	120 UP TO 400 0 0.2	0.5 UP TO 3 0 0.1	120 UP TO 400 0 0.5								SHEET	1 # 3			
3 UP TO 6 0 0.05	400 UP TO 1000 0 0.3	3 UP TO 6 0 0.1	400 UP TO 1000 0 0.8								REV	A			
6 UP TO 30 0 0.1	1000 UP TO 2000 0 0.5	6 UP TO 30 0 0.2	1000 UP TO 2000 0 1.2								SURFACE TREATMENT:				
30 UP TO 120 0 0.15	2000 UP TO 4000 0 1.0	30 UP TO 120 0 0.3	2000 UP TO 4000 0 2.0												
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS													
UP TO 10A 0 1A	120A UP TO 400A 0 0A10'	UP TO 10A 0 1A	120A UP TO 400A 0 0A10'												
10A UP TO 50A 0 0A30'	OVER 400A 0 0A5'	10A UP TO 50A 0 0A30'	OVER 400A 0 0A5'												
50A UP TO 120A 0 0A20'		50A UP TO 120A 0 0A20'													
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3	PROJECTION METHOD: RD ANGLE		SCALE:	1:5		MOTORRADICAL Engineered to Outlast Adventure	BrightWing TECHNOLOGIES
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION						FINISH:		MATERIAL:		
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE						PC Satin Black		N/A		