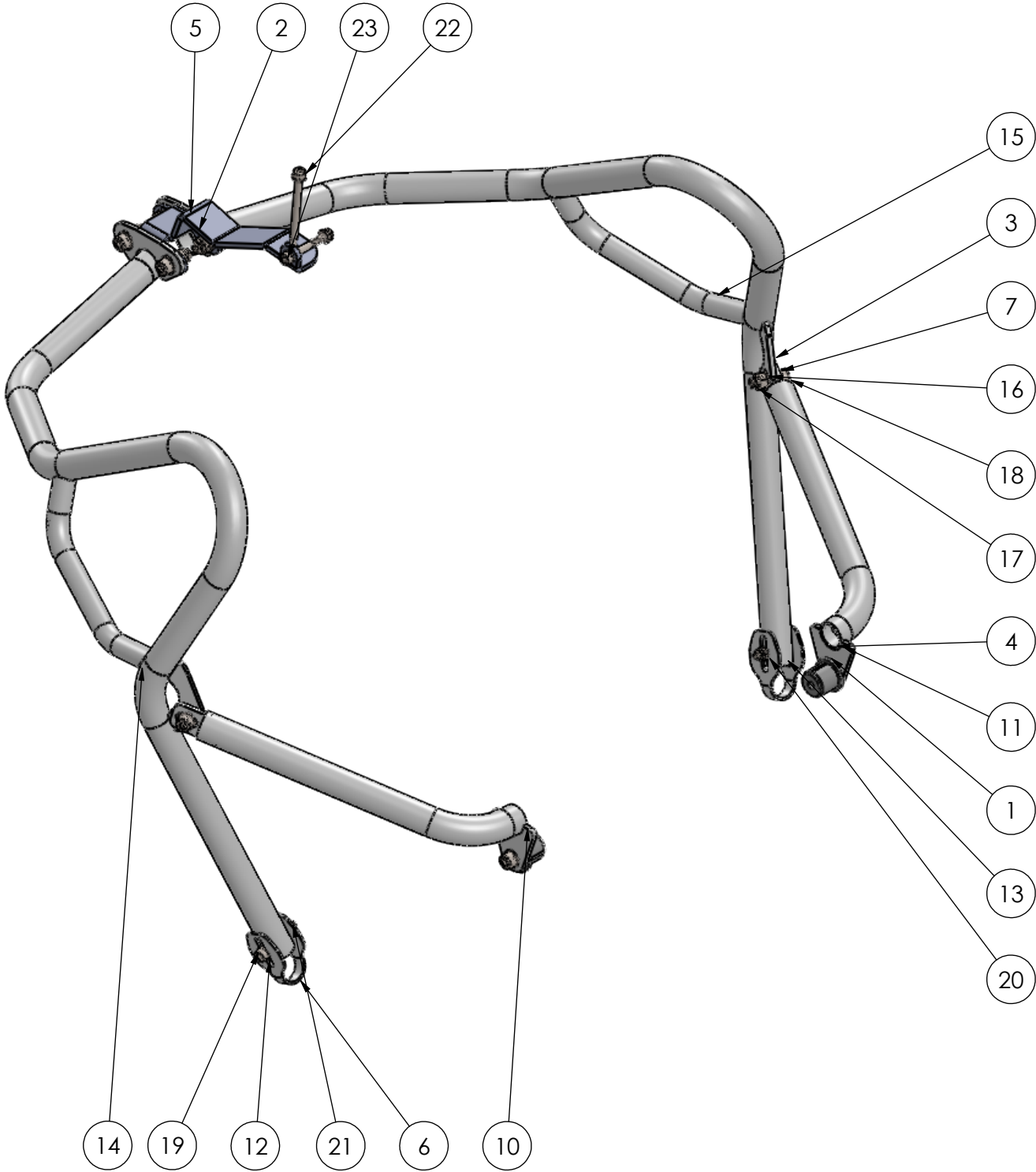


1		2	3		
ITEM NO.	PART NUMBER	DESCRIPTION	Material	StockSize	QTY.
1	A09025101	F800GS Chassis Mount	N/A	N/A	2
2	P090251001	Upper Crashbar Centre Mount	SS304	3.0	1
3	P090251002	Brace Support Bracket	SS304	4.5mm	2
4	P090251003	Brace Bottom Support	SS304	4.5mm	2
5	P090251004	Centre Support Plate	SS304	4.5mm	2
6	P090251005	Pipe Mount Bracket	SS304	2.0mm	2
7	P090251006	Pipe Insert 1	SS304	4.5mm	2
8	P090251007	Pipe Insert 2	SS304	4.5	2
9	P090251008	F800GSA Crash Bar Pipe Mount Disc 2	SS304	4.5	2
10	P090251009W	Left Hand Support Tube	SS Tubing	25.4Dia x 2.0mm	1
11	P090251010W	Right Hand Support Tube	SS Tubing	25.4Dia x 2.0mm	1
12	P090251011W	Left Hand Main Tube	SS304	25.4Dia X 2.0mm	1
13	P090251012W	Right Hand Main Tube	SS Tubing	25.4Dia x 2.0mm	1
14	P090251013W	Cross Support Tube LH	SS Tubing	19.1Dia X 1.5mm	1
15	P090251014W	Cross Support Tube RH	SS Tubing	19.1Dia x 1.5mm	1
16	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0			14
17	WFST-D985SS-M08	NUT Hex Nyloc M08 X 1.25mm SS			6
18	WFST-I4762SS-M08x025	Hexagon Socket Head Cap Screw SS-M08x025			8
19	WFST-I4762SS-M06x040	Hexagon Socket Head Cap Screw SS-M06x040			2
20	WFST-I7089SS-M06	Flat Washer SS - M06 - 12x06.6			8
21	WFST-D985SS-M06	NUT Hex Nyloc M06 X 1.00mm SS			4
22	WFST-I4762SS-M06x090	Hexagon Socket Head Cap Screw SS-M06x090			1
23	WFST-I4762SS-M06x050	Hexagon Socket Head Cap Screw SS-M06x050			1

Process	Time (Min)
Laser Cut	
Bending-ADIDA	
Tube Cut & Bend	
Welding TIG	
Powdercoating - Silver Ferrograin-Vx95154	
Acid Cleaning	10
Parts Picking	10
Assembly	30
Packaging	10



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.						REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A090251	
MACHINING TOLERANCE						GENERAL TOLERANCE						DESCRIPTION:	F800GSA Upper Crash Bar Assy		
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE						ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						DWG No.			
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5							DATE PRINTED	25/07/2024	
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8							SHEET	1 # 14	
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2							REV	A	
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0							SURFACE TREATMENT:		
ANGULAR DIMENSIONS						ANGULAR DIMENSIONS									
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'									
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'									
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'											
☐ STRAIGHTNESS	☐ CIRCULARITY	☐ PROFILE OF ANY LINE	☐ POSITION	☐ CIRCULAR RUN-OUT	☐ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.			3 PROJECTION METHOD: RD ANGLE		SCALE: 1:20		MATERIAL:		
☐ FLATNESS	☐ CYLINDRICITY	☐ PROFILE OF ANY SURFACE	☐ CONCENTRICITY	☐ TOTAL RUN-OUT	☐ MAXIMUM MATERIAL CONDITION										
☐ PARALLELISM	☐ PERPENDICULARITY	☐ ANGULARITY	☐ SYMMETRY	☐ ENVELOPE PRINCIPLE	☐ PROJECTED TOLERANCE ZONE										
														 Outlast Adventure	