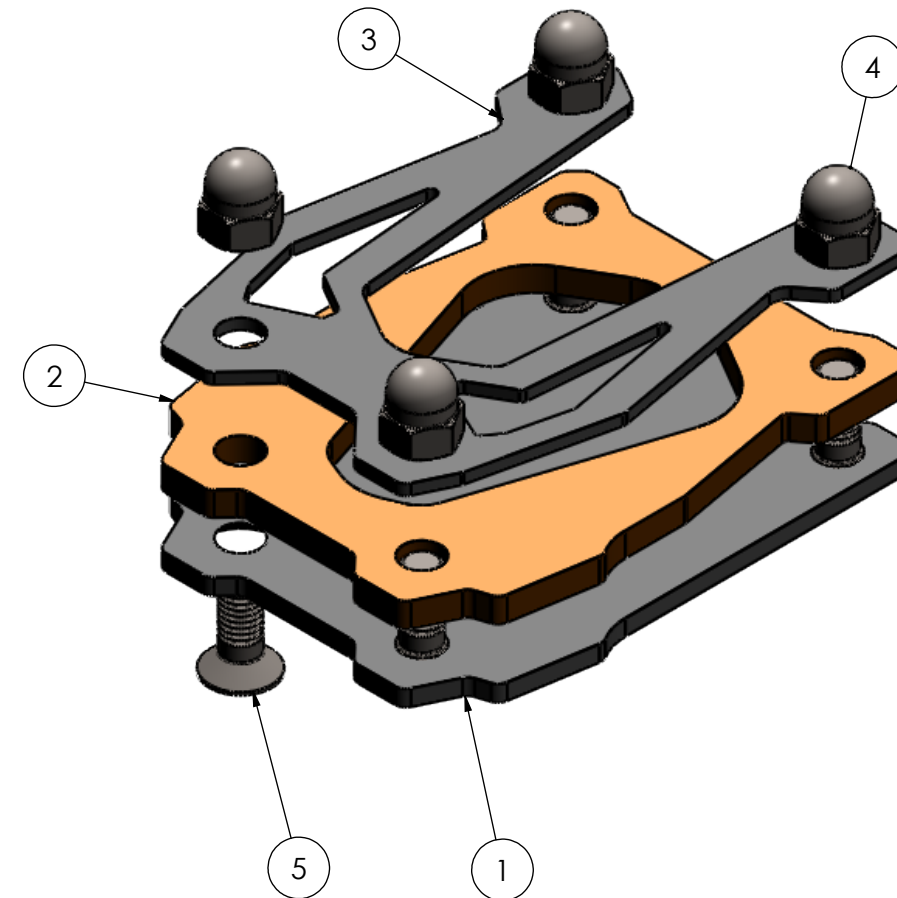
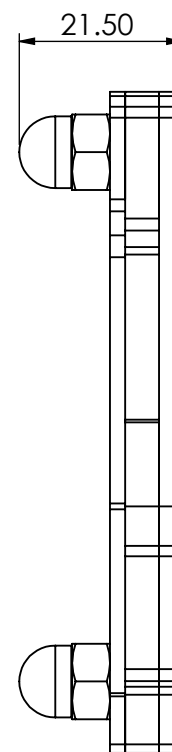
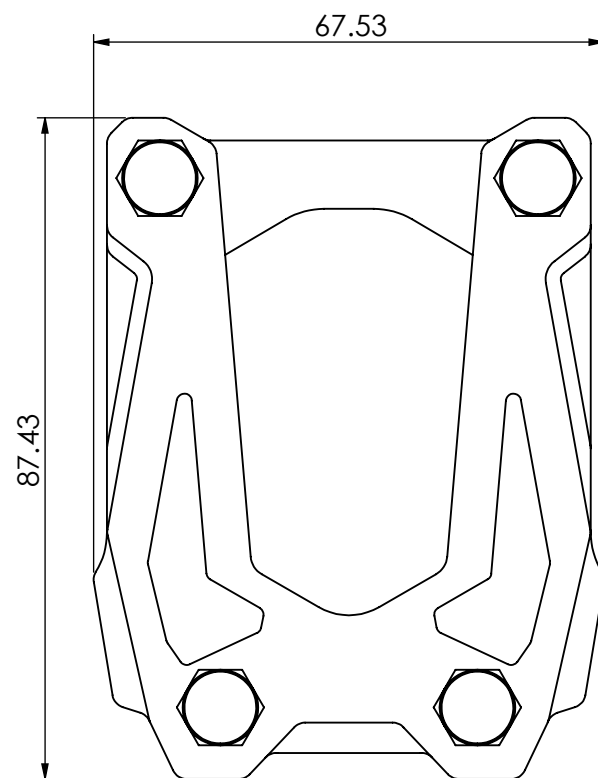


1		2		3		
ITEM NO.	PART NUMBER	DESCRIPTION		Material	StockSize	QTY.
1	P080350001	Side Stand Base Bottom		SS304	3	1
2	P080350002	Side Stand Base Middle		ALU1200H4	4.5	1
3	P080350003	Side Stand Base Top		SS304	2	1
4	WFST-D1587-M06	Domed Cap Nut Chromed - M06				4
5	WFST-D912SS-M06x016	Hexagon Socket Countersunk Head Cap Screw SS -M06x016				4



Process	Time (Min)	
Laser Cut		
Countersinking	5	P080350001
Powdercoating - Orange Ferrograin		P080350002
Shaking	15	P080350001&3
Parts Picking	5	
Assembly	5	
Packaging	5	

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV		Detail of REV		Date:		Name:		Name:		Signature:		Date:		FILE NAME:		A080350	
MACHINING TOLERANCE				GENERAL TOLERANCE														DESCRIPTION:		KTM 1290 (2021-2~) Adventure S Side Stand Extender	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM														DWG No.		A080350	
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5												DATE PRINTED:		12/05/2022	
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8												SHEET		1 # 5	
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2												REV		B	
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0												SURFACE TREATMENT:			
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS																	
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'															
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'															
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'																	
— STRAIGHTNESS		○ CIRCULARITY		⌒ PROFILE OF ANY LINE		⊕ POSITION		/ CIRCULAR RUN-OUT		Ⓞ LEAST MATERIAL CONDITION		SCALE:		1:1							
▯ FLATNESS		⊘ CYLINDRICITY		⌒ PROFILE OF ANY SURFACE		⊙ CONCENTRICITY		/ TOTAL RUN-OUT		Ⓜ MAXIMUM MATERIAL CONDITION		FINISH:				MATERIAL:					
// PARALLELISM		⊥ PERPENDICULARITY		∠ ANGULARITY		≡ SYMMETRY		Ⓛ ENVELOPE PRINCIPLE		Ⓟ PROJECTED TOLERANCE ZONE											
THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT from BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.								3 PROJECTION METHOD: RD ANGLE 