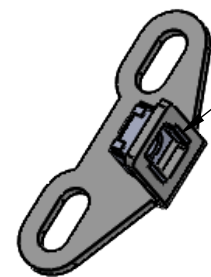


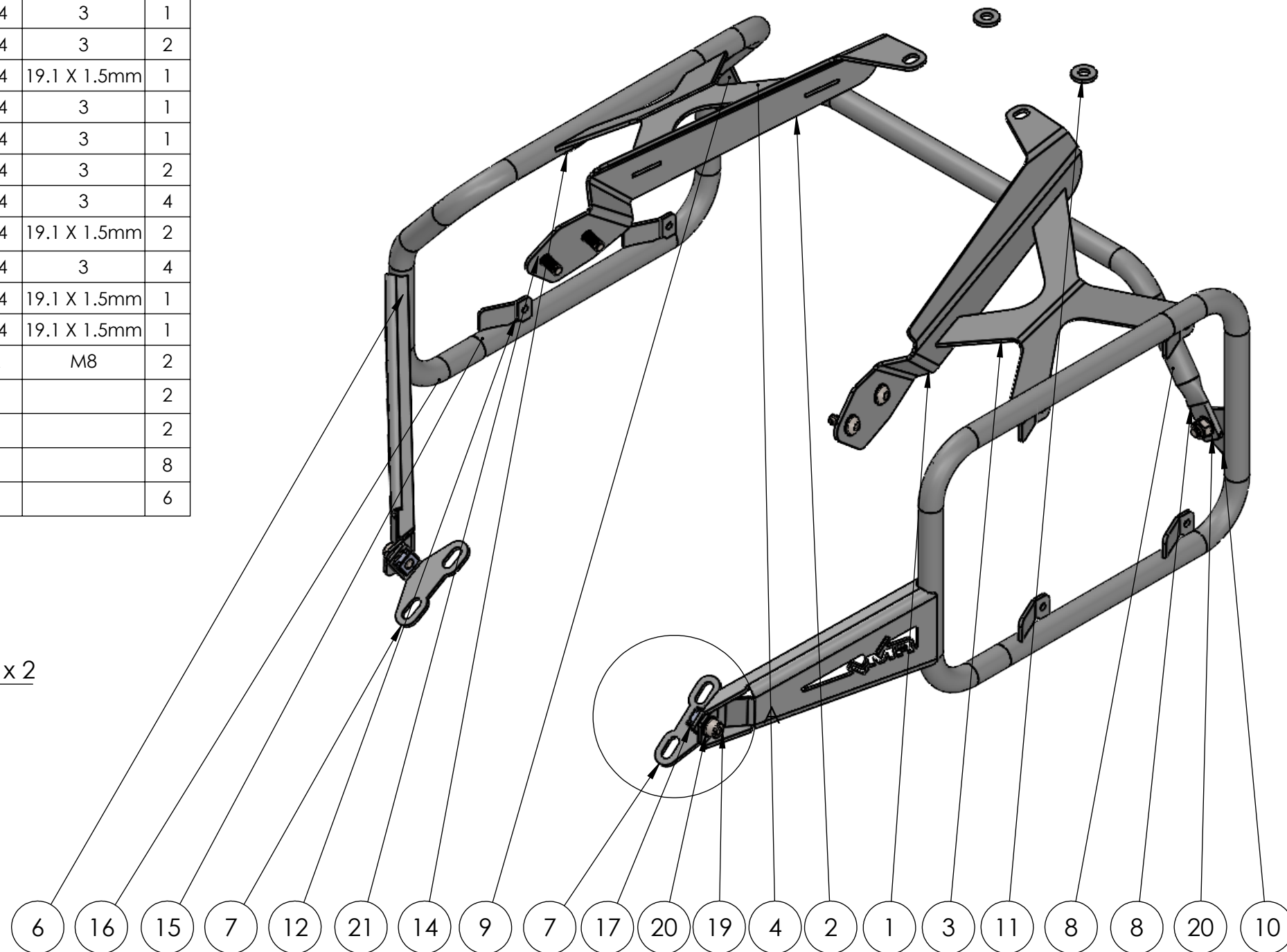
1			2		3	
ITEM NO.	PART NUMBER	DESCRIPTION	Material	StockSize	QTY.	
F	1	P080340001	Pannier Frames P1	SS304	3	1
	2	P080340002	Pannier Frames P2	SS304	3	1
	3	P080340003	Pannier Frames P3	SS304	3	1
	4	P080340004	Pannier Frames P4	SS304	3	1
	5	P080340005	Pannier Frames P5	SS304	3	1
	6	P080340006	Pannier Frames P6	SS304	3	1
	7	P080340007	Pannier Frames P7	SS304	3	2
E	8	P080340008W	Pannier Frames P8	SS304	19.1 X 1.5mm	1
	9	P080340009	Pannier Frames P9	SS304	3	1
	10	P080340010	Pannier Frames P10	SS304	3	1
	11	P080340011	Pannier Frames P11	SS304	3	2
	12	P120000008	1200 K50 LC Pannier Frame Tab 1	SS304	3	4
	13	P120000010W	Flat Hoop Half Pipe	SS304	19.1 X 1.5mm	2
	14	P120000014	1200 K50 LC Pannier Frame Tab 2	SS304	3	4
D	15	P120000017W	1200 K50 LC RHS Pannier Frame	SS304	19.1 X 1.5mm	1
	16	P120000017W	1200 K50 LC RHS Pannier Frame	SS304	19.1 X 1.5mm	1
	17	WFST-D80704ZB-M08	Cage Nut M8	N/A	M8	2
	18	WFST-D985SS-M08	NUT Hex Nyloc M08 X 1.25mm SS			2
	19	WFST-I4762SS-M08x016	Hexagon Socket Head Cap Screw SS-M08x016			2
	20	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0			8
	21	WFST-I7380SS-M08x20	Socket Button Head Cap Screw-SS-M08x20			6

Process	Time (Min)
Laser Cut	
Bending	
Tube Cut	15
Tube Bend	15
Fly Press	5
Drill Press	5
Welding CO2	30
Welding TIG	10
Shaking	15
Sand Blasting	20
Parts Picking	10
Assembly	5
Packaging	10



Assemble x 2

DETAIL A
SCALE 1 : 2

[illegible]