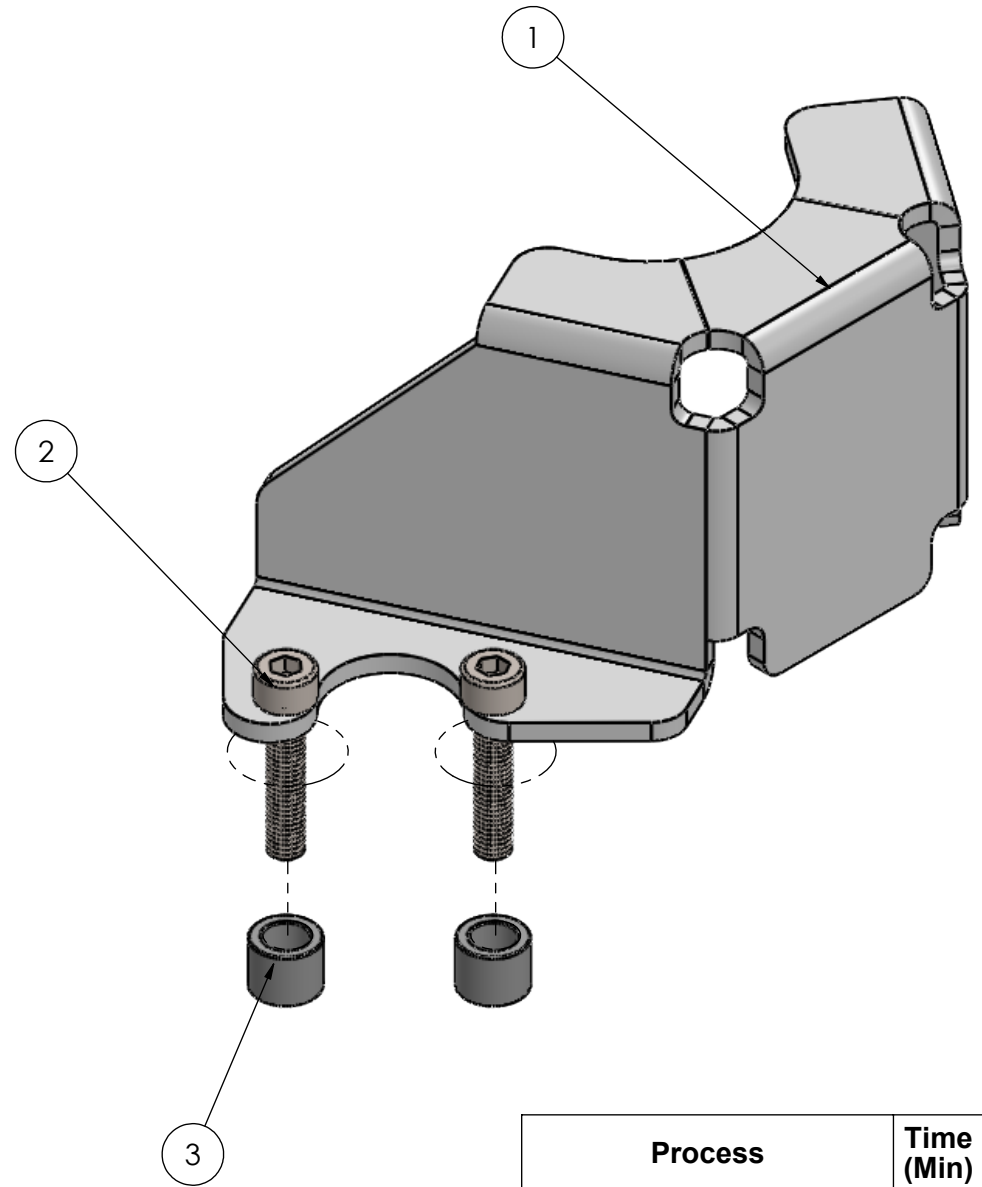
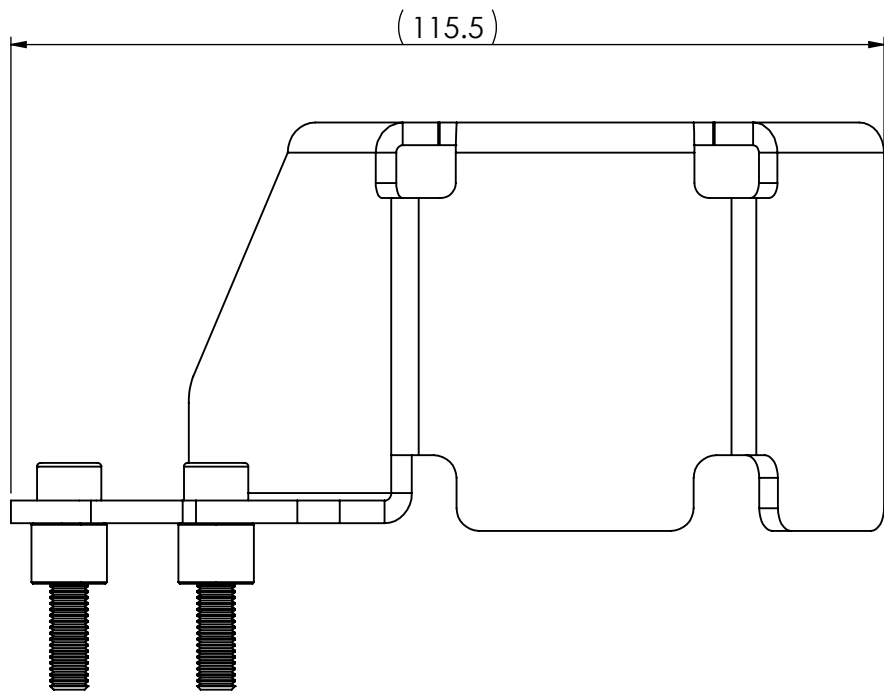
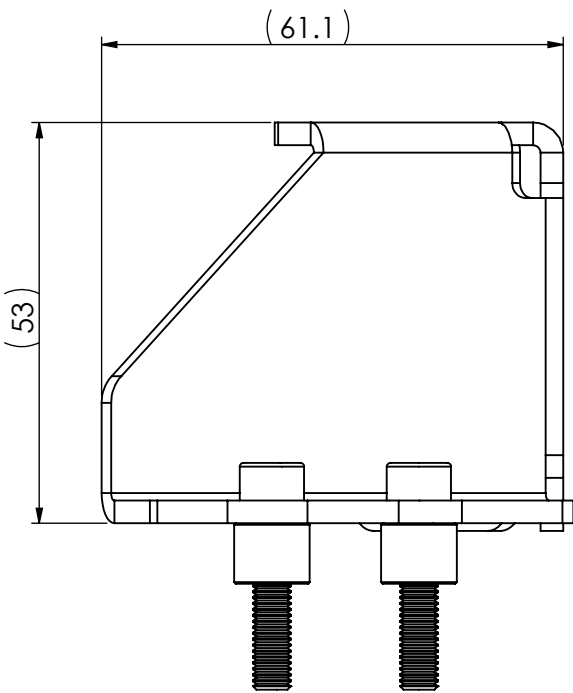
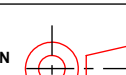


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	WEIGHT	QTY.
1	P090237001	F800 Series Front Brake Reservoir Protector	ALU1200H4	3	70.03	1
2	WFST-I4762SS-M05x025	Hexagon Socket Head Cap Screw SS-M05x025				2
3	WENG-BUS-2055	Spacer 8L x 6.5ID x 10OD	Aluminium			2



Process	Time (Min)
Laser Cut	
Bending	
Powdercoating - Silver Ferrograin-Vx95154	
Parts Picking	5
Assembly	5
Packaging	5

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A090237		
MACHINING TOLERANCE				GENERAL TOLERANCE				DRAWN:			DESCRIPTION:	F800 Series Front Brake Reservoir Protector		
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM				CHECKED:			DWG No.	A090237		
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5		APPROVED:			DATE PRINTED:	08/04/2024		
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8		MFG:			SHEET	1 # 3		
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2		QA:			REV	A		
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0					SURFACE TREATMENT:			
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS							 Outlast Adventure			
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'								
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'								
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'										
☐ STRAIGHTNESS	☐ CIRCULARITY	☐ PROFILE OF ANY LINE	☐ POSITION	☐ CIRCULAR RUN-OUT	☐ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE 		SCALE:		1:1		
☐ FLATNESS	☐ CYLINDRICITY	☐ PROFILE OF ANY SURFACE	☐ CONCENTRICITY	☐ TOTAL RUN-OUT	☐ MAXIMUM MATERIAL CONDITION					FINISH:		Natural Anodize	MATERIAL:	
☐ PARALLELISM	☐ PERPENDICULARITY	☐ ANGULARITY	☐ SYMMETRY	☐ ENVELOPE PRINCIPLE	☐ PROJECTED TOLERANCE ZONE					N/A				