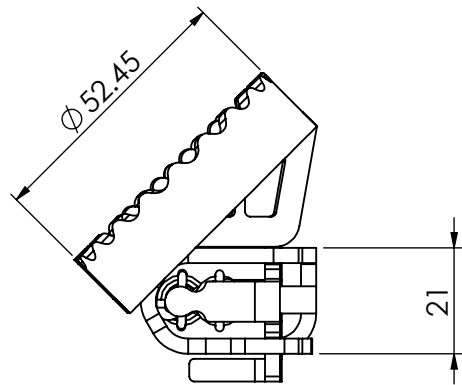
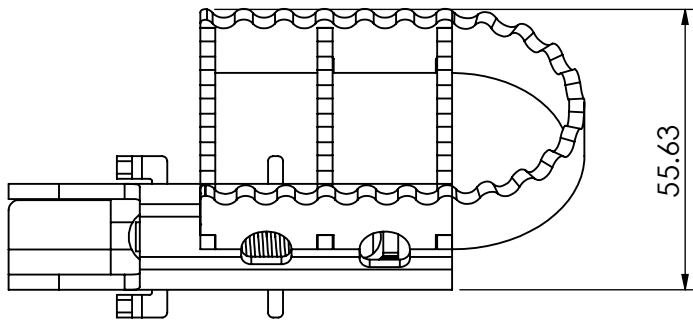
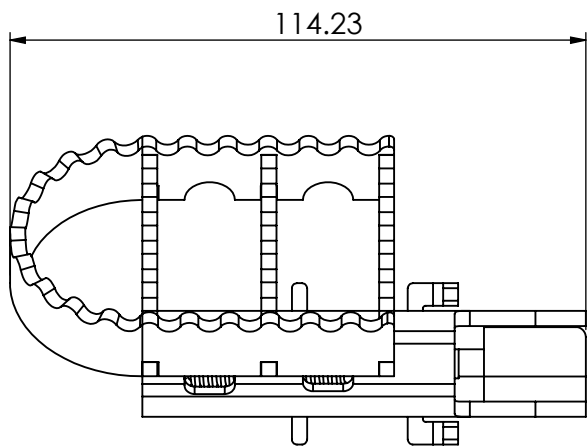
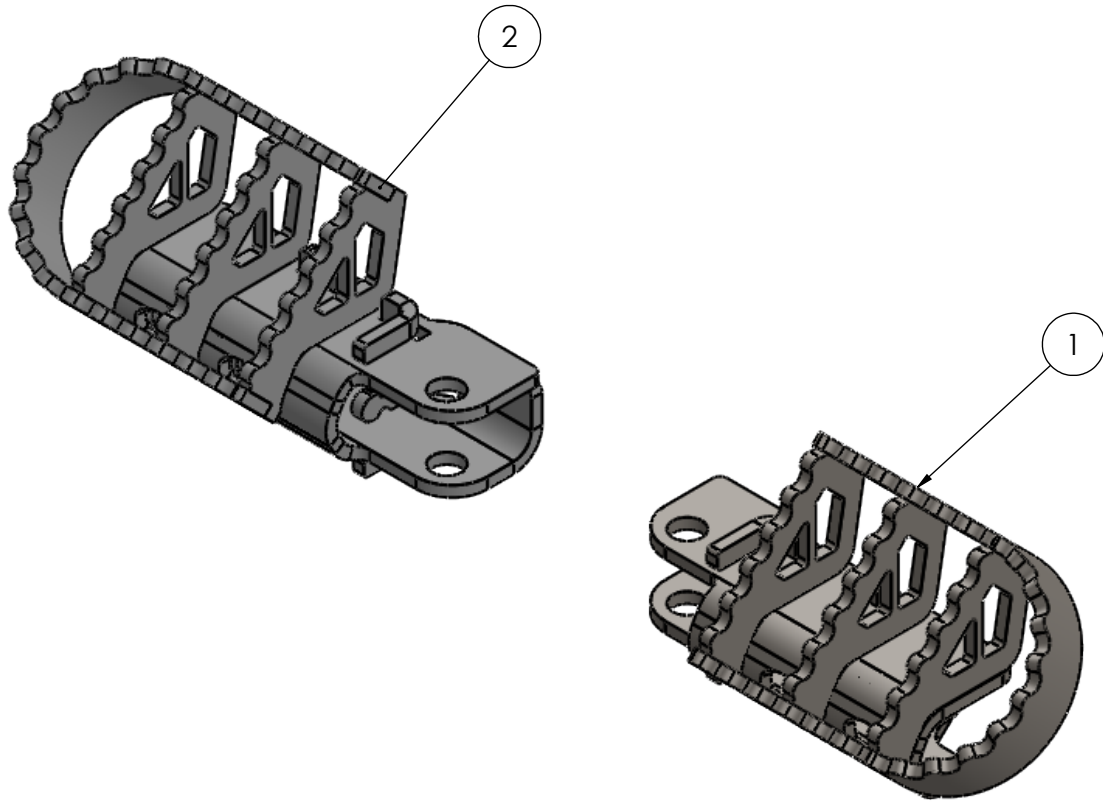


1		2		3		
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	WEIGHT	QTY.
1	A09026301	BMW G650GS & F650GS Pillion Foot Peg RH	N/A		258.50	1
2	A09026303	BMW G650GS & F650GS Pillion Foot Peg LH	N/A		258.50	1



Process needed:

- 1. Weld
- 2. Clean (Acid and Shaker)
- 3. Assemble
- 4. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Date:	FILE NAME:	A090263
								DRAWN:		DESCRIPTION:	BMW G650GS & F650GS Pillion Foot Peg
MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:		DWG No.	A090263
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						APPROVED:		DATE PRINTED	09/04/2024
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5					MFG:		SHEET	1 # 11
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8					QA:		REV	A
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2							SURFACE TREATMENT:	
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0								
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS									
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'								
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'								
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'									
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	3 PROJECTION METHOD: RD ANGLE		SCALE:	1:2		 Outlast Adventure
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION			FINISH:	MATERIAL:	N/A	
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE			THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.			