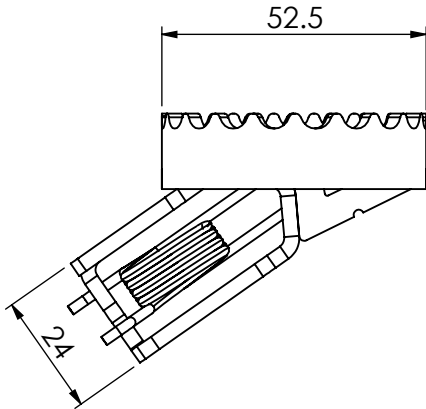
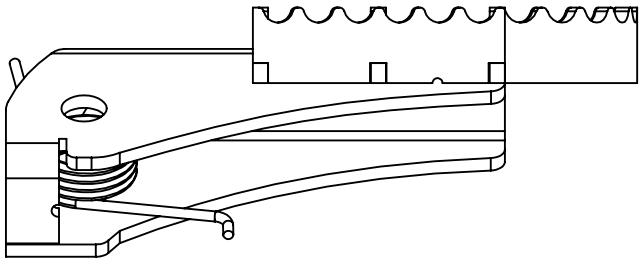
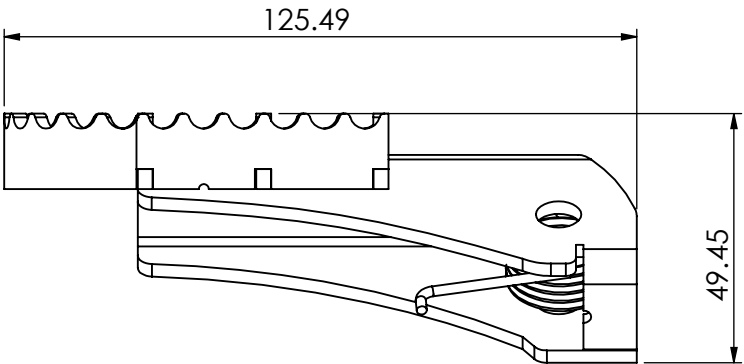
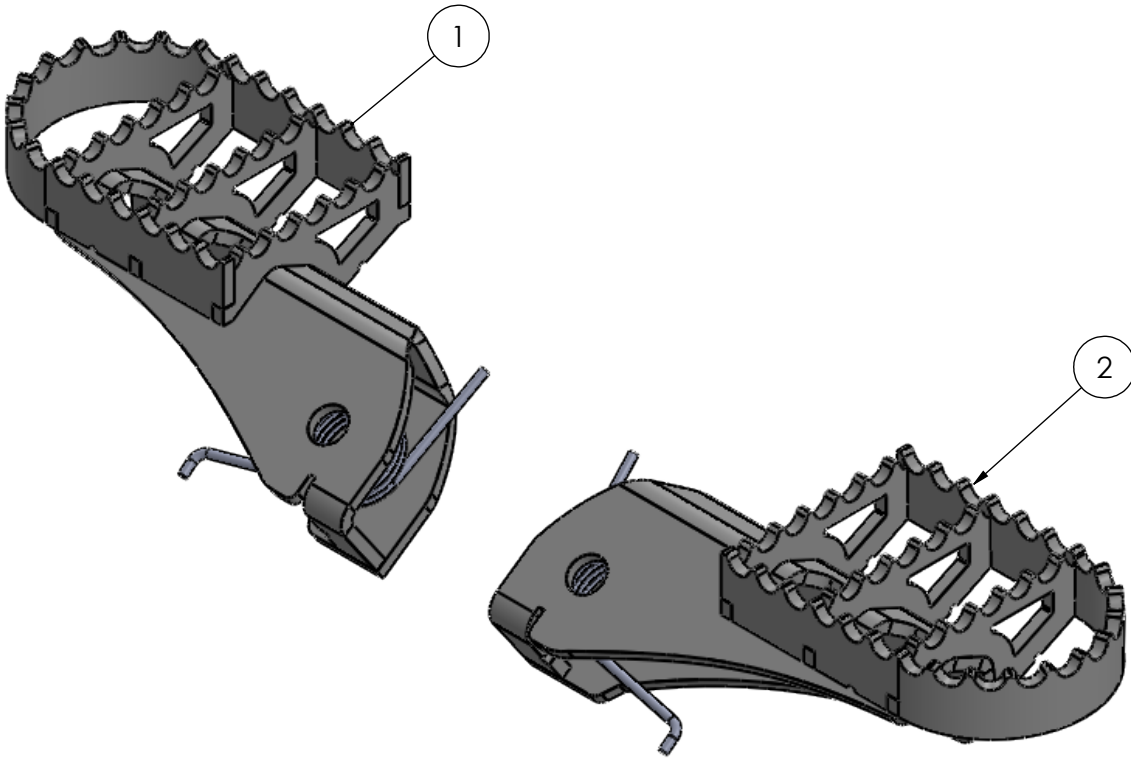


ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	A09037501	BMW1200GSA Wide Foot Peg LH Assy	244.70	1
2	A09037503	BMW1200GSA Wide Foot Peg RH Assy	244.71	1



Process	Time (Min)
Laser Cut	
Bending	
Welding TIG	15
Acid Cleaning	10
Shaking	15
Parts Picking	5
Assembly	5
Packaging	10

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV		Detail of REV		Date:		Name:		Name:		Signature:		Date:		FILE NAME:		A090375	
MACHINING TOLERANCE				GENERAL TOLERANCE								DRAWN:						DESCRIPTION:		BMW1200GSA Wide Foot Peg Assy	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM								CHECKED:						DWG No.		A090375	
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5						APPROVED:						DATE PRINTED:		17/04/2024	
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8												SHEET		1 # 9	
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2						MFG:						REV		A	
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0						QA:						SURFACE TREATMENT:			
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS																	
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'															
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'															
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'																	
STRAIGHTNESS		CIRCULARITY		PROFILE OF ANY LINE		POSITION		CIRCULAR RUN-OUT		LEAST MATERIAL CONDITION		THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT from BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT. 3 PROJECTION METHOD: RD ANGLE		SCALE:		1:5					
FLATNESS		CYLINDRICITY		PROFILE OF ANY SURFACE		CONCENTRICITY		TOTAL RUN-OUT		MAXIMUM MATERIAL CONDITION				FINISH:		MATERIAL:					
PARALLELISM		PERPENDICULARITY		ANGULARITY		SYMMETRY		ENVELOPE PRINCIPLE		PROJECTED TOLERANCE ZONE				Natural		N/A					