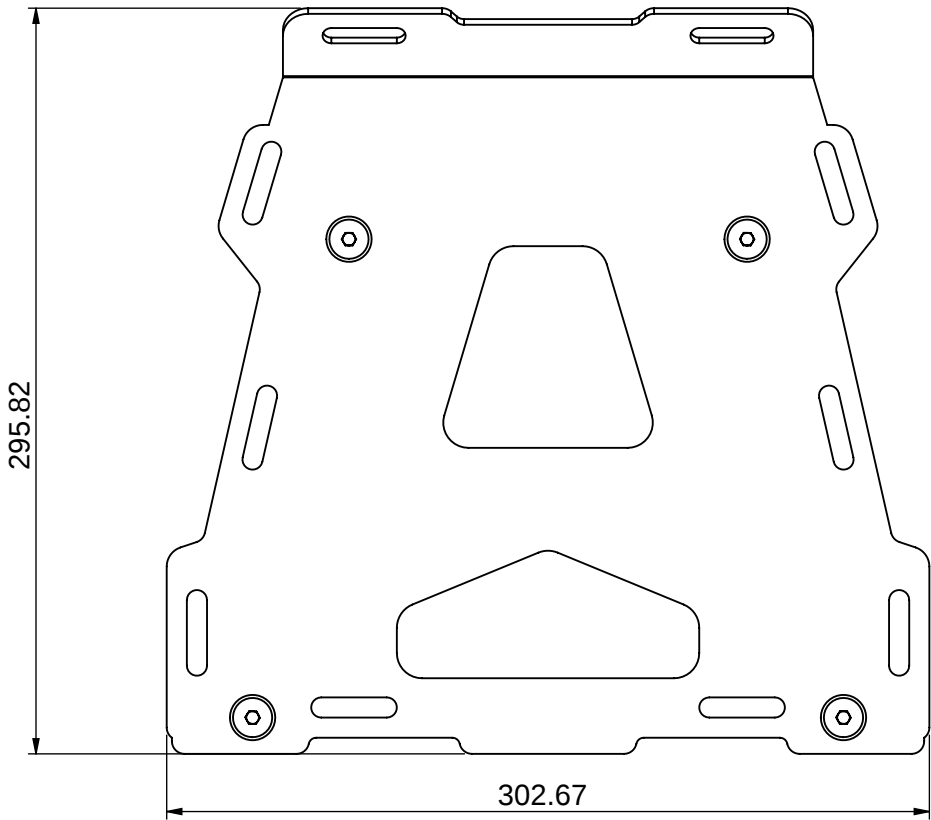
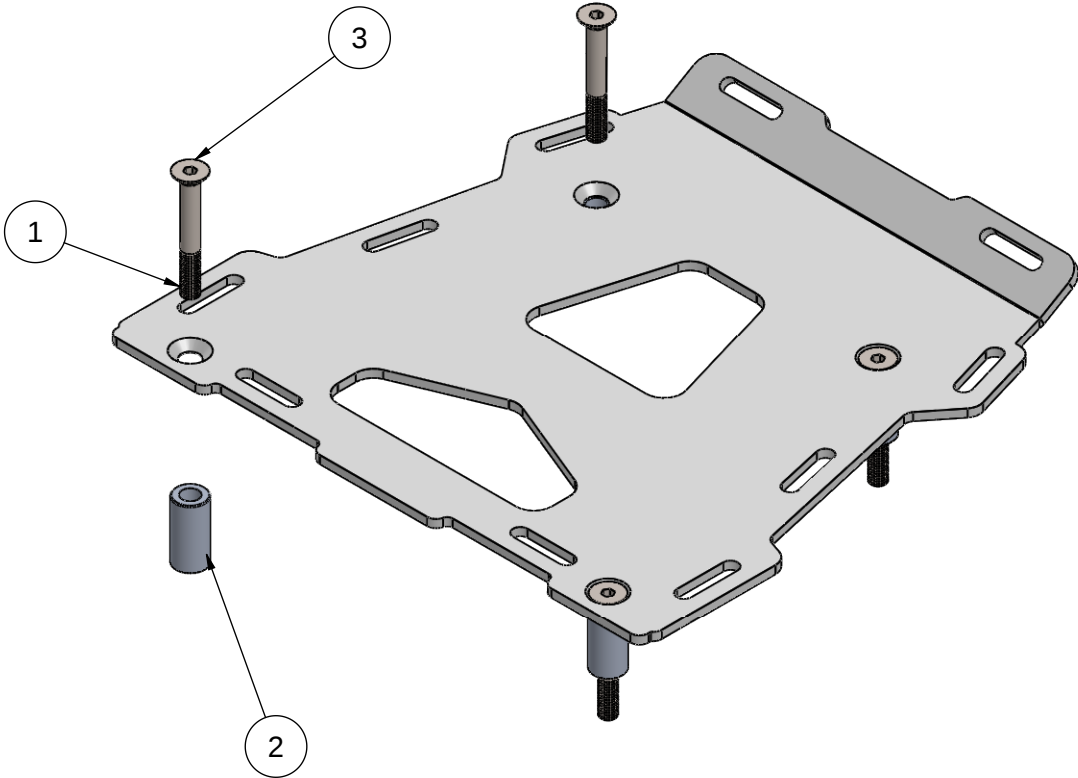
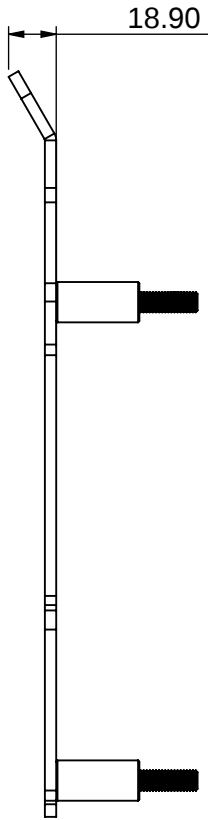


1		2		3	
ITEM NO.	PART NUMBER	DESCRIPTION		MATERIAL	STOCK SIZE
1	P080250001	KTM Luggage Rack - Standard		ALU1200H4	4.5
2	WENG-BUS-1390	Spacer 16x9x33		Alu 6082	4
3	WFST-D912SS-M08x060	Hexagon Socket Countersunk Head Cap Screw SS -M08x060			4



Processes Needed:

1. Bend
2. Clean (Deburr)
3. Countersink
4. Powder Coat (Black)
5. Package



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.		REV	Detail of REV	Date:	Name:		Name:	Signature:	Date:	FILE NAME:	A080251
MACHINING TOLERANCE										DESCRIPTION:	250 KTM 1190 Luggage Rack Natural
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		GENERAL TOLERANCE								DWG No.	A080251
0.5 UP TO 3 Ø 0.05		120 UP TO 400 Ø 0.2								DATE PRINTED:	21/08/2018
3 UP TO 6 Ø 0.05		400 UP TO 1000 Ø 0.3								SHEET	1 # 3
6 UP TO 30 Ø 0.1		1000 UP TO 2000 Ø 0.5								REV	A
30 UP TO 120 Ø 0.15		2000 UP TO 4000 Ø 1.0								SURFACE TREATMENT:	
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS									
UP TO 10° Ø 1°		120° UP TO 400° Ø 0°10'									
10° UP TO 50° Ø 0°30'		OVER 400° Ø 0°45'									
50° UP TO 120° Ø 0°20'		50° UP TO 120° Ø 0°20'									
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE		SCALE:	1:5
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION					FINISH:	
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE					MATERIAL:	
MOTORRADICAL		BrightWing TECHNOLOGIES		Engineered to Outlast Adventure							