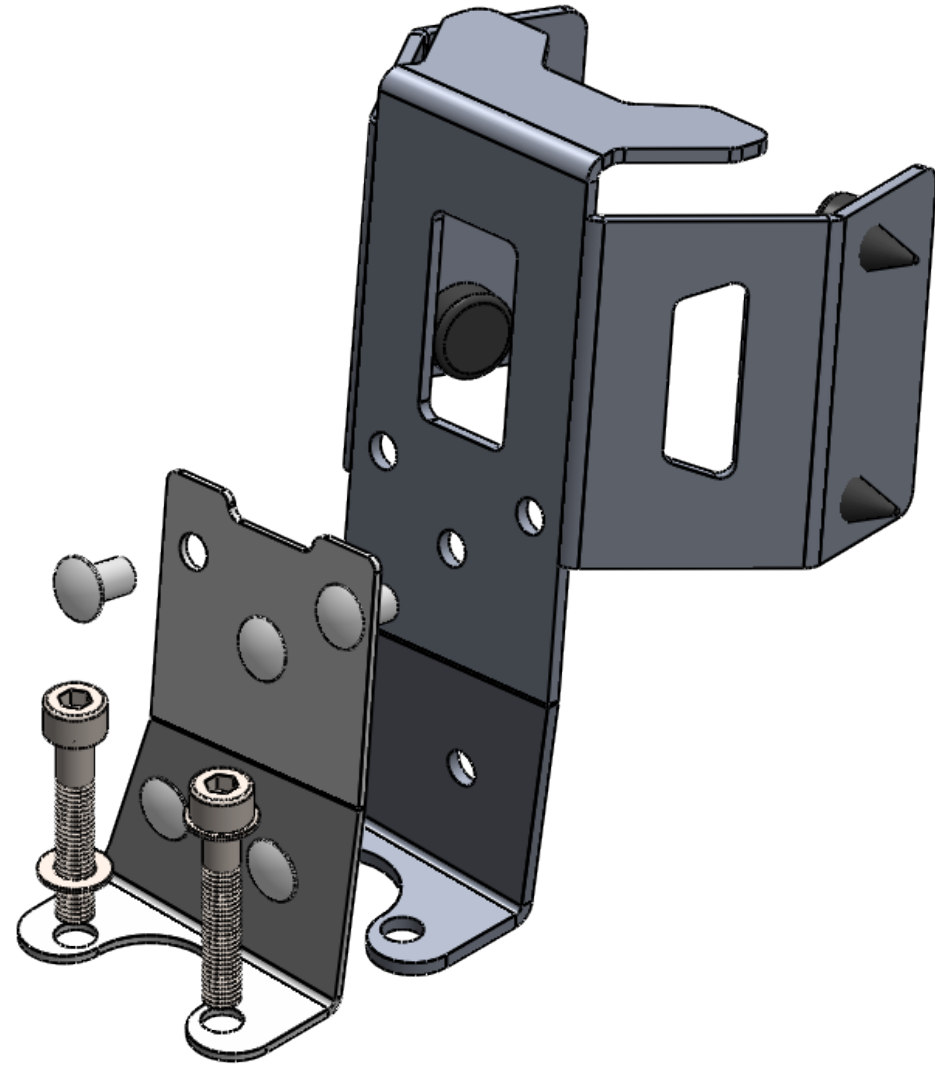
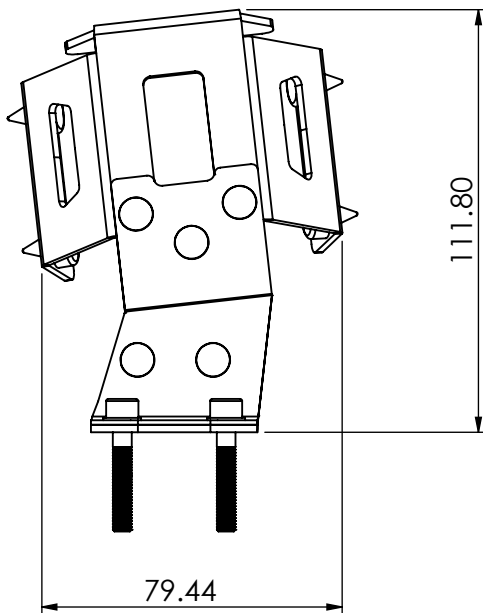
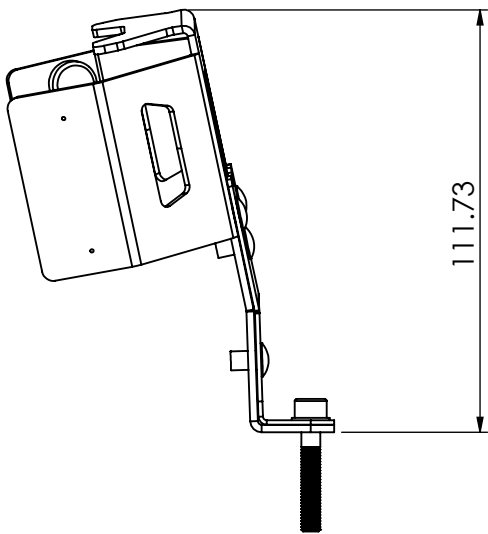


1		2	3		
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090235001	BMW F800GS FB Reservoir Protector Top (Annodize)	ALU1200H4	2	1
2	P090235002	BMW F800GS FBReservoir Protector Bottom (Shaker)	SS304	1.2	1
3	WFST-D6791AL-4.8x08.0	Semi Tubular O/H Rivet 4.8x8.0mm Alu	ALU1200H4		5
4	WFST-I4762SS-M05x030	Hexagon Socket Head Cap Screw SS-M05x030			2
5	WFST-I7089SS-M05	Flat Washer SS - M05 - 10x05.5			2
6	WPLA-MOU-1275	Rubber Stop DIA12x5	Silicon Rubber		4



Process Needed:

1. Bend
2. Clean (Deburr)
3. Annodize (Natural)
4. Shaker
5. Assemble
6. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.										REV	Detail of REV	Date:	Name:	Name:	Date:	FILE NAME:	A090235		
MACHINING TOLERANCE										GENERAL TOLERANCE									
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE										ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM									
0.5 UP TO 3 ± 0.05					120 UP TO 400 ± 0.2					0.5 UP TO 3 ± 0.1					120 UP TO 400 ± 0.5				
3 UP TO 6 ± 0.05					400 UP TO 1000 ± 0.3					3 UP TO 6 ± 0.1					400 UP TO 1000 ± 0.8				
6 UP TO 30 ± 0.1					1000 UP TO 2000 ± 0.5					6 UP TO 30 ± 0.2					1000 UP TO 2000 ± 1.2				
30 UP TO 120 ± 0.15					2000 UP TO 4000 ± 1.0					30 UP TO 120 ± 0.3					2000 UP TO 4000 ± 2.0				
ANGULAR DIMENSIONS										ANGULAR DIMENSIONS									
UP TO 10° ± 1°					120° UP TO 400° ± 0°10'					UP TO 10° ± 1°					120° UP TO 400° ± 0°10'				
10° UP TO 50° ± 0°30'					OVER 400° ± 0°5'					10° UP TO 50° ± 0°30'					OVER 400° ± 0°5'				
50° UP TO 120° ± 0°20'										50° UP TO 120° ± 0°20'									
☐ STRAIGHTNESS ☐ CIRCULARITY ☐ PROFILE OF ANY LINE ☐ POSITION ☐ CIRCULAR RUN-OUT ☐ LEAST MATERIAL CONDITION										☐ FLATNESS ☐ CYLINDRICITY ☐ PROFILE OF ANY SURFACE ☐ CONCENTRICITY ☐ TOTAL RUN-OUT ☐ MAXIMUM MATERIAL CONDITION									
☐ PARALLELISM ☐ PERPENDICULARITY ☐ ANGULARITY ☐ SYMMETRY ☐ ENVELOPE PRINCIPLE ☐ PROJECTED TOLERANCE ZONE										☐ ☐ ☐ ☐ ☐ ☐									
THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.										3 PROJECTION METHOD: RD ANGLE									
										SCALE: 1:2									
										FINISH: MATERIAL:									
										MOTORRADICAL Outlast Adventure									