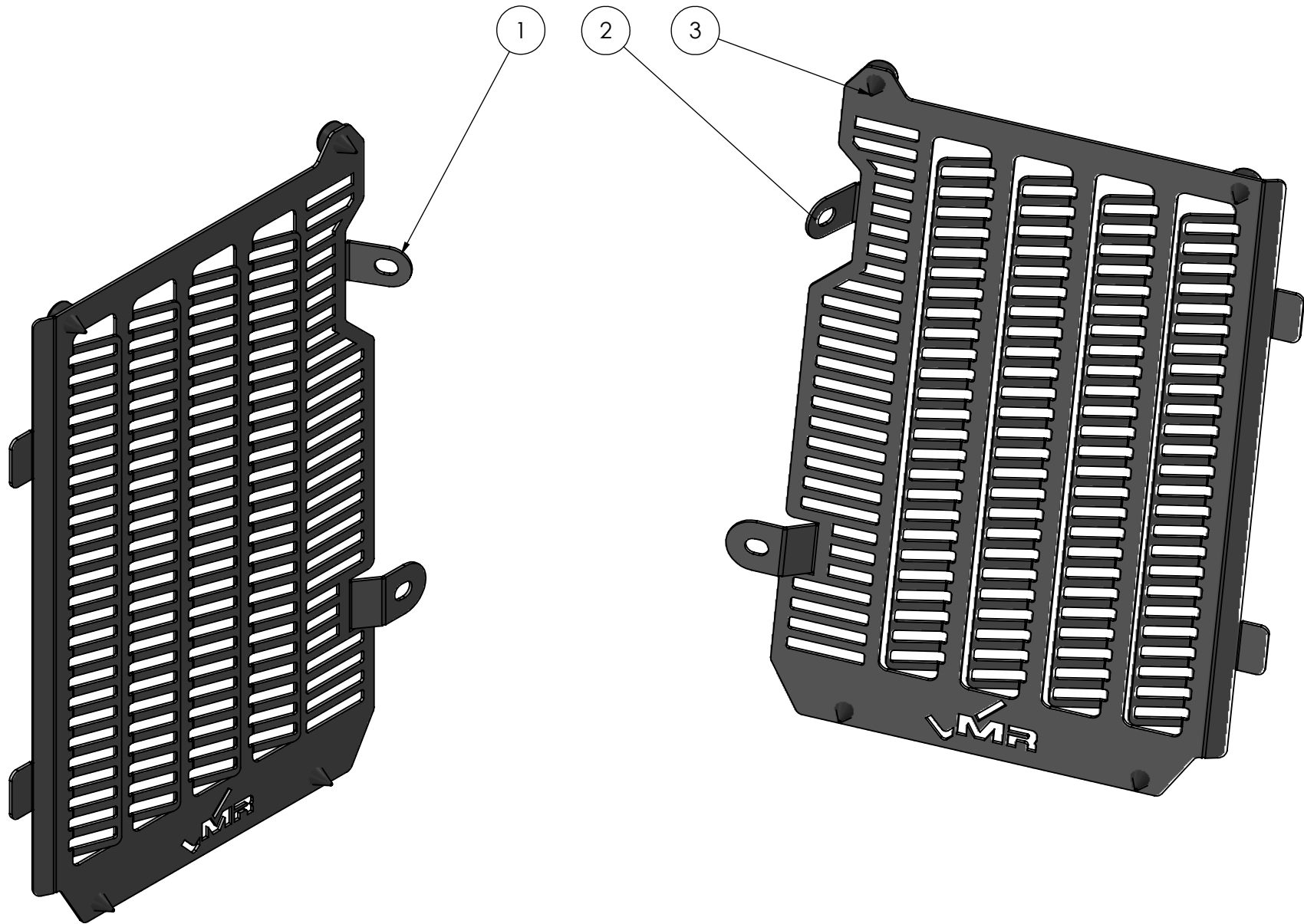


1		2		3	4	5	6
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.		
1	P080345001	Radiator Guard RH	SS304	1.2	1		
2	P080345002	Radiator Guard LH	SS304	1.2	1		
3	WPLA-MOU-1275	Rubber Stop DIA12x5	Silicon Rubber		8		



Process	Time (Min)
Laser Cut	
Bending	
Powdercoating - Black Ferrograin-Vx8503	
Parts Picking	5
Assembly	10
Packaging	10

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.		REV	Detail of REV	Date:	Name:		Name:	Signature:	Date:	FILE NAME:	A080345
MACHINING TOLERANCE		GENERAL TOLERANCE						DRAWN:		DESCRIPTION:	KTM 1290 (2021-2~) Radiator Guards (Black)
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						CHECKED:		DWG No.	A080345
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5					APPROVED:		DATE PRINTED:	14/06/2023
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8					MFG:		SHEET	1 # 4
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2					QA:		REV	B
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0							SURFACE TREATMENT:	
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS									
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'								
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'								
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'									
☐ STRAIGHTNESS	☐ CIRCULARITY	☐ PROFILE OF ANY LINE	☐ POSITION	☐ CIRCULAR RUN-OUT	☐ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT. 3 PROJECTION METHOD: RD ANGLE		SCALE:	1:5	MATERIAL: N/A	
☐ FLATNESS	☐ CYLINDRICITY	☐ PROFILE OF ANY SURFACE	☐ CONCENTRICITY	☐ TOTAL RUN-OUT	☐ MAXIMUM MATERIAL CONDITION			FINISH:			
☐ PARALLELISM	☐ PERPENDICULARITY	☐ ANGULARITY	☐ SYMMETRY	☐ ENVELOPE PRINCIPLE	☐ PROJECTED TOLERANCE ZONE					 Outlast Adventure	

