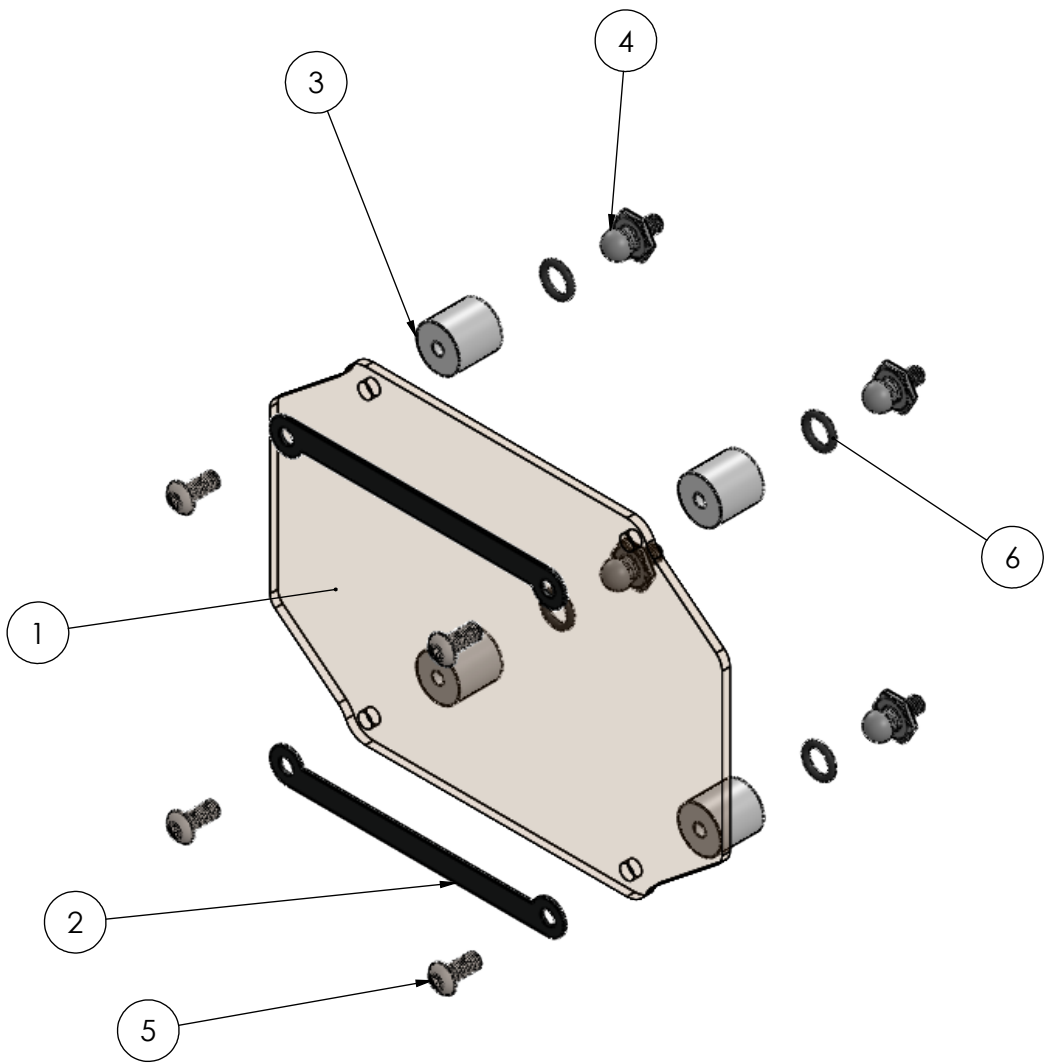
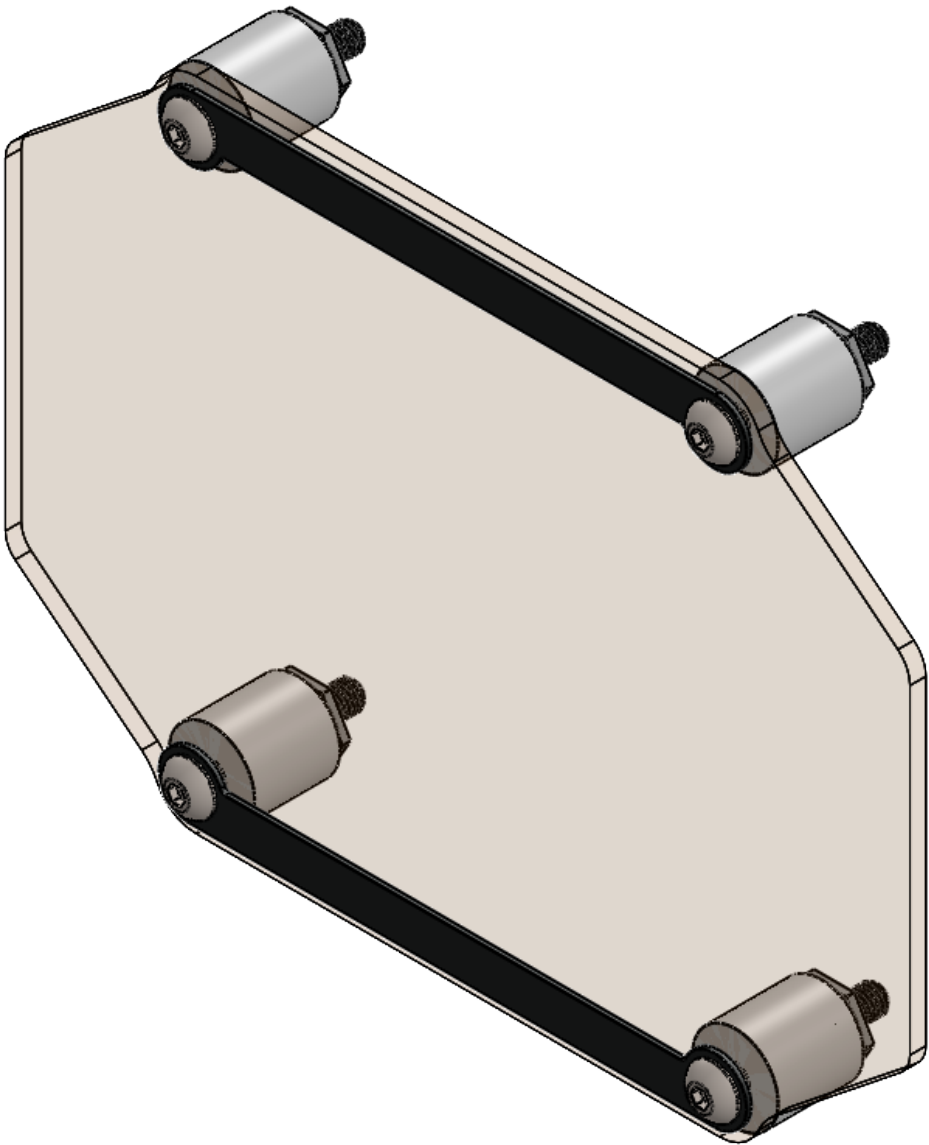


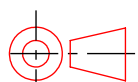
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090227001	F800GS&A Polycarp Clip On (Orange)	ALU1200H4	3	1
2	P090227002	BMW F800 Head Light Guard Plate (Black)	SS304	0.9	2
3	WENG-BUS-1505	Ball And Socket - Female	ALU1200H4	Ø16	4
4	WENG-BUS-1510	Ball And Socket - Male	SS304	13 A/F	4
5	WFST-I7380SS-M05x12	Socket Button Head Cap Screw-SS-M05x12			4
6	WPLA-INS-1275	O-Ring 2x8	EPICHLOROHYDRIN	2x8	4



Processes Needed:

1. Cut
2. Clean
3. Powder Coat (Black)
4. Assemble
5. Package



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.										REV		Detail of REV		Date:		Name:		Name:		Date:		FILE NAME:		A090227									
MACHINING TOLERANCE										GENERAL TOLERANCE										DRAWN:				DESCRIPTION:		BMW F800 Headlight Guard Clip On Lens							
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE										ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM										CHECKED:				DWG No.		A090227							
0.5 UP TO 3 ± 0.05					120 UP TO 400 ± 0.2					0.5 UP TO 3 ± 0.1					120 UP TO 400 ± 0.5					APPROVED:				DATE PRINTED		08/04/2024							
3 UP TO 6 ± 0.05					400 UP TO 1000 ± 0.3					3 UP TO 6 ± 0.1					400 UP TO 1000 ± 0.8																		
6 UP TO 30 ± 0.1					1000 UP TO 2000 ± 0.5					6 UP TO 30 ± 0.2					1000 UP TO 2000 ± 1.2									MFG:									
30 UP TO 120 ± 0.15					2000 UP TO 4000 ± 1.0					30 UP TO 120 ± 0.3					2000 UP TO 4000 ± 2.0									QA:									
ANGULAR DIMENSIONS										ANGULAR DIMENSIONS																		REV		A			
UP TO 10° ± 1°					120° UP TO 400° ± 0°10'					UP TO 10° ± 1°					120° UP TO 400° ± 0°10'													SURFACE TREATMENT:					
10° UP TO 50° ± 0°30'					OVER 400° ± 0°5'					10° UP TO 50° ± 0°30'					OVER 400° ± 0°5'																		
50° UP TO 120° ± 0°20'										50° UP TO 120° ± 0°20'																							
— STRAIGHTNESS		○ CIRCULARITY		⌒ PROFILE OF ANY LINE		⊕ POSITION		↗ CIRCULAR RUN-OUT		⓪ LEAST MATERIAL CONDITION		THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.										3 PROJECTION METHOD: RD ANGLE				SCALE:		1:1		MATERIAL:			
▭ FLATNESS		⊘ CYLINDRICITY		⌒ PROFILE OF ANY SURFACE		◎ CONCENTRICITY		↗ TOTAL RUN-OUT		Ⓜ MAXIMUM MATERIAL CONDITION																FINISH:							
// PARALLELISM		⊥ PERPENDICULARITY		∠ ANGULARITY		≡ SYMMETRY		⓪ ENVELOPE PRINCIPLE		Ⓟ PROJECTED TOLERANCE ZONE																							