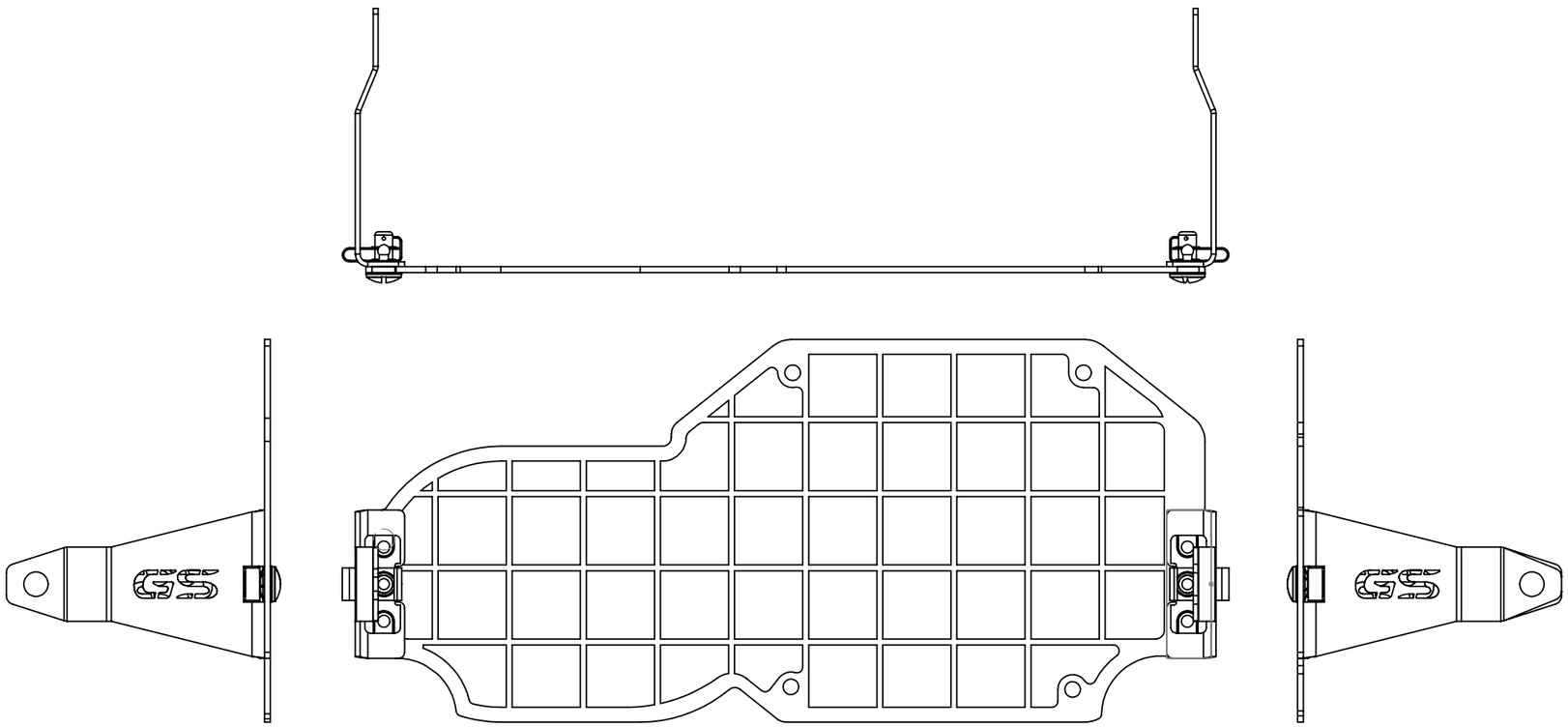
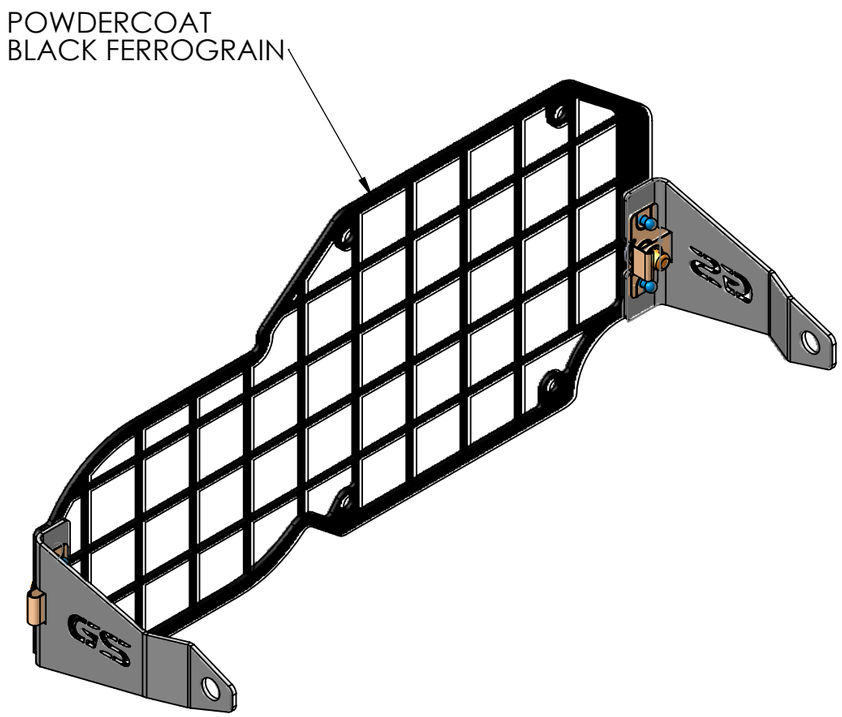
ITEM NO.	PART NUMBER	DESCRIPTION	Material	Stocksize	QTY.
1	P090223001	Front Grid	ALU1200H4	2.0	1
2	P090223002	Arm Right	SS304	1.6	1
3	P090223003	Left Hand Brace	SS304	1.6	1
4	WFST-DZUS-Fastener	Metric Part Template			2
5	WFST-DZUS-Retainer	Metric Part Template			2
6	WFST-DZUS-Rivet Plate	Dzus Panex 6mm Receptacle			2
7	WFST-DZUS-Stud	Dzus Panex 6mm Stud			2
8	WFST-GB126SS-3.2x08.0	Blind Rivet 3.2x8.0mm SS			4





ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S
REMOVE ALL SHARP EDGES WHERE APPLICABLE.

MACHINING TOLERANCE		GENERAL TOLERANCE	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM	
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS	
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'	

STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION	
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE	

REV	Detail of REV	Date:	Name:

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3 PROJECTION METHOD: RD ANGLE

	Name:	Date:
DRAWN:		
CHECKED:		
APPROVED:		
MFG:		
QA:		

SCALE: 1:2

FINISH: MATERIAL:

FILE NAME:	A090223
DESCRIPTION:	BMW F650GS-F800GS&A Headlight Gurad C
DWG No.	
DATE PRINTED	25/03/2025
SHEET	1 # 1
REV	A
SURFACE TREATMENT:	

MOTORRADICAL
Outlast Adventure