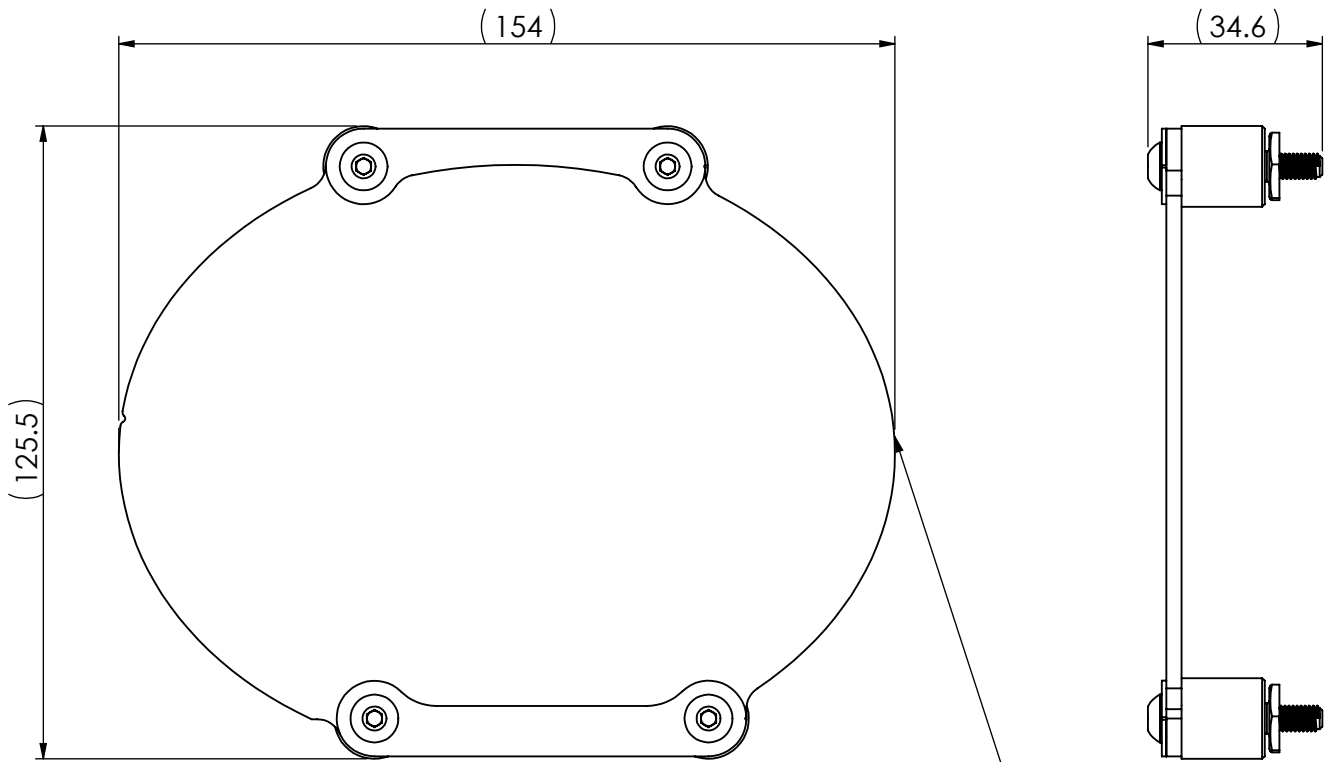


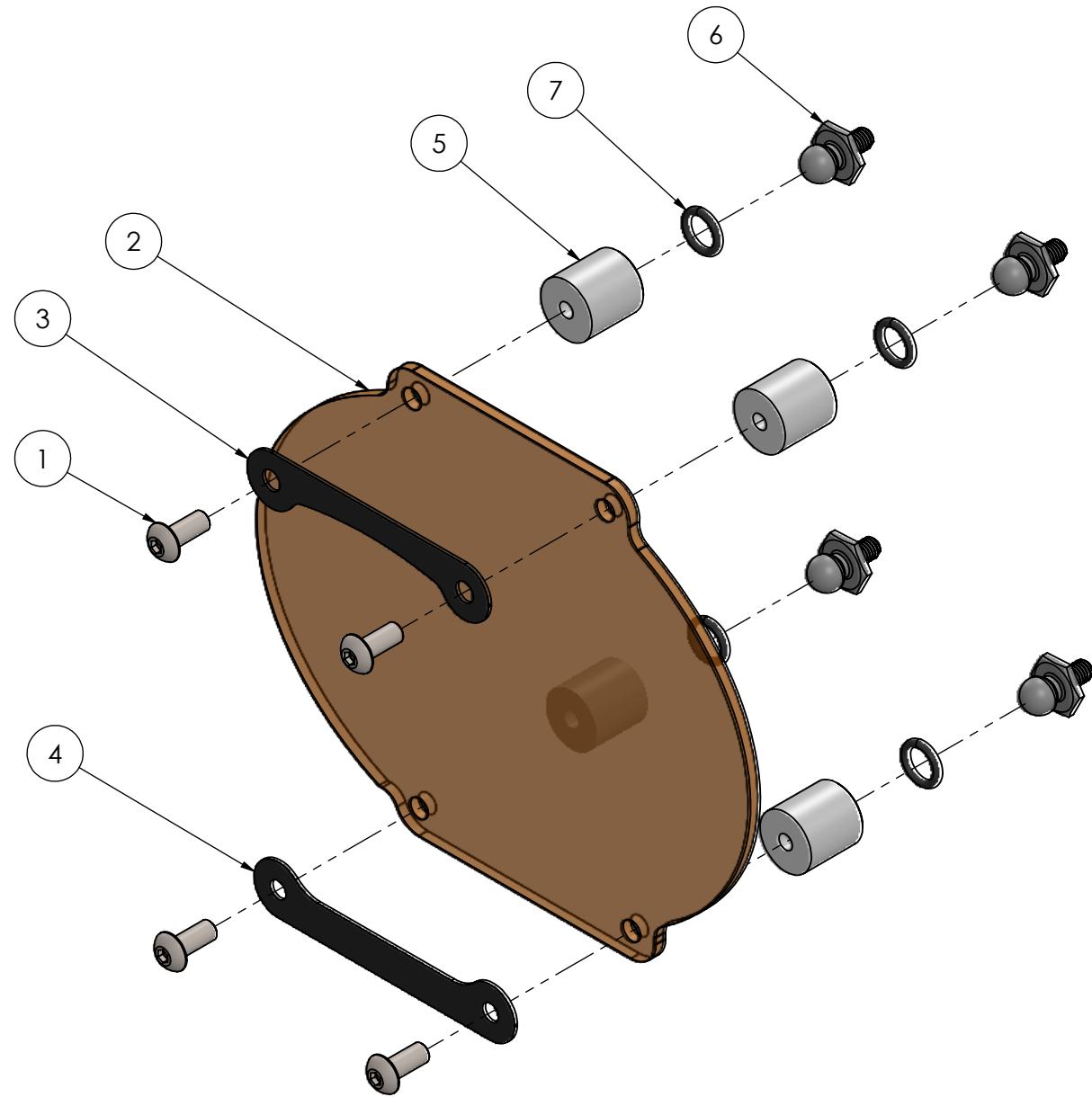
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	WEIGHT	QTY.
1	ISO 7380 - M5 x 12 - 12N	Screw, Button Head, M5x12 - SS	SS			4
2	P090279001	R1200GS&A Clip-on Lens Orange	PERSPEX - Orange	3		1
3	P090279002	R1200GS&A Clip-on Lens Arms 1	SS430PVC	0.9	0.64	1
4	P090279003	R1200GS&A Clip-on Lens Arms 2	SS430PVC	0.9	0.79	1
5	WENG-BUS-1505	Ball And Socket - Female	ALU1200H4	Ø16	0.01	4
6	WENG-BUS-1510	Ball And Socket - Male	SS304	13 A/F	0.01	4
7	WPLA-INS-1275	O-Ring 2x8	EPICHLOROHYDRIN	2x8	0.00	4



Note: Before assembly, make sure the plascit is not scratched, burned or broken.

Process needed:

1. Clean (Shaker)
2. Powder coating
3. Assemble
4. Package



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.										REV	Detail of REV	Date:	Name:	Name:	Date:	FILE NAME:	A090279		
																DESCRIPTION:			
MACHINING TOLERANCE					GENERAL TOLERANCE											DWG No.	A090279		
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE					ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM												DATE PRINTED	09/04/2024	
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2			0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5												
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3			3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8												
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5			6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2												
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0			30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0									SHEET	1 # 5		
ANGULAR DIMENSIONS					ANGULAR DIMENSIONS												REV	A	
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'											SURFACE TREATMENT:		
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'			10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'												
50° UP TO 120° ± 0°20'					50° UP TO 120° ± 0°20'														
— STRAIGHTNESS		○ CIRCULARITY		⌒ PROFILE OF ANY LINE		⊕ POSITION		↗ CIRCULAR RUN-OUT		⓪ LEAST MATERIAL CONDITION		THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE		SCALE: 1:1			
▭ FLATNESS		⊘ CYLINDRICITY		⌒ PROFILE OF ANY SURFACE		◎ CONCENTRICITY		↗ TOTAL RUN-OUT		Ⓜ MAXIMUM MATERIAL CONDITION				FINISH:		MATERIAL:			
∥ PARALLELISM		⊥ PERPENDICULARITY		∠ ANGULARITY		≡ SYMMETRY		⓪ ENVELOPE PRINCIPLE		Ⓟ PROJECTED TOLERANCE ZONE									