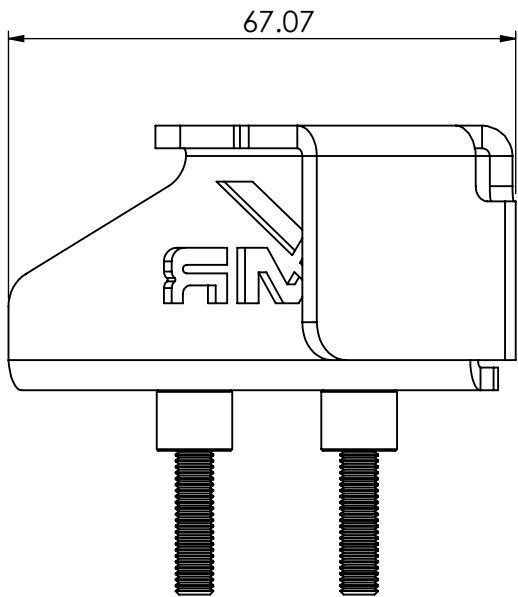
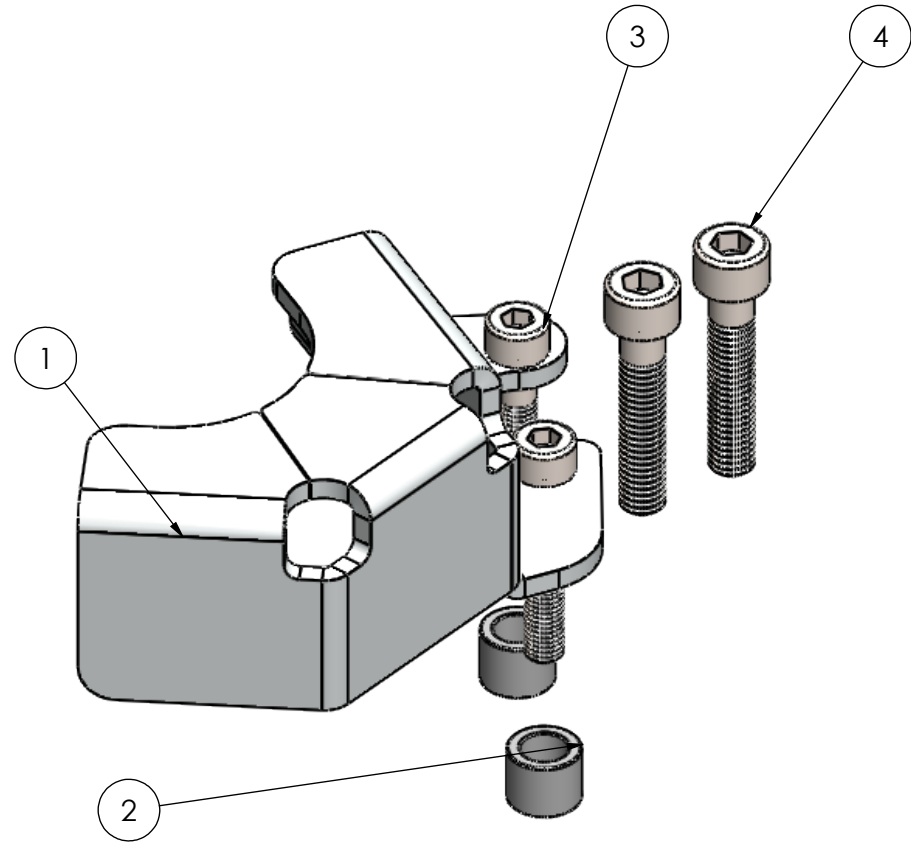
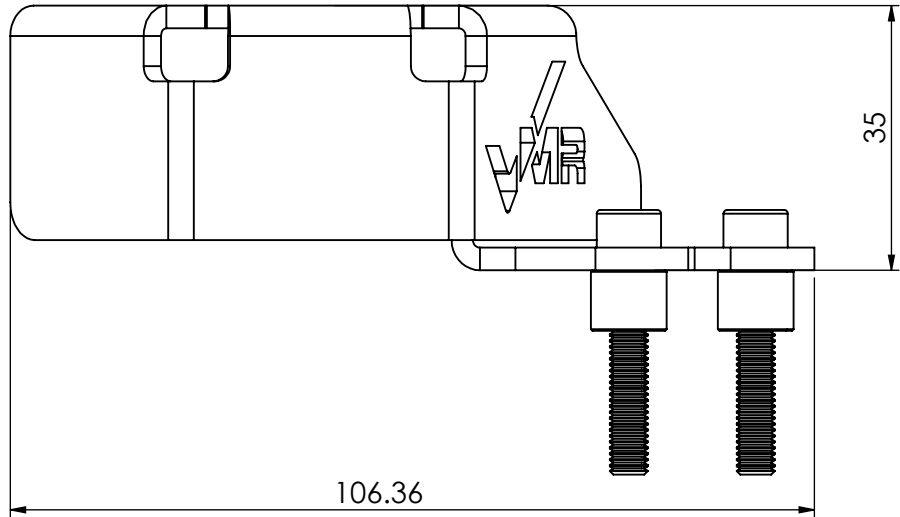


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090311001	BMW Clutch Reservoir Protector (New Style)	ALU1200H4	3	1
2	WENG-BUS-2055	Spacer 8L x 6.5ID x 10OD	Aluminium		2
3	WFST-I4762SS-M05x030	Hexagon Socket Head Cap Screw SS-M05x030			2
4	WFST-I4762SS-M06x030	Hexagon Socket Head Cap Screw SS-M06x030			2



120g



Process	Time (Min)
Laser Cut	
Sanding	5
Bending-ADIRA	
Powdercoating - Silver Ferrograin-Vx95154	
Parts Picking	5
Assembly	5
Packaging	10

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.		REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A090311
MACHINING TOLERANCE		GENERAL TOLERANCE		DRAWN:		CHECKED:		DATE PRINTED:		DESCRIPTION: BMW Clutch Reservoir Protector (New Style)
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM		APPROVED:		MFG:		SHEET		A090311
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5	QA:		REV		1 # 3		
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8	SURFACE TREATMENT:		SCALE:		1:2		
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2	FINISH:		MATERIAL:				
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0							
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS								
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'							
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'							
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'								
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE		
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION					
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE					