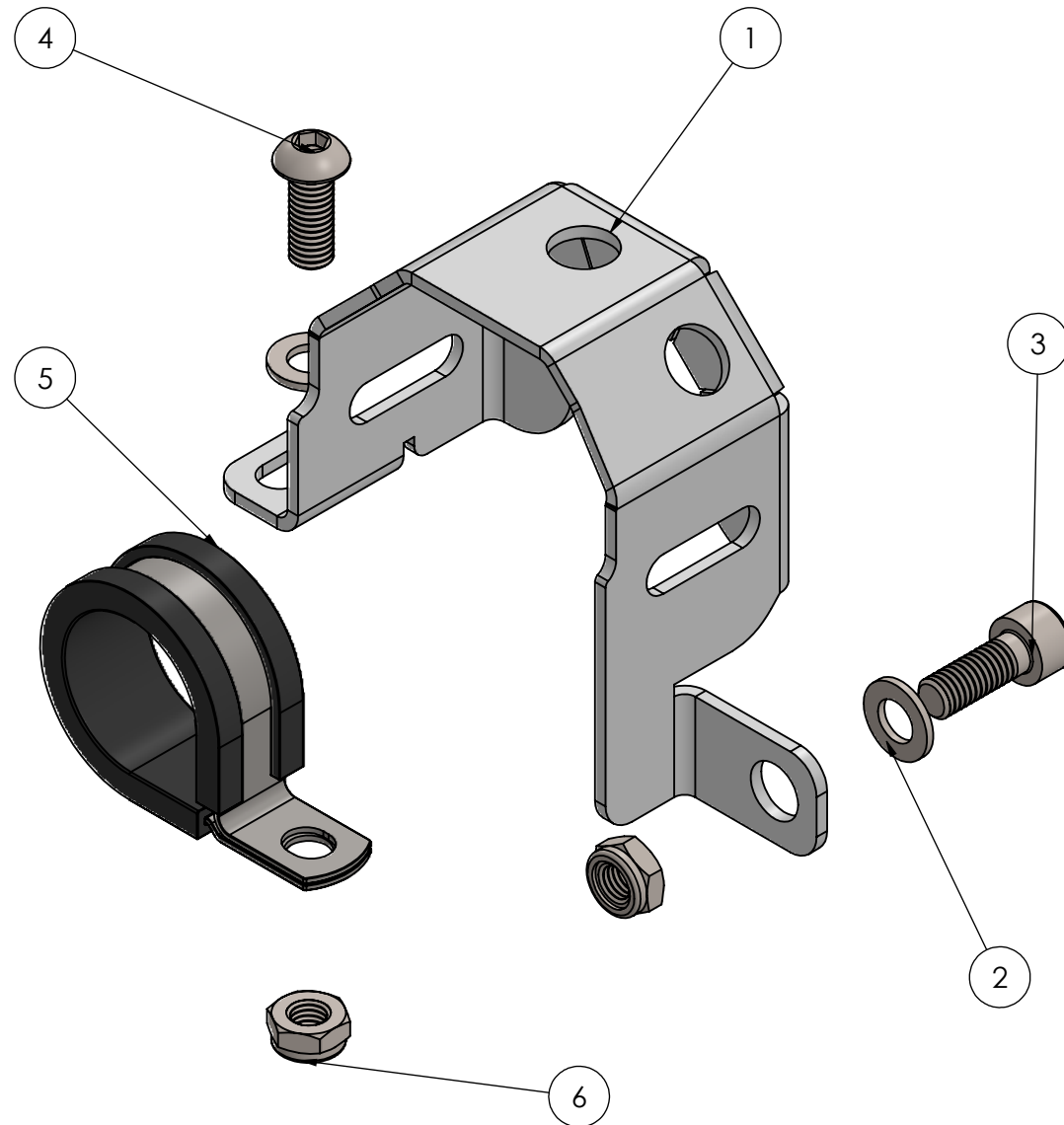
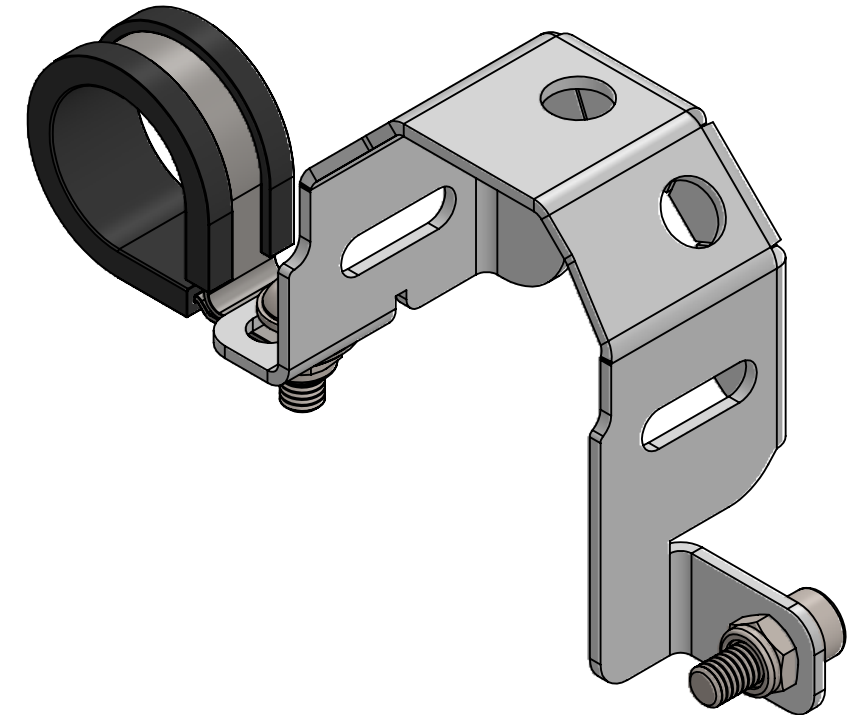


1		2		3	
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090309001	BMW R1200GS & A Front Brake Resivoir Protector	2	ALU1200H4	1
2	WFST-I7089SS-M06	Flat Washer SS - M06 - 12x06.6			2
3	WFST-I4762SS-M06x016	Hexagon Socket Head Cap Screw SS-M06x016			1
4	WFST-I7380SS-M06x16	Socket Button Head Cap Screw-SS-M06x16			1
5	WENG-CLA-1055	Stainless Steel P Clip 25mm	SS		1
6	WFST-D985SS-M06	NUT Hex Nyloc M06 X 1.00mm SS			2



Processes Needed:

1. Bend
2. Clean(Deburr)
3. Shaker
4. Sandblast
5. Assemble
6. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV		Detail of REV		Date:		Name:		Name:		Date:		FILE NAME:		A090309		B	
MACHINING TOLERANCE				GENERAL TOLERANCE								DRAWN:				DESCRIPTION:		BMW R1200GS & A Reservoir Protector (04			
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM								CHECKED:				DWG No.		A090309			
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5						APPROVED:				DATE PRINTED:		11/04/2024			
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8										SHEET		1 # 3			
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2						MFG:				REV		A			
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0						QA:				SURFACE TREATMENT:					
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS																	
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'															
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'															
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'																	
— STRAIGHTNESS		○ CIRCULARITY		⌒ PROFILE OF ANY LINE		⊕ POSITION		/ CIRCULAR RUN-OUT		⓪ LEAST MATERIAL CONDITION		SCALE:		1:1							
▯ FLATNESS		⊘ CYLINDRICITY		⌒ PROFILE OF ANY SURFACE		⊙ CONCENTRICITY		/ TOTAL RUN-OUT		Ⓜ MAXIMUM MATERIAL CONDITION		FINISH:		MATERIAL:							
// PARALLELISM		⊥ PERPENDICULARITY		∠ ANGULARITY		≡ SYMMETRY		ⓔ ENVELOPE PRINCIPLE		Ⓟ PROJECTED TOLERANCE ZONE											
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