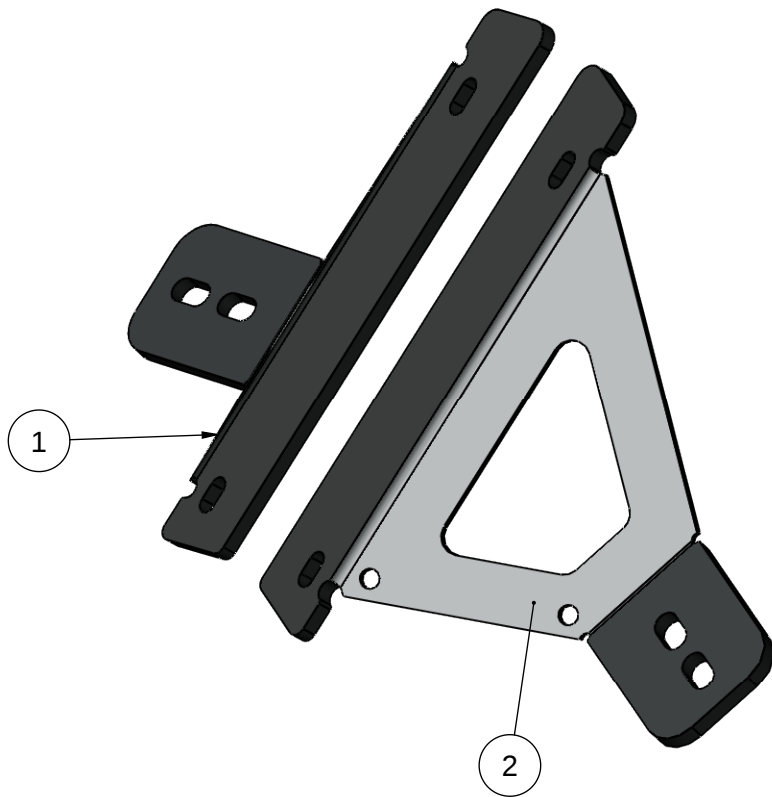
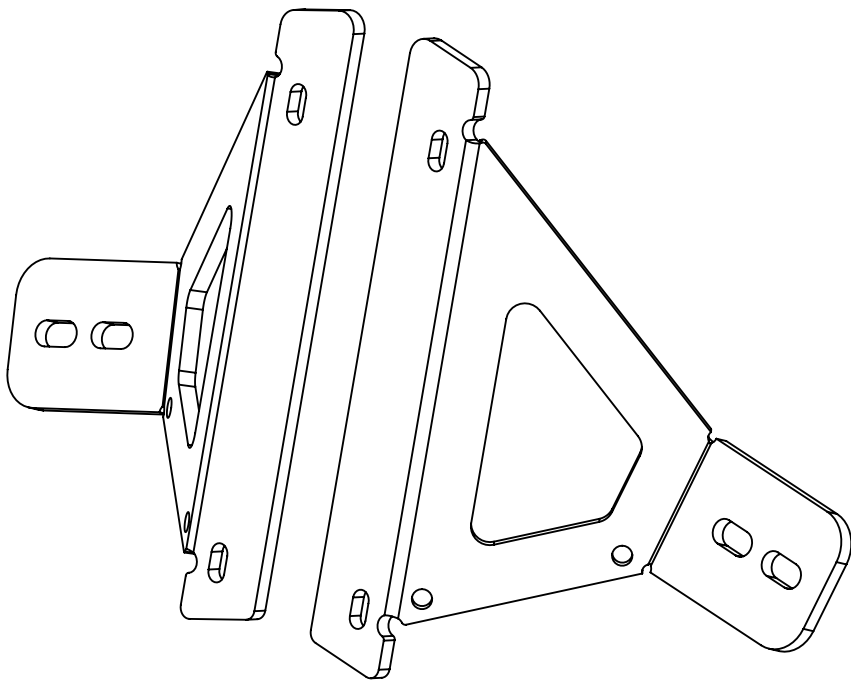


1		2		3	4	5	6
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.		
1	P090180001	BMW R1150GS&A Spotlight Bracket L	ALU1200H4	4.5	1		
2	P090180002	BMW R1150GS&A Spotlight Bracket R	ALU1200H4	4.5	1		



Process Needed:

1. Bend
2. Deburr (Clean)
3. Powder Coat (Satin Black)
4. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.		REV	Detail of REV	Date:	Name:		Name:	Signature:	Date:	FILE NAME:	A090180
MACHINING TOLERANCE		GENERAL TOLERANCE						DRAWN:		DESCRIPTION:	BMW R1150GS&A Spotlight Brackets
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						CHECKED:		DWG No.	
0.5 UP TO 3 Ø 0.05	120 UP TO 400 Ø 0.2	0.5 UP TO 3 Ø 0.1	120 UP TO 400 Ø 0.5					APPROVED:		DATE PRINTED:	07/08/2018
3 UP TO 6 Ø 0.05	400 UP TO 1000 Ø 0.3	3 UP TO 6 Ø 0.1	400 UP TO 1000 Ø 0.8					MFG:		SHEET	1 # 3
6 UP TO 30 Ø 0.1	1000 UP TO 2000 Ø 0.5	6 UP TO 30 Ø 0.2	1000 UP TO 2000 Ø 1.2					QA:		REV	A
30 UP TO 120 Ø 0.15	2000 UP TO 4000 Ø 1.0	30 UP TO 120 Ø 0.3	2000 UP TO 4000 Ø 2.0							SURFACE TREATMENT:	
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS									
UP TO 10Å Ø 1Å	120Å UP TO 400Å Ø 0Å10'	UP TO 10Å Ø 1Å	120Å UP TO 400Å Ø 0Å10'								
10Å UP TO 50Å Ø 0Å30'	OVER 400Å Ø 0Å5'	10Å UP TO 50Å Ø 0Å30'	OVER 400Å Ø 0Å5'								
50Å UP TO 120Å Ø 0Å20'		50Å UP TO 120Å Ø 0Å20'									
— STRAIGHTNESS	○ CIRCULARITY	⌒ PROFILE OF ANY LINE	⊕ POSITION	⌒ CIRCULAR RUN-OUT	Ⓛ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT. 3 PROJECTION METHOD: RD ANGLE		SCALE:	1:5	MOTORRADICAL Engineered to Outlast Adventure BrightWing TECHNOLOGIES	
▯ FLATNESS	⌒ CYLINDRICITY	⌒ PROFILE OF ANY SURFACE	⊗ CONCENTRICITY	⌒ TOTAL RUN-OUT	Ⓜ MAXIMUM MATERIAL CONDITION			FINISH:			
▯ PARALLELISM	⊥ PERPENDICULARITY	⌒ ANGULARITY	≡ SYMMETRY	ⓔ ENVELOPE PRINCIPLE	Ⓟ PROJECTED TOLERANCE ZONE			MATERIAL:			