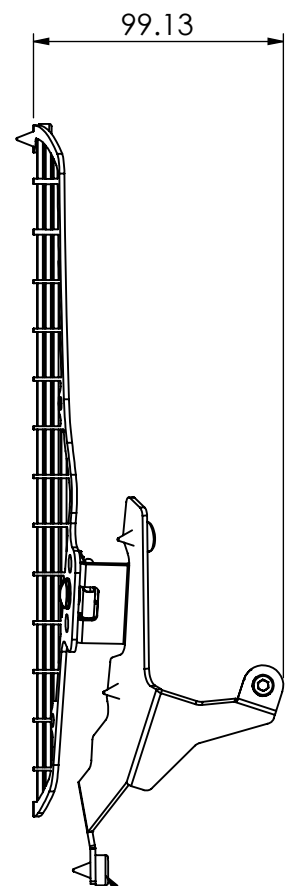
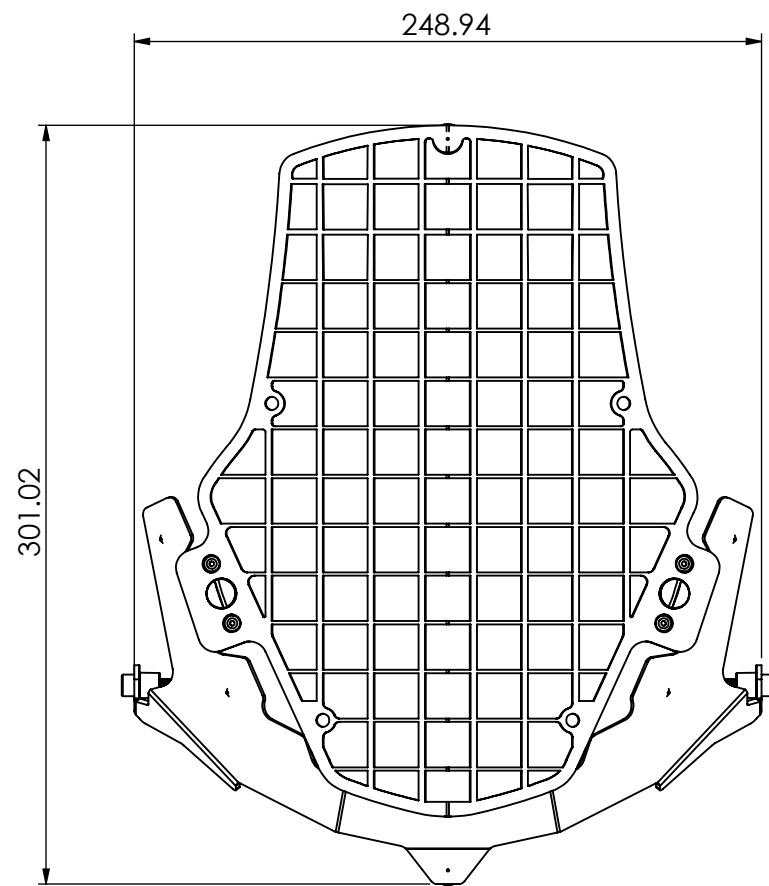
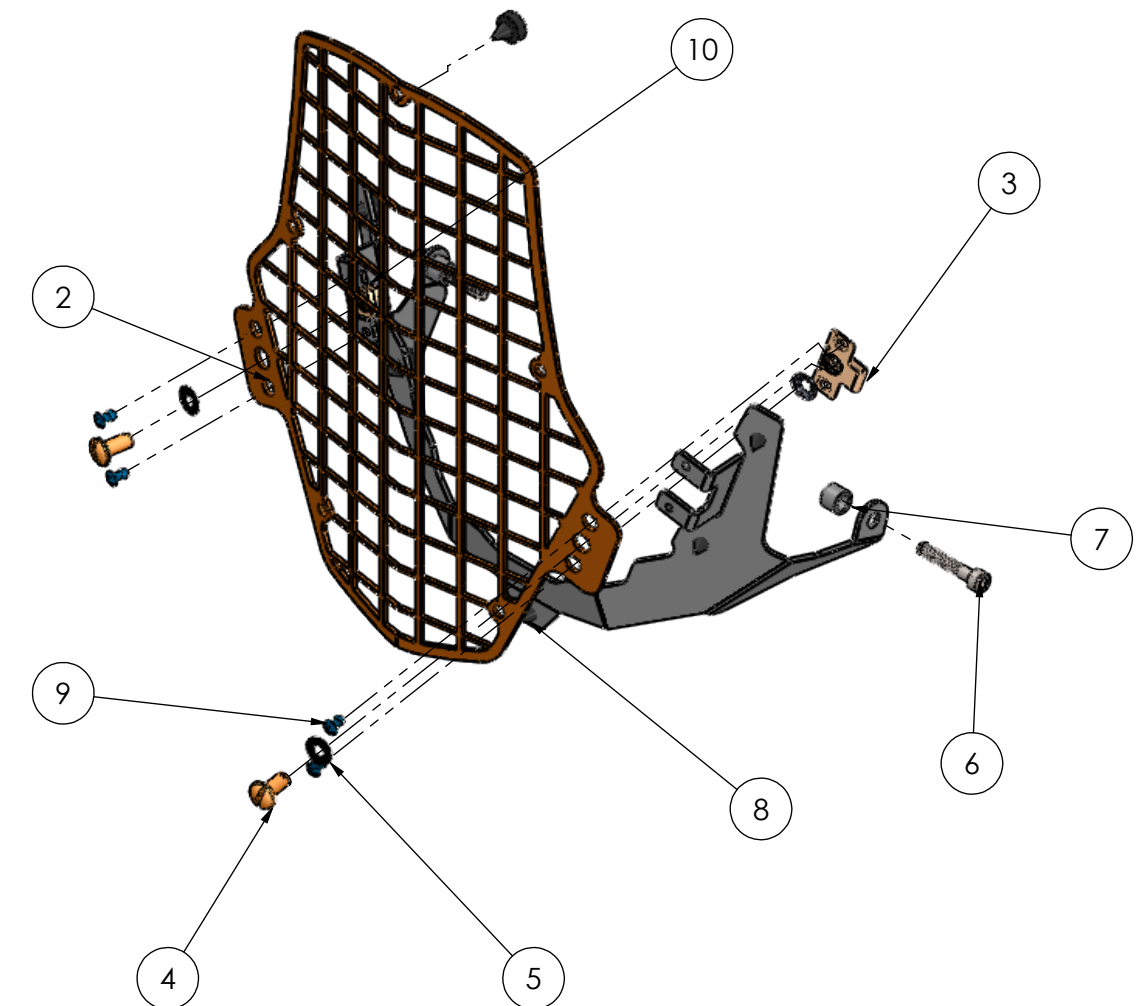


1		2		3		
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.	
F	1	P080270001	1190 Head Light Guard Mount	SS304	2	1
	2	P080270002	1190 Head Light Guard Grid	SS304	2	1
	3	WFST-DZUS-Rivet Plate	Dzus Panex 6mm Receptacle			2
	4	316-119	Dzus Panex 6mm Stud			2
	5	WFST-DZUS-Retainer	Metric Part Template			2
	6	WFST-I4762ZB-M05x030	Hexagon Socket Sead Cap Screw ZB-M05x030			2
	7	WENG-BUS-2055	Spacer 8L x 6.5ID x 10OD	Aluminium		2
	8	WPLA-MOU-1275	Rubber Stop DIA12x5	Silicon Rubber		6
	9	BFST-GB126SS-3.2x08.0	Blind Rivet 3.2x8.0mm SS			4
	10	WFST-DZUS-Fastener	Metric Part Template			2

Process	Time (Min)
Laser Cut	
Bending -ADIRA	
Powdercoating - Orange Ferrograin -P080270001/2	
Parts Picking	10
Assembly	15
Packaging	10



RUBBERS



B	ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:		Name:	Signature:	Date:	FILE NAME:	A080272	
	MACHINING TOLERANCE								DRAWN:				DESCRIPTION:	KTM 1190R & Adv Head Light Guard Natural	
	GENERAL TOLERANCE								CHECKED:				DWG No.	A080272	
	ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						APPROVED:				DATE PRINTED:	04/04/2022	
	0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5					MFG:				SHEET	1 # 6	
	3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8					QA:				REV	B	
	6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2									SURFACE TREATMENT:		
	30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0											
	ANGULAR DIMENSIONS		ANGULAR DIMENSIONS												
	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'											
A	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'											
	50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'												
	STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT from BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3		SCALE:	1:5			 Outlast Adventure
	FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION					FINISH:		MATERIAL:		
	PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE							N/A		
					1	2		3	4		5		6		