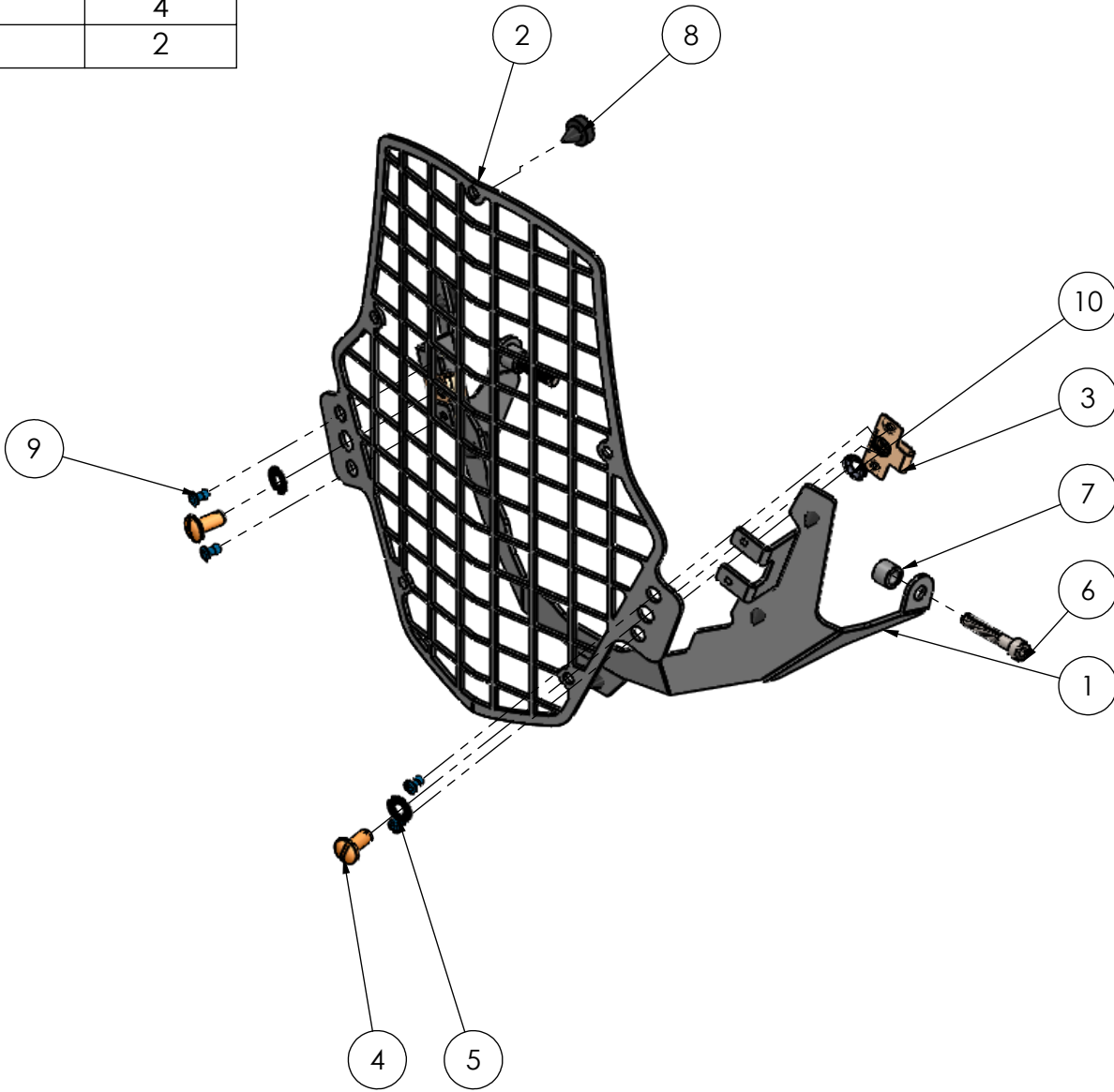
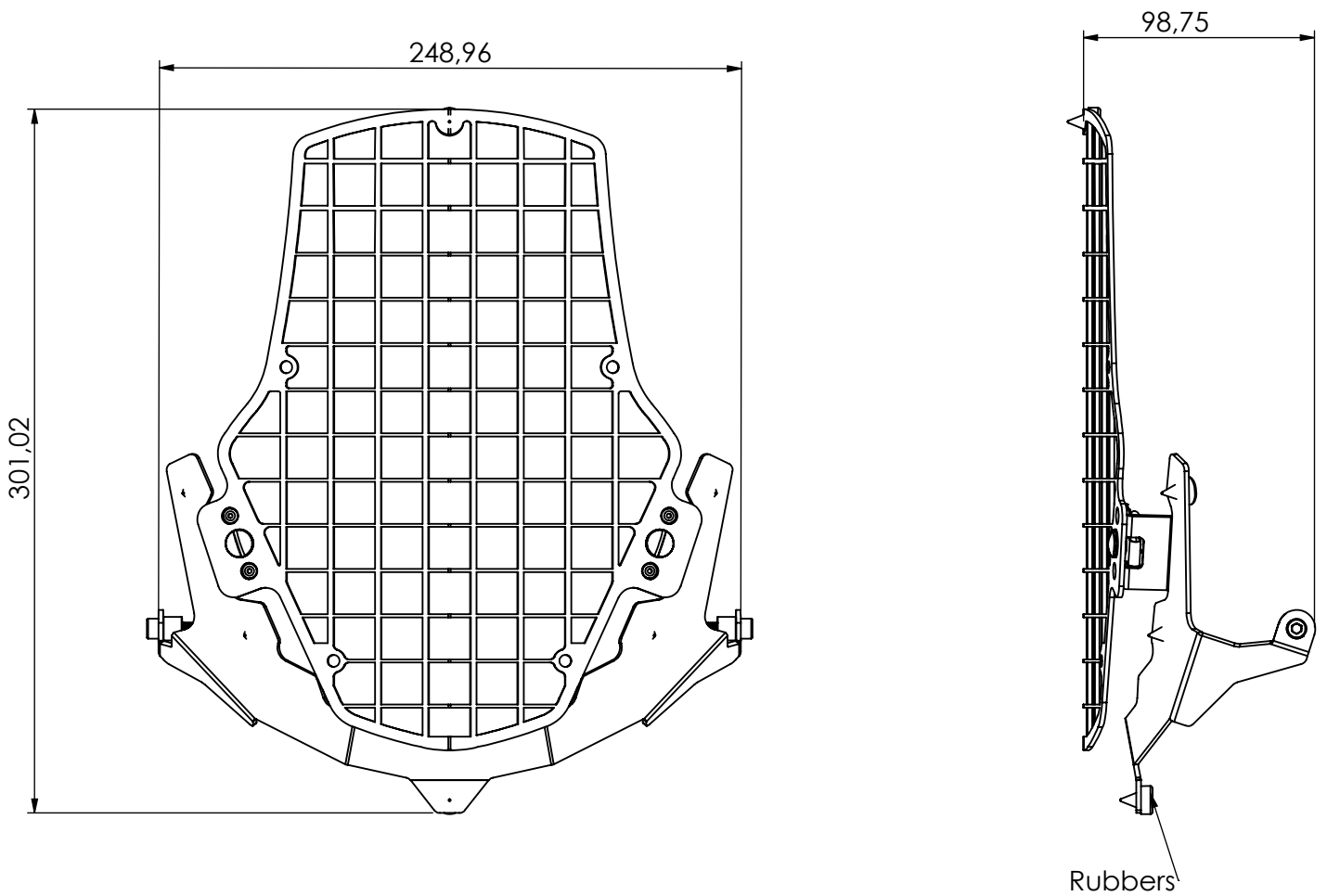


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P080271001	1190 Head Light Guard Mount	SS304	2	1
2	P080271002	1190 Head Light Guard Grid	SS304	2	1
3	WFST-DZUS-Rivet Plate	Dzus Panex 6mm Receptacle			2
4	316-119	Dzus Panex 6mm Stud			2
5	WFST-DZUS-Retainer	Metric Part Template			2
6	WFST-I4762ZB-M05x030	Hexagon Socket Sead Cap Screw ZB-M05x030			2
7	WENG-BUS-2055	Spacer 8L x 6.5ID x 10OD	Aluminium		2
8	WPLA-MOU-1275	Rubber Stop DIA12x5	Silicon Rubber		6
9	BFST-GB126SS-3.2x08.0	Blind Rivet 3.2x8.0mm SS			4
10	WFST-DZUS-Fastener	Metric Part Template			2

Process	Time (Min)
Laser Cut	
Bending-ADIRA	
Powdercoating -P080270001/2 Black Ferrograin-Vx8503	
Parts Picking	10
Assembly	15
Packaging	10



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.						REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A080271
										DRAWN:			DESCRIPTION:	KTM 1190R & Adv Head Light Guard Natural
MACHINING TOLERANCE			GENERAL TOLERANCE							CHECKED:			DWG No.	A080271
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE			ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM							APPROVED:			DATE PRINTED:	2022/05/11
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5								SHEET	1 # 6
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8								REV	D
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2					MFG:			SURFACE TREATMENT:	
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0					QA:				
ANGULAR DIMENSIONS			ANGULAR DIMENSIONS											
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'	UP TO 10° ± 1°		120° UP TO 400° ± 0°10'									
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'									
50° UP TO 120° ± 0°20'			50° UP TO 120° ± 0°20'											
 STRAIGHTNESS	 CIRCULARITY	 PROFILE OF ANY LINE	 POSITION	 CIRCULAR RUN-OUT	 LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.			3 PROJECTION METHOD: RD ANGLE 	SCALE:	1:5		 Outlast Adventure	
 FLATNESS	 CYLINDRICITY	 PROFILE OF ANY SURFACE	 CONCENTRICITY	 TOTAL RUN-OUT	 MAXIMUM MATERIAL CONDITION					FINISH:		MATERIAL:		
 PARALLELISM	 PERPENDICULARITY	 ANGULARITY	 SYMMETRY	 ENVELOPE PRINCIPLE	 PROJECTED TOLERANCE ZONE							N/A		