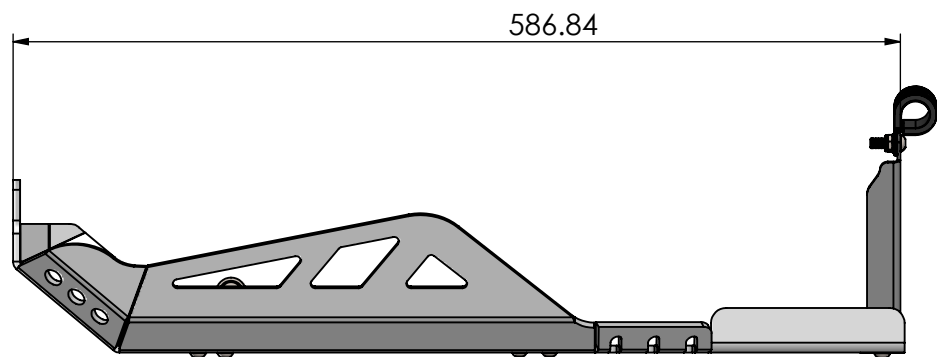
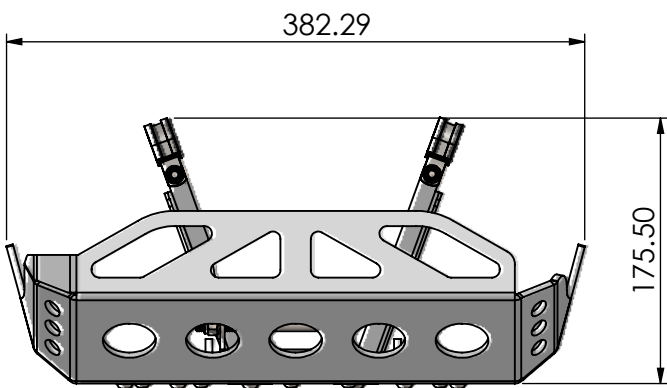
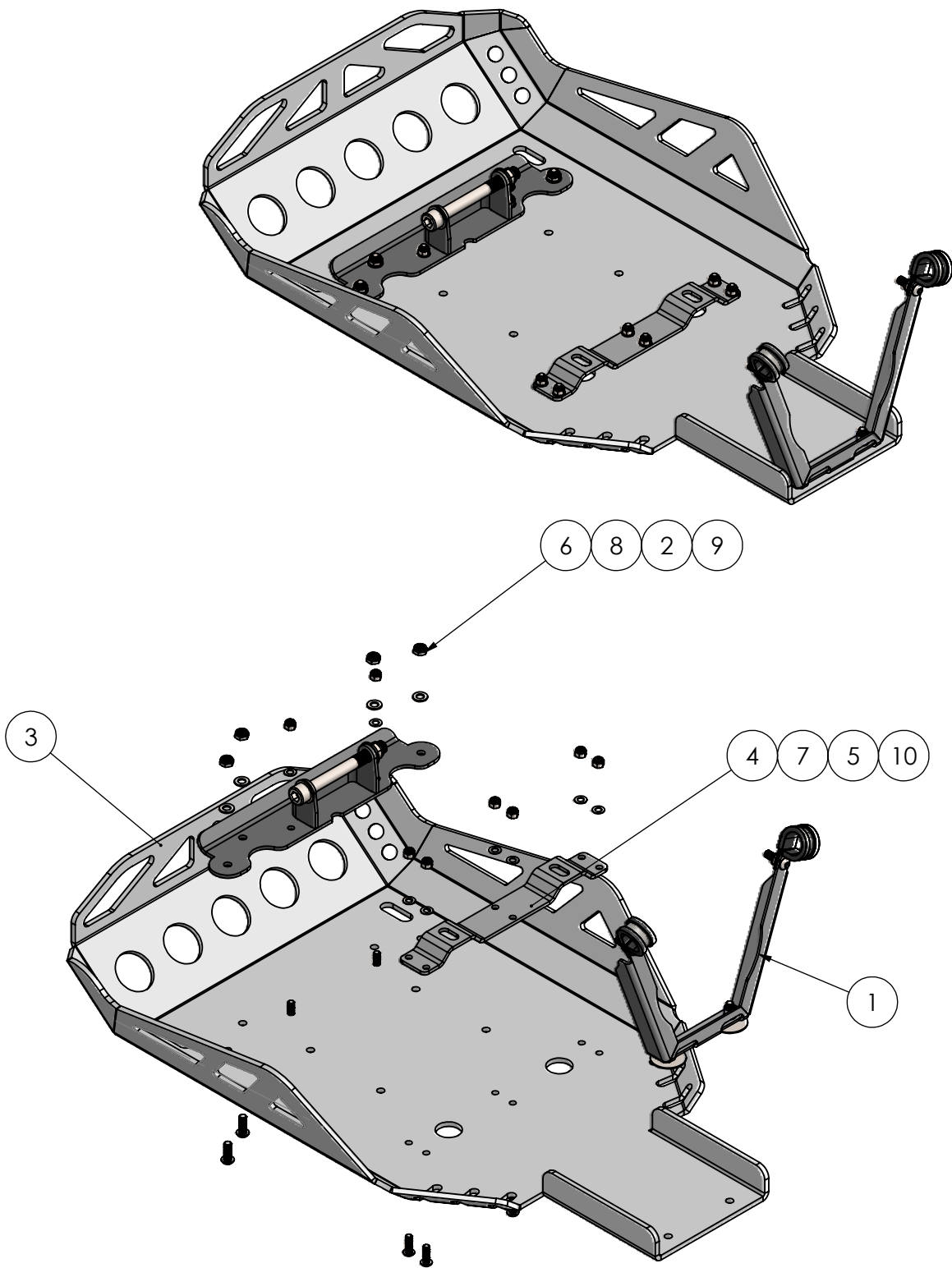


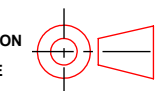
| 1        |                     | 2                                               |  | 3         |            | 4    | 5 | 6 |
|----------|---------------------|-------------------------------------------------|--|-----------|------------|------|---|---|
| ITEM NO. | PART NUMBER         | DESCRIPTION                                     |  | MATERIAL  | STOCK SIZE | QTY. |   |   |
| 1        | A09029101           | BMW R1200GS (K25) Bottom Back Mounting Bracket  |  |           |            | 1    |   |   |
| 2        | A09029102           | BMW R1200GS (K25) Front Bottom Mounting Bracket |  |           |            | 1    |   |   |
| 3        | P090291001          | BMW R1200GS (K25) Bash Plate                    |  | ALU1200H4 | 4.5        | 1    |   |   |
| 4        | P090291003          | BMW R1200GS (K25) Centre Mounting Bracket       |  | SS304     | 3          | 1    |   |   |
| 5        | WFST-D985SS-M05     | NUT Hex Nyloc M05 X 0.80mm SS                   |  |           |            | 8    |   |   |
| 6        | WFST-D985SS-M06     | NUT Hex Nyloc M06 X 1.00mm SS                   |  |           |            | 4    |   |   |
| 7        | WFST-I7089SS-M05    | Flat Washer SS - M05 - 10x05.5                  |  |           |            | 8    |   |   |
| 8        | WFST-I7089SS-M06    | Flat Washer SS - M06 - 12x06.6                  |  |           |            | 4    |   |   |
| 9        | WFST-I7380SS-M06x16 | Socket Button Head Cap Screw-SS-M06x16          |  |           |            | 4    |   |   |
| 10       | WFST-I7380SS-M05x16 | Socket Button Head Cap Screw-SS-M05x16          |  |           |            | 8    |   |   |



Processes Needed:

1. Bend
2. Clean (Deburr, Shaker)
3. Sandblast
4. Assemble
5. Package



|                                                                                                                                                                                                                                                                        |  |                         |  |                          |  |                                                  |               |                                                                                                                            |       |                              |       |                                                                                                                        |                                       |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------|--|--------------------------|--|--------------------------------------------------|---------------|----------------------------------------------------------------------------------------------------------------------------|-------|------------------------------|-------|------------------------------------------------------------------------------------------------------------------------|---------------------------------------|
| ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S<br>REMOVE ALL SHARP EDGES WHERE APPLICABLE.                                                                                                                                                            |  |                         |  |                          |  | REV                                              | Detail of REV | Date:                                                                                                                      | Name: | Name:                        | Date: | FILE NAME:                                                                                                             | A090291                               |
| MACHINING TOLERANCE                                                                                                                                                                                                                                                    |  |                         |  |                          |  | GENERAL TOLERANCE                                |               |                                                                                                                            |       |                              |       | DESCRIPTION:                                                                                                           | BMW R1200GS (K25) Bash Plate Assembly |
| ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE                                                                                                                                                                                                                         |  |                         |  |                          |  | ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM |               |                                                                                                                            |       |                              |       | DWG No.                                                                                                                |                                       |
| 0.5 UP TO 3 ± 0.05                                                                                                                                                                                                                                                     |  | 120 UP TO 400 ± 0.2     |  | 0.5 UP TO 3 ± 0.1        |  | 120 UP TO 400 ± 0.5                              |               |                                                                                                                            |       |                              |       | DATE PRINTED:                                                                                                          | 15/04/2025                            |
| 3 UP TO 6 ± 0.05                                                                                                                                                                                                                                                       |  | 400 UP TO 1000 ± 0.3    |  | 3 UP TO 6 ± 0.1          |  | 400 UP TO 1000 ± 0.8                             |               |                                                                                                                            |       |                              |       | SHEET                                                                                                                  | 1 # 9                                 |
| 6 UP TO 30 ± 0.1                                                                                                                                                                                                                                                       |  | 1000 UP TO 2000 ± 0.5   |  | 6 UP TO 30 ± 0.2         |  | 1000 UP TO 2000 ± 1.2                            |               |                                                                                                                            |       |                              |       | REV                                                                                                                    | C                                     |
| 30 UP TO 120 ± 0.15                                                                                                                                                                                                                                                    |  | 2000 UP TO 4000 ± 1.0   |  | 30 UP TO 120 ± 0.3       |  | 2000 UP TO 4000 ± 2.0                            |               |                                                                                                                            |       |                              |       | SURFACE TREATMENT:                                                                                                     |                                       |
| ANGULAR DIMENSIONS                                                                                                                                                                                                                                                     |  |                         |  |                          |  | ANGULAR DIMENSIONS                               |               |                                                                                                                            |       |                              |       |                                                                                                                        |                                       |
| UP TO 10° ± 1°                                                                                                                                                                                                                                                         |  | 120° UP TO 400° ± 0°10' |  | UP TO 10° ± 1°           |  | 120° UP TO 400° ± 0°10'                          |               |                                                                                                                            |       |                              |       |                                                                                                                        |                                       |
| 10° UP TO 50° ± 0°30'                                                                                                                                                                                                                                                  |  | OVER 400° ± 0°5'        |  | 10° UP TO 50° ± 0°30'    |  | OVER 400° ± 0°5'                                 |               |                                                                                                                            |       |                              |       |                                                                                                                        |                                       |
| 50° UP TO 120° ± 0°20'                                                                                                                                                                                                                                                 |  |                         |  | 50° UP TO 120° ± 0°20'   |  |                                                  |               |                                                                                                                            |       |                              |       |                                                                                                                        |                                       |
| — STRAIGHTNESS                                                                                                                                                                                                                                                         |  | ○ CIRCULARITY           |  | ⌒ PROFILE OF ANY LINE    |  | ⊕ POSITION                                       |               | ↗ CIRCULAR RUN-OUT                                                                                                         |       | ⓪ LEAST MATERIAL CONDITION   |       | <div><br/>Outlast Adventure</div> |                                       |
| ▭ FLATNESS                                                                                                                                                                                                                                                             |  | ⊘ CYLINDRICITY          |  | ⌒ PROFILE OF ANY SURFACE |  | ◎ CONCENTRICITY                                  |               | ↗ TOTAL RUN-OUT                                                                                                            |       | Ⓜ MAXIMUM MATERIAL CONDITION |       |                                                                                                                        |                                       |
| // PARALLELISM                                                                                                                                                                                                                                                         |  | ⊥ PERPENDICULARITY      |  | ∠ ANGULARITY             |  | ≡ SYMMETRY                                       |               | ⓪ ENVELOPE PRINCIPLE                                                                                                       |       | Ⓟ PROJECTED TOLERANCE ZONE   |       |                                                                                                                        |                                       |
|                                                                                                                                                                                                                                                                        |  |                         |  |                          |  |                                                  |               |                                                                                                                            |       |                              |       |                                                                                                                        |                                       |
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|                                                                                                                                                                                                                                                                        |  |                         |  |                          |  |                                                  |               |                                                                                                                            |       | FINISH:                      |       | MATERIAL:                                                                                                              |                                       |
|                                                                                                                                                                                                                                                                        |  |                         |  |                          |  |                                                  |               |                                                                                                                            |       | Aluminium & Stainless steel  |       |                                                                                                                        |                                       |