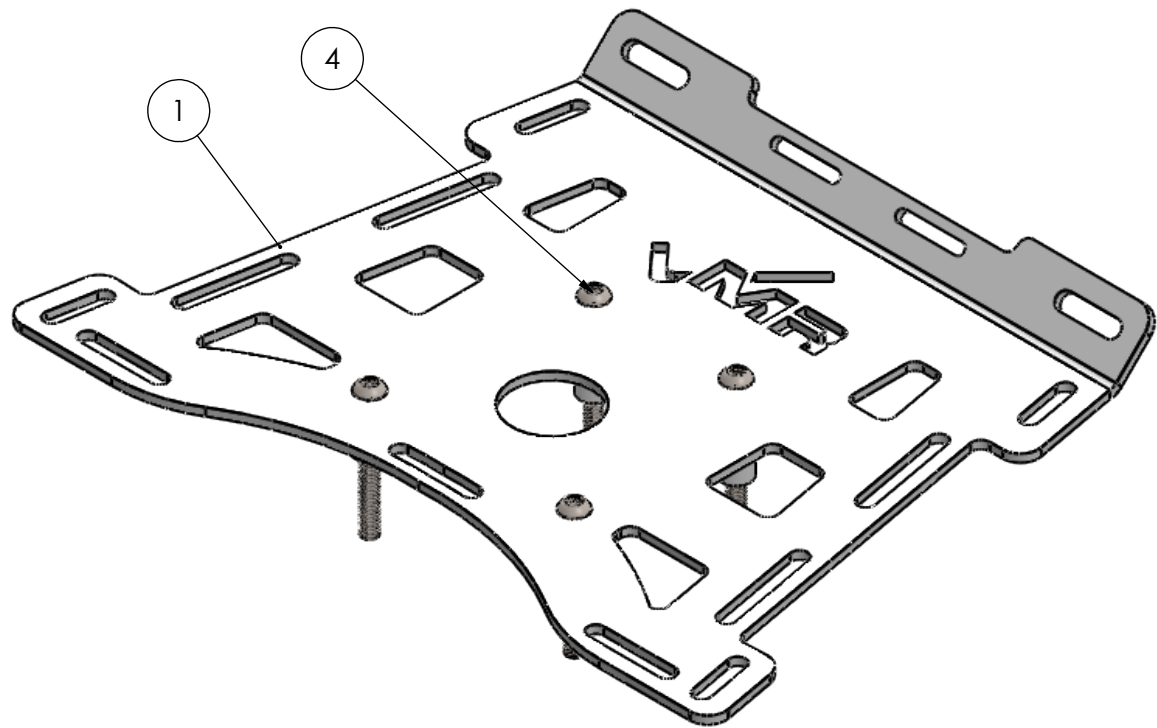
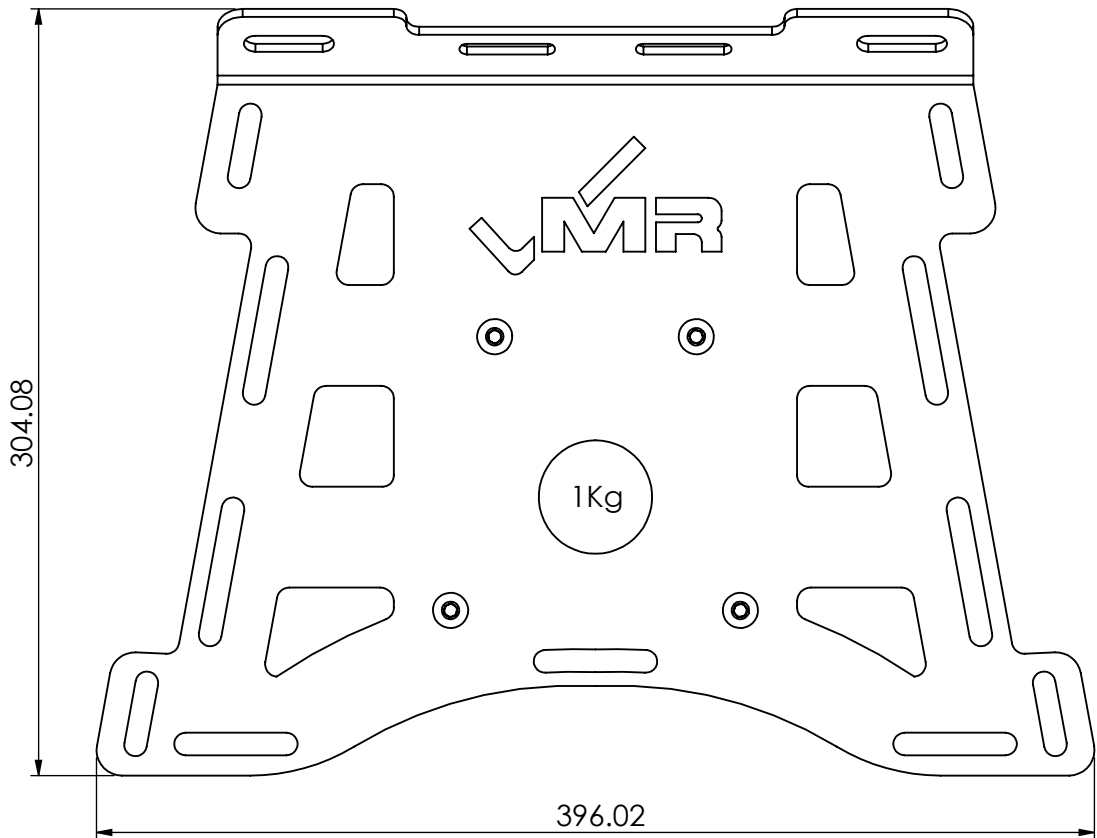
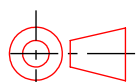


1		2		3	4	5
ITEM NO.	PART NUMBER	DESCRIPTION		Material	StockSize	QTY.
1	P090253001	F800GS Luggage Touring Plate		ALU1200H4	4.5	1
2	WENG-BUS-1360	Ø20x25x9mm Hole - Spacer		1200H4	Ø20.0	2
3	WENG-BUS-1355	Ø20x42x9mm Hole - Spacer		1200H4	Ø20	2
4	WFST-I7380SS-M08x70	Socket Button Head Cap Screw-SS-M08x70				4

Process	Time (Min)
Laser Cut	
Sanding	5
Bending	
Powdercoating - Black Ferrograin-Vx8503	
Parts Picking	5
Packaging	5



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV		Detail of REV		Date:		Name:		Name:		Signature:		Date:		FILE NAME:		A090253	
												DRAWN:						DESCRIPTION:		F800GS Luggage Touring Plate	
MACHINING TOLERANCE				GENERAL TOLERANCE								CHECKED:						DWG No.		A090253	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM										APPROVED:						DATE PRINTED		09/04/2024	
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5												SHEET		1 # 3	
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8												REV		A	
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2						MFG:						SURFACE TREATMENT:			
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0						QA:									
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS																	
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'															
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'															
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'																	
— STRAIGHTNESS		○ CIRCULARITY		⌒ PROFILE OF ANY LINE		⊕ POSITION		↗ CIRCULAR RUN-OUT		⓪ LEAST MATERIAL CONDITION		3 PROJECTION METHOD: RD ANGLE 		SCALE:		1:5		MATERIAL: N/A		 Outlast Adventure	
▯ FLATNESS		⊘ CYLINDRICITY		⌒ PROFILE OF ANY SURFACE		◎ CONCENTRICITY		↗ TOTAL RUN-OUT		Ⓜ MAXIMUM MATERIAL CONDITION				FINISH:							
// PARALLELISM		⊥ PERPENDICULARITY		∠ ANGULARITY		≡ SYMMETRY		⓪ ENVELOPE PRINCIPLE		Ⓟ PROJECTED TOLERANCE ZONE											
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