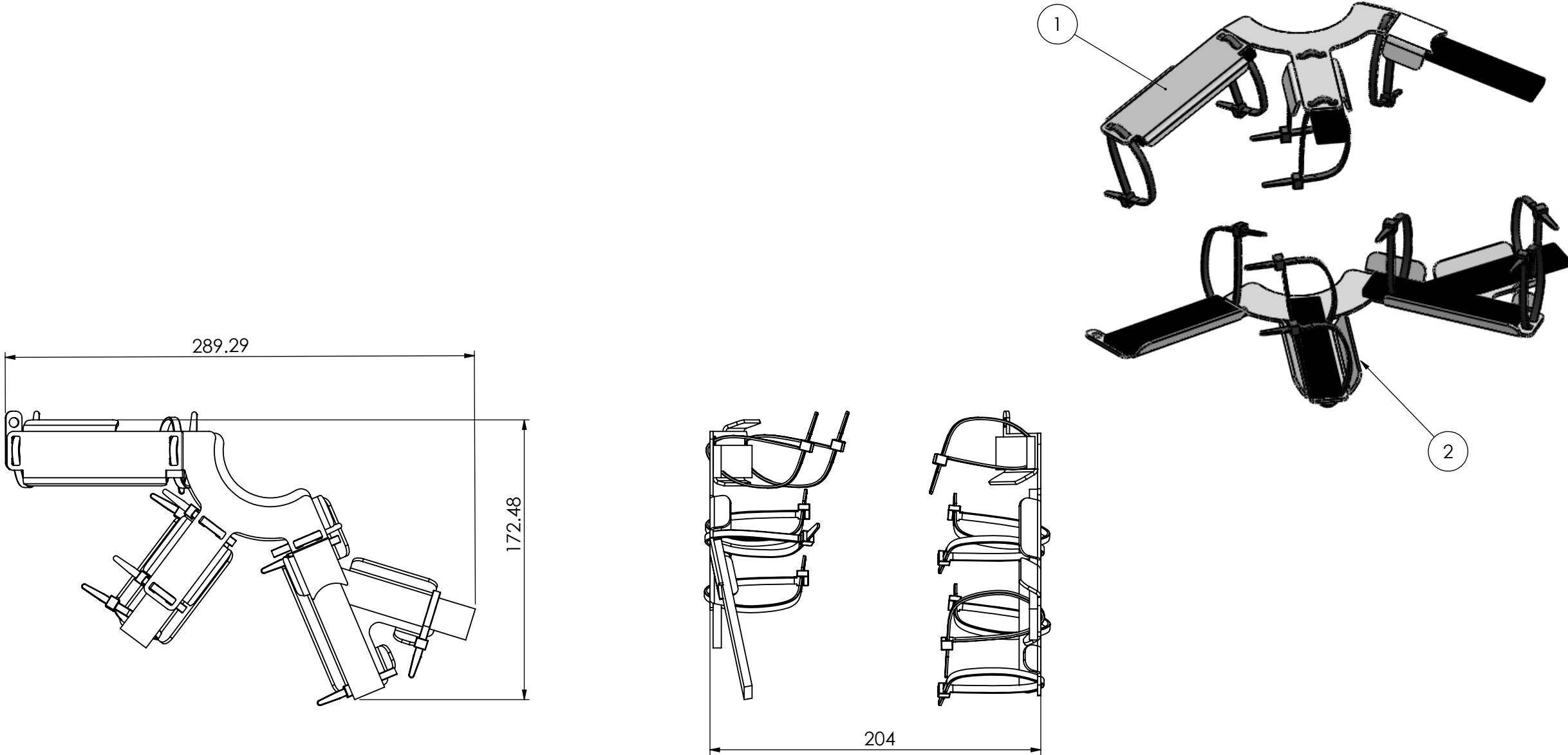


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A09034501	BMW R1200GS/R1200GSAFrame Protector RH Anodised	1
2	A09034502	BMW R1200GS/R1200GSA Frame Protector LH Anodised	1



Processes Needed:

- 1. Clean
- 2. Assemble
- 3. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.										REV	Detail of REV	Date:	Name:	Name:	Date:	FILE NAME:	A090345
MACHINING TOLERANCE																DESCRIPTION:	BMW R1200GS/R1200GSA Frame Protector
GENERAL TOLERANCE																DWG No.	A090387
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE																DATE PRINTED:	15/04/2024
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM																SHEET	1 # 6
0.5 UP TO 3 ± 0.05																REV	A
120 UP TO 400 ± 0.2																SURFACE TREATMENT:	
0.5 UP TO 3 ± 0.1																	
3 UP TO 6 ± 0.05																	
400 UP TO 1000 ± 0.3																	
3 UP TO 6 ± 0.1																	
400 UP TO 1000 ± 0.8																	
6 UP TO 30 ± 0.1																	
1000 UP TO 2000 ± 0.5																	
6 UP TO 30 ± 0.2																	
1000 UP TO 2000 ± 1.2																	
30 UP TO 120 ± 0.15																	
2000 UP TO 4000 ± 1.0																	
30 UP TO 120 ± 0.3																	
2000 UP TO 4000 ± 2.0																	
ANGULAR DIMENSIONS																	
UP TO 10° ± 1°																	
120° UP TO 400° ± 0°10'																	
UP TO 10° ± 1°																	
120° UP TO 400° ± 0°10'																	
10° UP TO 50° ± 0°30'																	
OVER 400° ± 0°5'																	
10° UP TO 50° ± 0°30'																	
OVER 400° ± 0°5'																	
50° UP TO 120° ± 0°20'																	
50° UP TO 120° ± 0°20'																	
— STRAIGHTNESS										3 PROJECTION METHOD: RD ANGLE	SCALE: 1:5	FINISH:	MATERIAL:				
○ CIRCULARITY																	
⌒ PROFILE OF ANY LINE																	
⊕ POSITION																	
⌒ PROFILE OF ANY SURFACE										THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.							
⊙ CONCENTRICITY																	
⌒ TOTAL RUN-OUT																	
⌒ MAXIMUM MATERIAL CONDITION																	
// PARALLELISM																	
⊥ PERPENDICULARITY																	
∠ ANGULARITY																	
≡ SYMMETRY																	
⊖ ENVELOPE PRINCIPLE																	
Ⓟ PROJECTED TOLERANCE ZONE																	