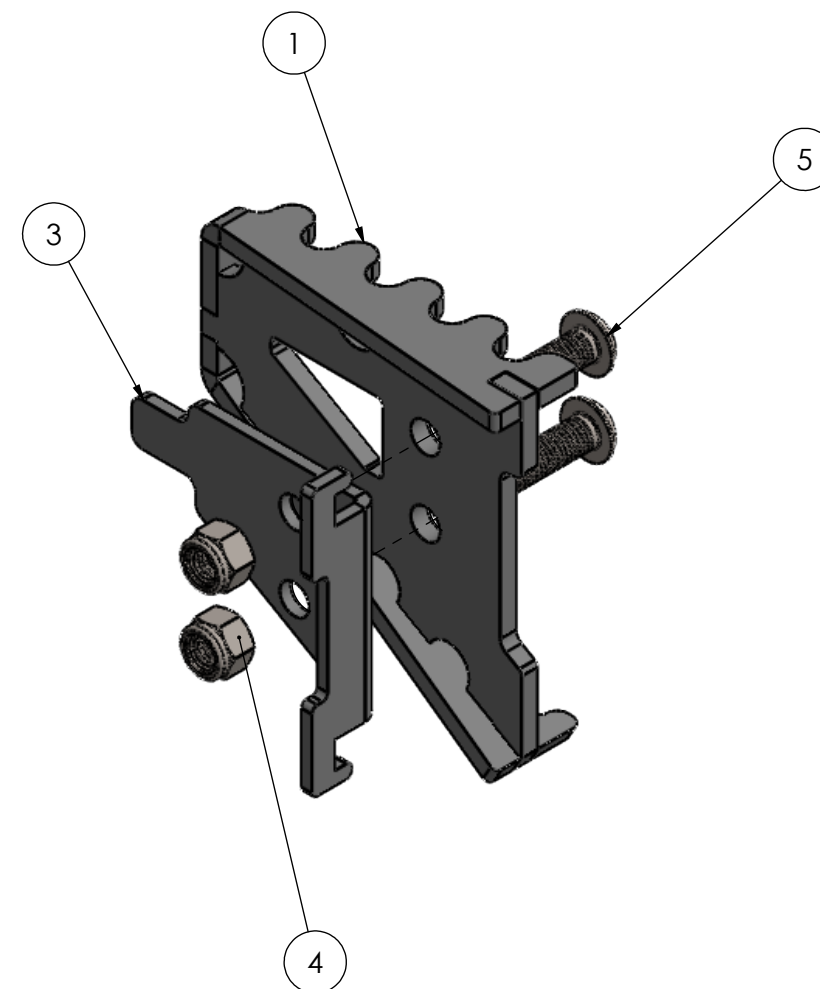
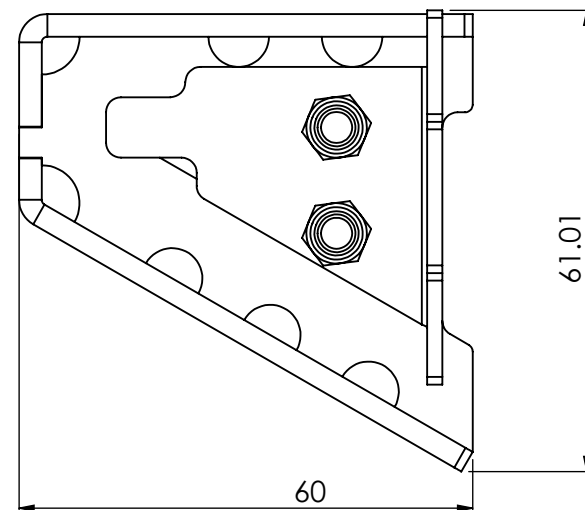
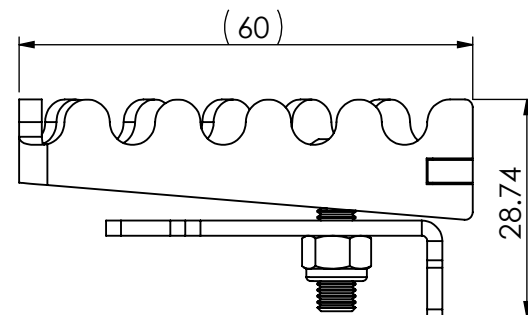


1		2		3	
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090285001	BMW R1200GSA Rear Brake Lever Ring	SS304	3	1
2	P090285002	BMW R1200GSA Rear Brake Lever Inner Plate	SS304	3	1
3	P090285003	BMW R1200GSA Rear Brake Lever Bottom	SS304	2	1
4	WFST-D985SS-M05	NUT Hex Nyloc M05 X 0.80mm SS			2
5	WFST-I7380SS-M05x20	Socket Button Head Cap Screw-SS-M05x20			2



Process	Time (Min)
Laser Cut	
Bending	
Welding TIG	10
shaking	10
Acid Cleaning	5
Parts Picking	5
Assembly	5
Packaging	10

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV		Detail of REV		Date:		Name:		Name:		Signature:		Date:		FILE NAME:		A090285	
MACHINING TOLERANCE				GENERAL TOLERANCE														DRAWN:			
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM														CHECKED:			
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5												DWG No.		A090285	
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8												DATE PRINTED		09/04/2024	
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2												SHEET		1 # 6	
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0												REV		E	
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS														SURFACE TREATMENT:			
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'															
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'															
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'																	
— STRAIGHTNESS		○ CIRCULARITY		⌒ PROFILE OF ANY LINE		⊕ POSITION		/ CIRCULAR RUN-OUT		Ⓢ LEAST MATERIAL CONDITION		SCALE:		1:1							
▯ FLATNESS		⊘ CYLINDRICITY		⌒ PROFILE OF ANY SURFACE		⊙ CONCENTRICITY		/ TOTAL RUN-OUT		Ⓜ MAXIMUM MATERIAL CONDITION		FINISH:				MATERIAL:					
// PARALLELISM		⊥ PERPENDICULARITY		∠ ANGULARITY		≡ SYMMETRY		ⓔ ENVELOPE PRINCIPLE		Ⓟ PROJECTED TOLERANCE ZONE						N/A					
THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.								3 PROJECTION METHOD: RD ANGLE													