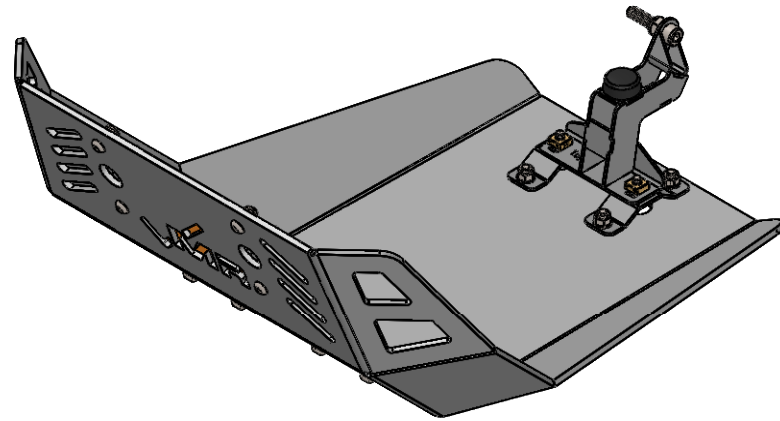
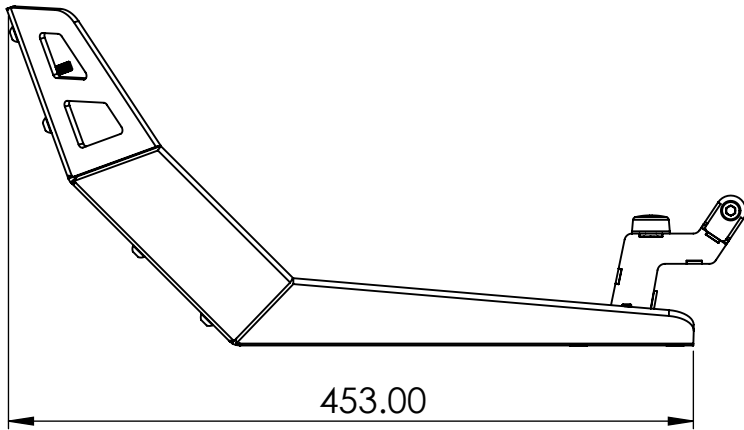
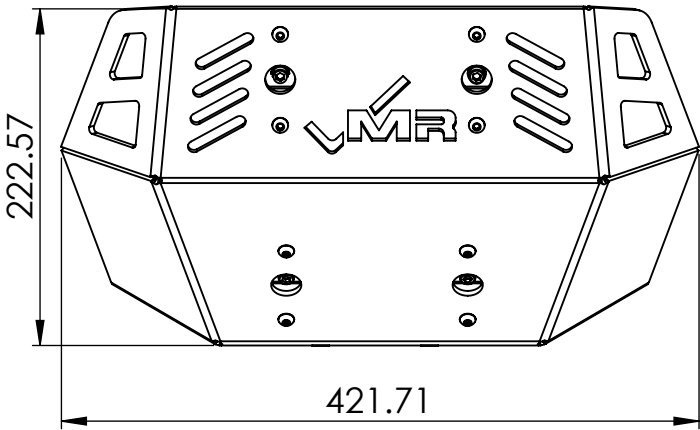


ITEM NO.	PART NUMBER	DESCRIPTION	Material	Stocksize	QTY.
1	P080330001	Bash Plate	ALU1200H4	4.5	1
2	P080330002	Bash Plate Mount 1	SS304	2	6
3	P080330003	Bash Plate Rear Mount P1	SS304	2	1
4	P080330004	Bash Plate Rear Mount P2	SS304	2	1
5	P080330005	Bash Plate Rear Mount P3	SS304	2	1
6	P080330006	Bash Plate Rear Mount P4	SS304	2	1
7	P080330007	Bash Plate Rear Mount P5	SS304	2	1
8	P080330008	Back Plate (Orange)	SS304	1.2	1
9	P080330009	Bash Plate Rear Mount P6	SS304	2	2
10	WFST-D80704ZB-M06	Cage Nut M6	ZB	M6	2
11	WFST-D912SS-M06x016	Hexagon Socket Countersunk Head Cap Screw SS -M06x016			4
12	WFST-D985SS-M06	NUT Hex Nyloc M06 X 1.00mm SS			13
13	WFST-D985SS-M08	NUT Hex Nyloc M08 X 1.25mm SS			1
14	WFST-I4762SS-M06x016	Hexagon Socket Head Cap Screw SS-M06x016			6
15	WFST-I4762SS-M08x035	Hexagon Socket Head Cap Screw SS-M08x035			1
16	WFST-I7089SS-M06	Flat Washer SS - M06 - 12x06.6			18
17	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0			1
18	WFST-I7380SS-M06x16	Socket Button Head Cap Screw-SS-M06x16			8
19	WPLA-BUS-1015				1

Process	Time (Min)	
Laser Cut		
Bending		
Welding TIG	25	
Countersinking	5	
Powdercoating - Black Ferrograin-Vx8503		P080330001
Powdercoating - Orange		P080330008
Shaking	15	P080330002 & A08033001
Parts Picking	10	
Assembly	10	
Packaging	15	



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.	REV	Detail of REV	Date:	Name:		Name:	Signature:	Date:	FILE NAME:	A080330
MACHINING TOLERANCE					DRAWN:				DESCRIPTION:	KTM 1290 (2021-2~) Bash Plate
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE					CHECKED:				DWG No.	
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5		APPROVED:				DATE PRINTED:	02/02/2022
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8		MFG:				SHEET	1 # 13
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2		QA:				REV	B
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0						SURFACE TREATMENT:	
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS								
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'							
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'							
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'								
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	SCALE:	1:5			
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION	FINISH:		MATERIAL:		
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE					
THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.					3	PROJECTION METHOD: RD ANGLE				

