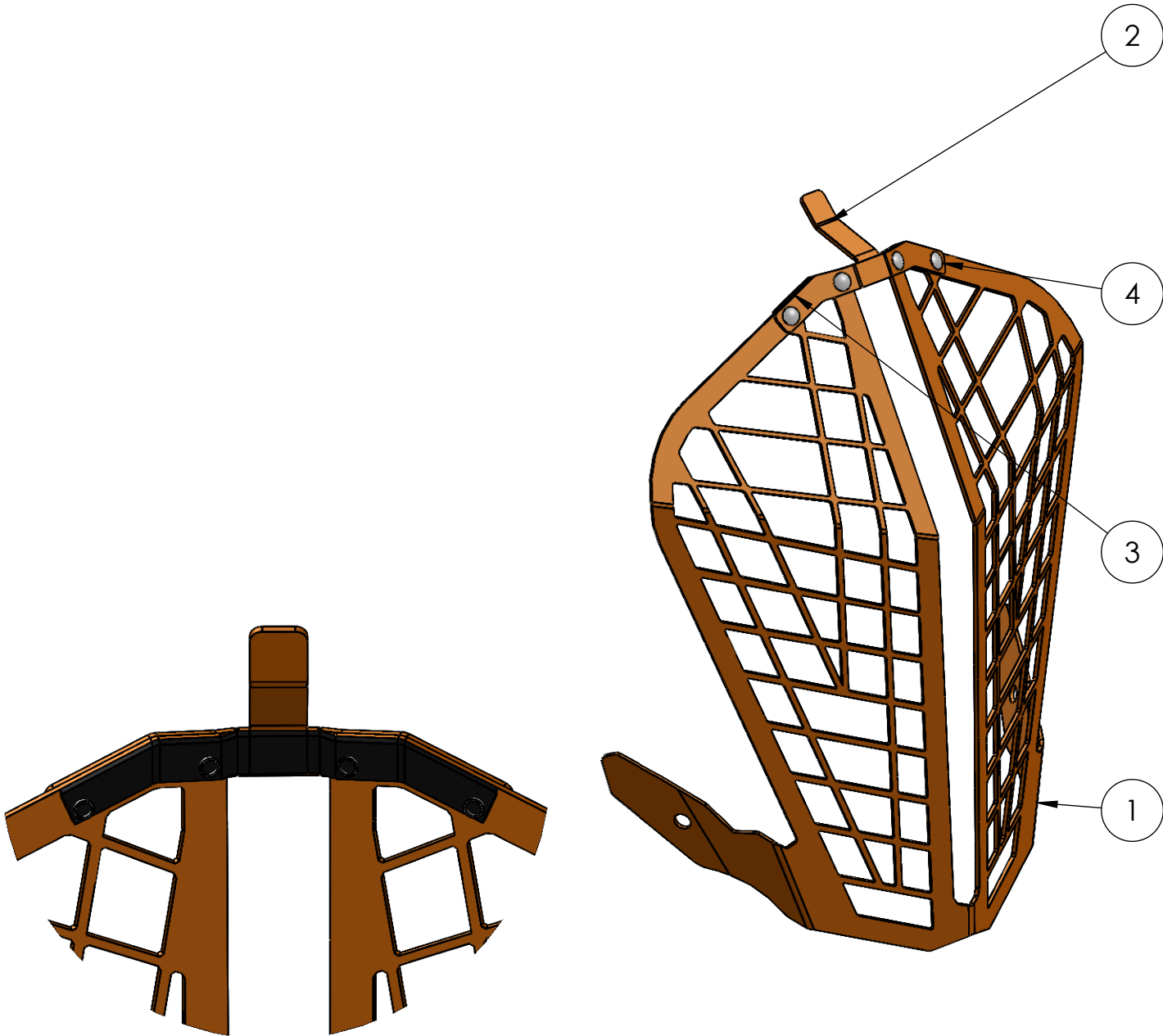
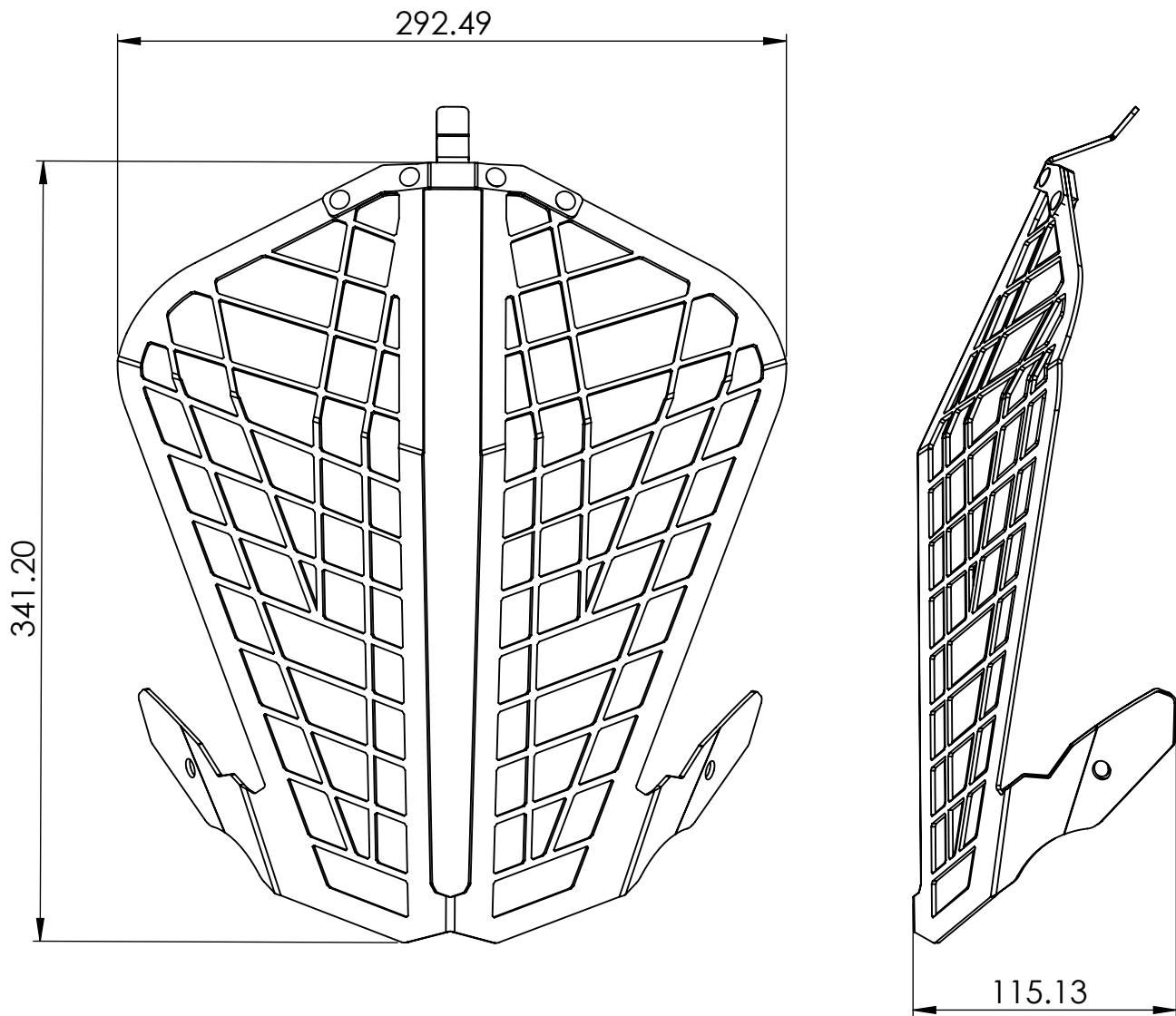


ITEM NO.	PART NUMBER	DESCRIPTION	Material	StockSize	QTY.
1	P080300001	Head Light Guard P1	SS304	2	1
2	P080300002	Head Light Guard P2	SS304	2	1
3	P080300003	Foam Strip	WCNS-G&A-1256	10x3	120mm
4	WFST-D6791SS-4.8x08.0	Semi Tubular O/H Rivet 4.8x8.0mm SS	SS316L		4

Process	Time (Min)
Laser Cut	
Bending	
Powdercoating - Orange Ferrograin	
Parts Picking	5
Assembly	10
Packaging	5



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A080300
								DRAWN:			DESCRIPTION:	KTM 1290 (2017-20) Head Light Guard
MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:			DWG No.	A080300
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						APPROVED:			DATE PRINTED:	23/09/2021
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5								SHEET	1 # 4
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8					MFG:			REV	B
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2					QA:			SURFACE TREATMENT:	
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0									
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS										
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'									
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'									
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'										
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		SCALE:	1:5			 Outlast Adventure
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION			FINISH:		MATERIAL:		
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE							
						3 PROJECTION METHOD: RD ANGLE						

