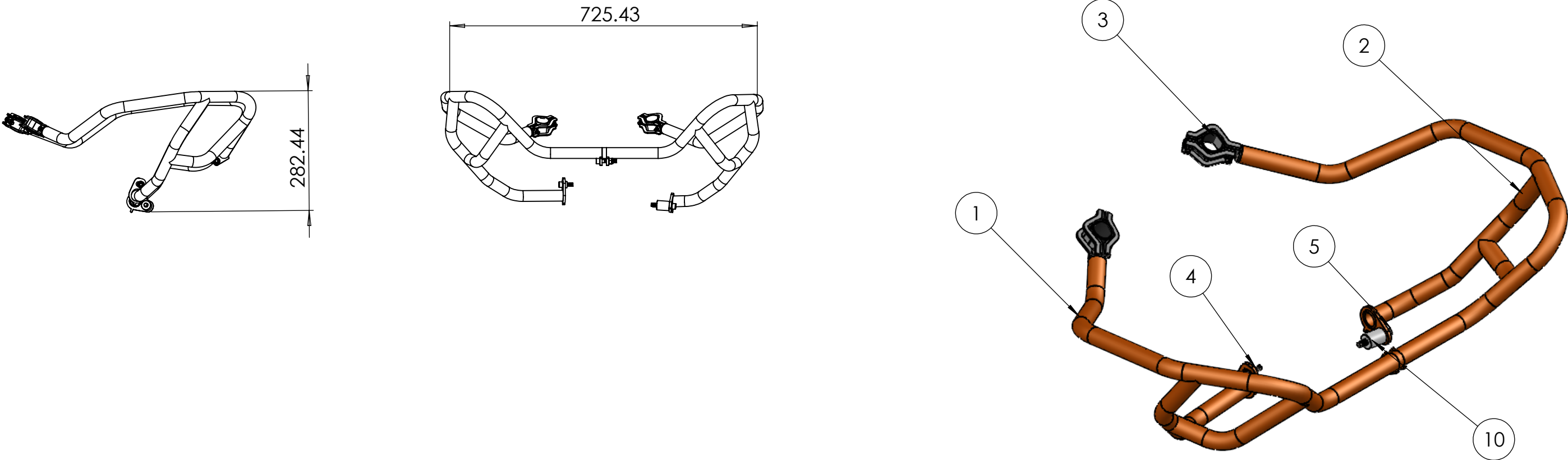


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	A08036001	KTM Adventure Lower Crash Bar Right			1
2	A08036002	KTM Adventure Lower Crash Bars Left			1
3	A080370	KTM 28mm Frame Clamp			2
4	WFST-I4762SS-M08x025	Hexagon Socket Head Cap Screw SS-M08x025			1
5	WFST-I4762SS-M08x050	Hexagon Socket Head Cap Screw SS-M08x050			1
6	WFST-I4762SS-M08x040	Hexagon Socket Head Cap Screw SS-M08x040			1
7	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0			4
8	WFST-D985SS-M08	NUT Hex Nyloc M08 X 1.25mm SS			1
9	P080360010	KTM Lower Crashbar RHS Spacer	SS430	4.5	1
10	WENG-BUS-1900		ALU1200H4		1
11	P080360011	Frame Rubber	Insertion Rubber 2mm	2	2

Process	Time (Min)
Laser Cut	
Bending	
Tube Cut & Bend	
Welding CO2	40
Grinding	2
Powdercoating - Orange Ferrograin	
Parts Picking	5
Assembly	5
Packaging	10



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A080360
								DRAWN:			DESCRIPTION:	KTM Adventure lower Crash Bars
MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:			DWG No.	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						APPROVED:			DATE PRINTED:	2022/08/30
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5								SHEET	1 # 21
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8								REV	A
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2					MFG:			SURFACE TREATMENT:	
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0					QA:				
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS										
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'									
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'									
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'										
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE		SCALE:	1:10	MATERIAL:
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION					FINISH:		
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE							

