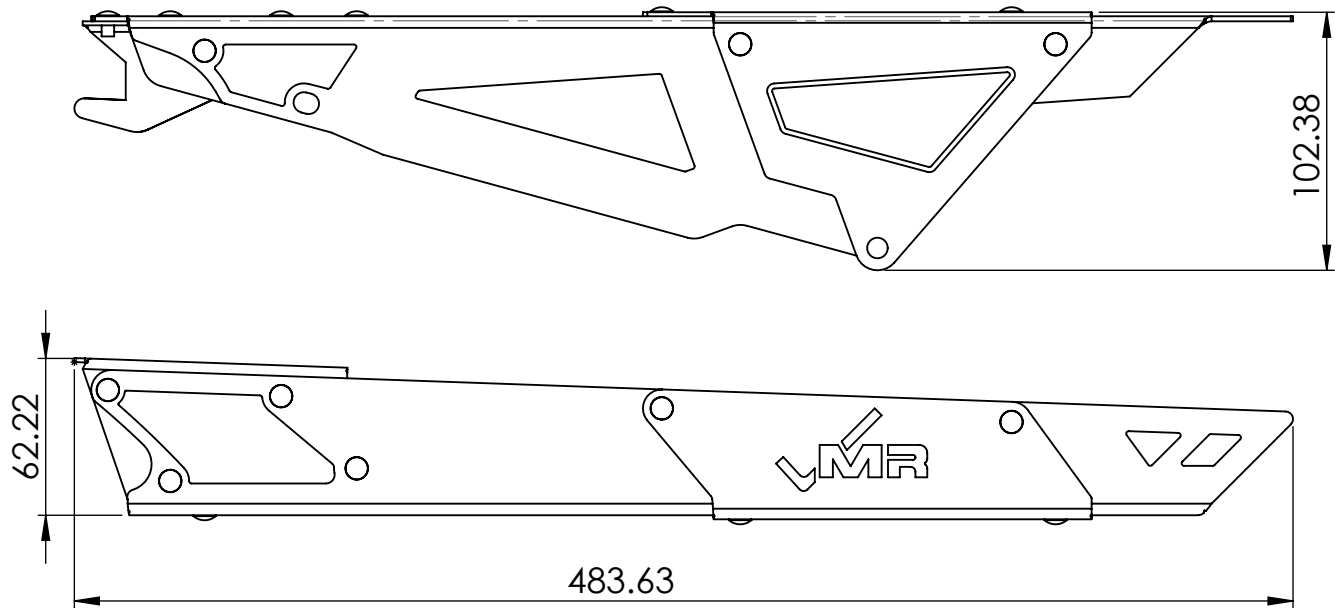
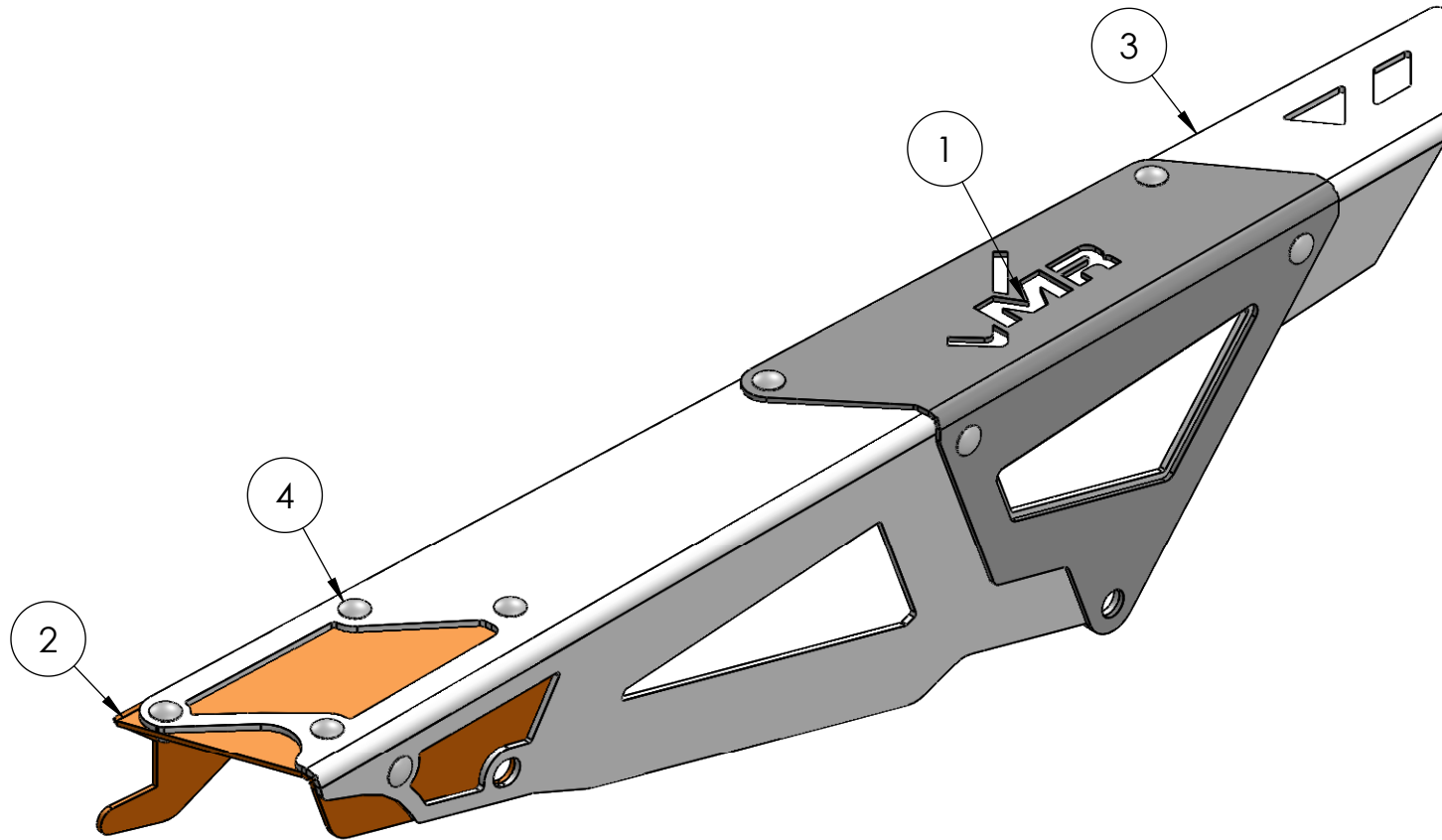


ITEM NO.	PART NUMBER	DESCRIPTION	Material	Stocksize	Finish	QTY.
1	P080335002	Chain Guard P1	SS304	1.6	Shaker	1
2	P080335003	Chain Guard P2	SS304	1.6	Orange Powder Coat	1
3	P080335004	Chain Guard P3	ALU1200H4	2	Black Powder Coat	1
4	WFST-D6791SS-4.8x08.0	Semi Tubular O/H Rivet 4.8x8.0mm SS	SS316L			9



Process	Time (Min)
Laser Cut	
Bending	
Powdercoating - Black Ferrograin-Vx8503	
Powdercoating - Orange Ferrograin	
Shaking	15
Parts Picking	5
Assembly	10
Packaging	10



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.						REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A080335
										DRAWN:			DESCRIPTION:	KTM 1290 (2021-2~) Chain Guard
MACHINING TOLERANCE			GENERAL TOLERANCE							CHECKED:			DWG No.	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM								APPROVED:			DATE PRINTED:	02/02/2022
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5										SHEET	1 # 6
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8										REV	B
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2							MFG:				
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0							QA:			SURFACE TREATMENT:	
ANGULAR DIMENSIONS			ANGULAR DIMENSIONS											
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'											
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'											
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'												
 STRAIGHTNESS	 CIRCULARITY	 PROFILE OF ANY LINE	 POSITION	 CIRCULAR RUN-OUT	 LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT. 3 PROJECTION METHOD: RD ANGLE			SCALE:	1:5			 Outlast Adventure	
 FLATNESS	 CYLINDRICITY	 PROFILE OF ANY SURFACE	 CONCENTRICITY	 TOTAL RUN-OUT	 MAXIMUM MATERIAL CONDITION				FINISH:		MATERIAL:			
 PARALLELISM	 PERPENDICULARITY	 ANGULARITY	 SYMMETRY	 ENVELOPE PRINCIPLE	 PROJECTED TOLERANCE ZONE									