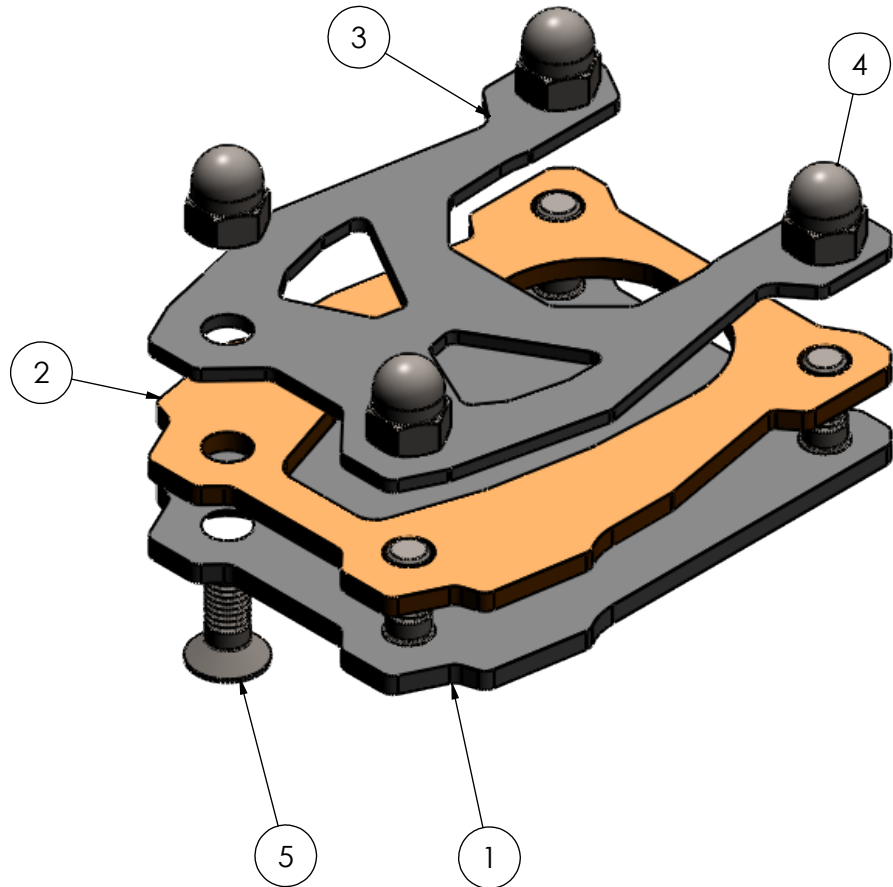
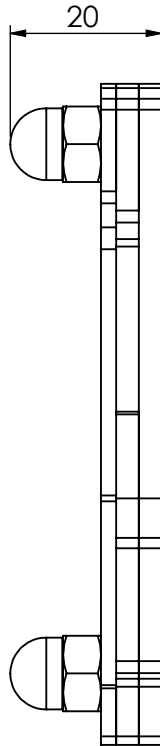
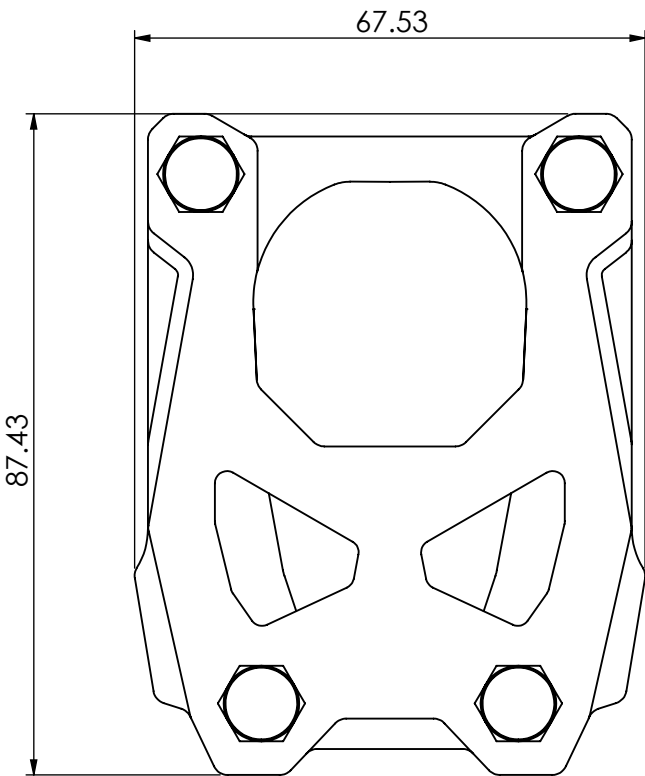


ITEM NO.	PART NUMBER	DESCRIPTION	Material	StockSize	QTY.
1	P080310001	Side Stand Base Bottom	SS304	3	1
2	P080310002	Side Stand Base Middle	ALU1200H4	3	1
3	P080310003	Side Stand Base Top	SS304	2	1
4	WFST-D1587-M06	Domed Cap Nut Chromed - M06			4
5	WFST-D912SS-M06x016	Hexagon Socket Countersunk Head Cap Screw SS -M06x016			4



Process	Time (Min)	
Laser Cut		
Bending		
Countersinking		P080310001
Powdercoating - Orange Ferrograin		P080310002
Shaking		P080310001&3
Parts Picking		
Assembly		
Packaging		

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A080310	
								DRAWN:			DESCRIPTION:	KTM 1290 (2017-20) Side Stand Base	
MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:			DWG No.	A080310	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						APPROVED:			DATE PRINTED:	12/05/2022	
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5								SHEET	1 # 5	
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8								REV	C	
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2					MFG:			SURFACE TREATMENT:		
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0					QA:					
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS											
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'										
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'										
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'											
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT from BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3	PROJECTION METHOD: RD ANGLE		SCALE:	1:1	MATERIAL:
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION						FINISH:		
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE								

