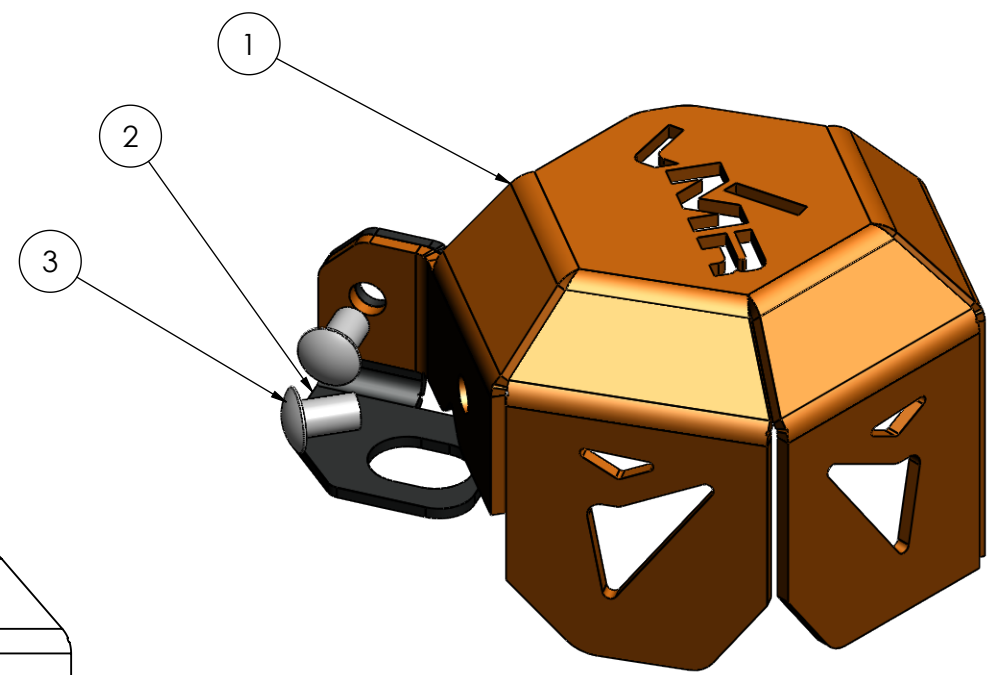
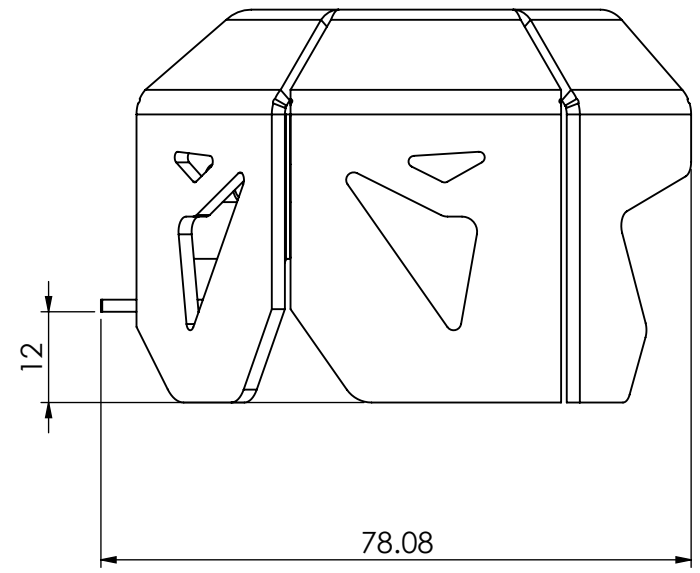
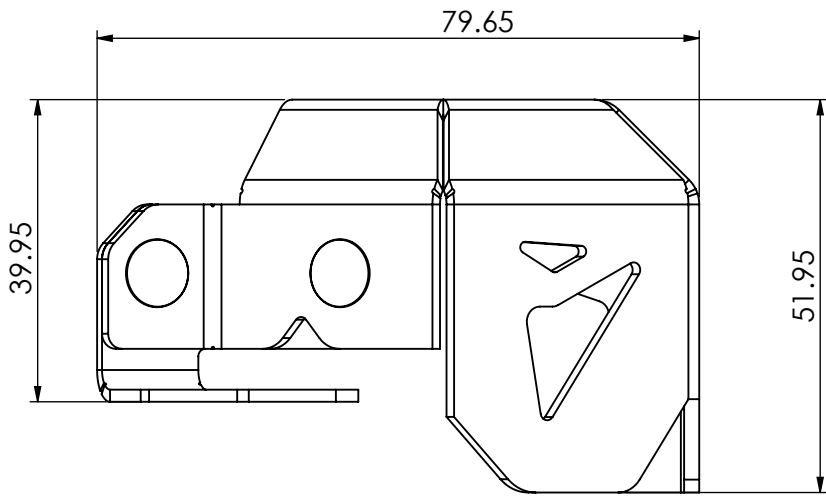


ITEM NO.	PART NUMBER	DESCRIPTION	Material	StockSize	QTY.
1	P080315001	Front Brake Reservoir Protector	ALU1200H4	2	1
2	P080315002	Front Brake Reservoir Protector Mounting Bracket	SS304	1.6	1
3	WFST-D6791AL-4.8x08.0	Semi Tubular O/H Rivet 4.8x8.0mm Alu	ALU1200H4		2



Process	Time (Min)	
Laser Cut		
Bending		
Powdercoating - Black Ferrograin-Vx8503		P080315002
Powdercoating- Orange Ferrograin		P080315001
Parts Picking		
Assembly		
Packaging		

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A080315	
MACHINING TOLERANCE				GENERAL TOLERANCE				DRAWN:			DESCRIPTION:	KTM 1290 (2017-20) Front Brake Reservoir Protector	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM				CHECKED:			DWG No.	A080315	
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5		APPROVED:			DATE PRINTED:	23/09/2021	
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8		MFG:			SHEET	1 # 4	
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2		QA:			REV	B	
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0					SURFACE TREATMENT:		
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS									
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'							
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'							
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'									
☐ STRAIGHTNESS	☐ CIRCULARITY	☐ PROFILE OF ANY LINE	☐ POSITION	☐ CIRCULAR RUN-OUT	☐ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		SCALE:		1:1	 Outlast Adventure		
☐ FLATNESS	☐ CYLINDRICITY	☐ PROFILE OF ANY SURFACE	☐ CONCENTRICITY	☐ TOTAL RUN-OUT	☐ MAXIMUM MATERIAL CONDITION			FINISH:		MATERIAL:			
☐ PARALLELISM	☐ PERPENDICULARITY	☐ ANGULARITY	☐ SYMMETRY	☐ ENVELOPE PRINCIPLE	☐ PROJECTED TOLERANCE ZONE								
						3 PROJECTION METHOD: RD ANGLE							