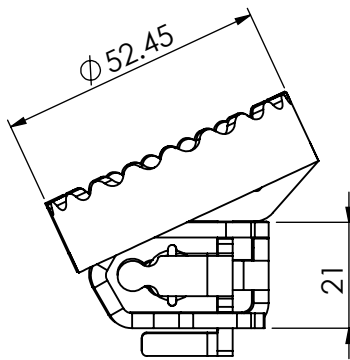
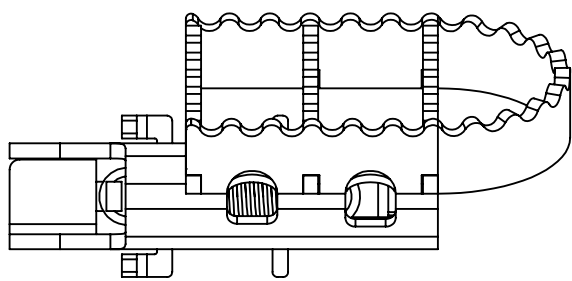
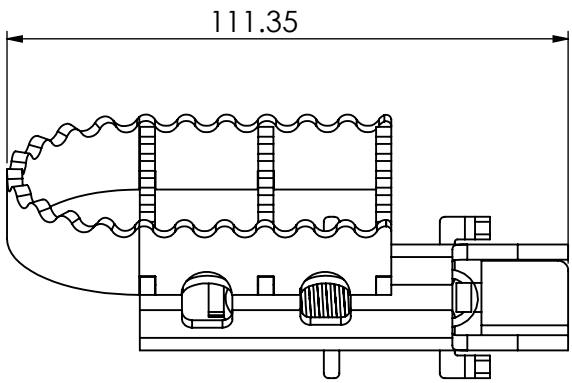
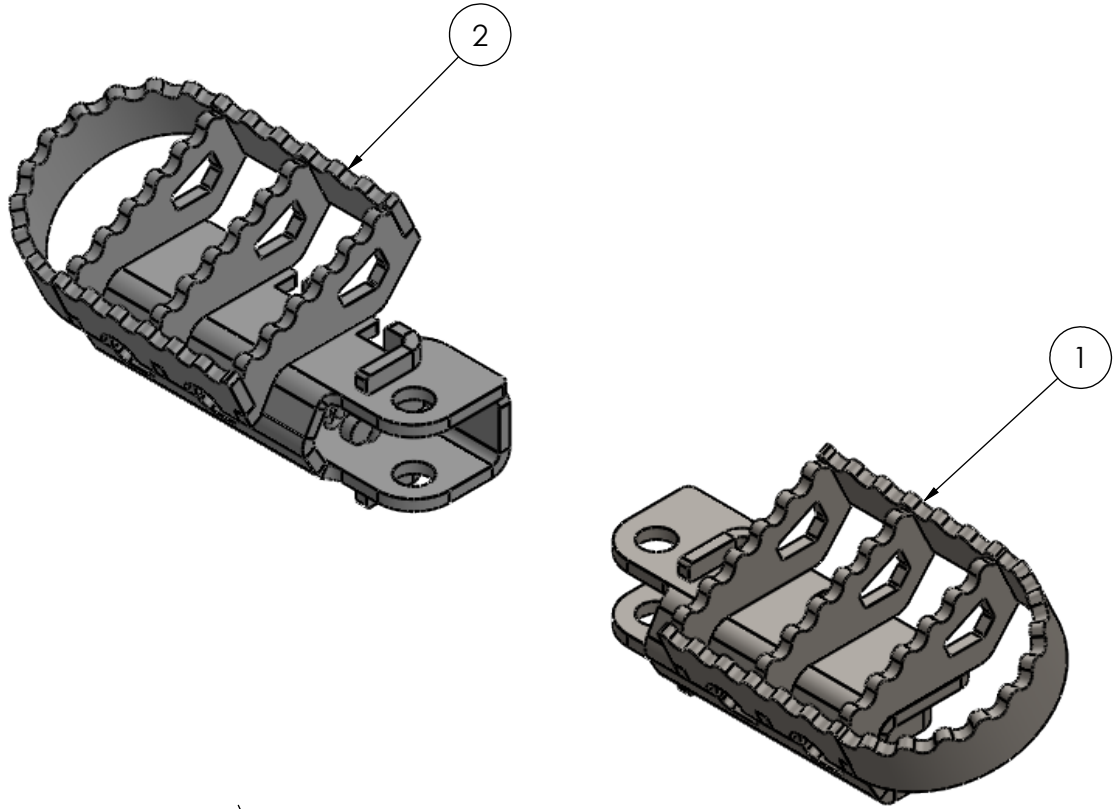
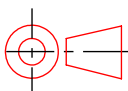


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	A09037901	R1200 GSA RH Pillion Foot Peg Natural	N/A	1
2	A09037903	R1200 GSA LH Pillion Foot Peg Natural	N/A	1



Process	Time (Min)
Laser Cut	
Welding TIG	
Shaking	15
Acid Cleaning	15
Parts Picking	10
Assembly	15
Packaging	10

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV		Detail of REV		Date:		Name:		Name:		Signature:		Date:		FILE NAME:		A090379					
MACHINING TOLERANCE				GENERAL TOLERANCE								DRAWN:						DESCRIPTION:		BMW R1200GSA Pillion Foot Pegs Natural					
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM										CHECKED:						DWG No.		A090379			
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5								APPROVED:						DATE PRINTED:		17/04/2024			
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8														SHEET		1 # 13			
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2								MFG:						REV		A			
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0								QA:						SURFACE TREATMENT:					
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS																					
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'																			
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'																			
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'																					
— STRAIGHTNESS		○ CIRCULARITY		⌒ PROFILE OF ANY LINE		⊕ POSITION		⌒ CIRCULAR RUN-OUT		Ⓛ LEAST MATERIAL CONDITION		THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT. 3 PROJECTION METHOD: RD ANGLE 		SCALE:		1:2									
▯ FLATNESS		⌒ CYLINDRICITY		⌒ PROFILE OF ANY SURFACE		⊗ CONCENTRICITY		⌒ TOTAL RUN-OUT		Ⓜ MAXIMUM MATERIAL CONDITION				FINISH:				MATERIAL:							
∥ PARALLELISM		⊥ PERPENDICULARITY		⌒ ANGULARITY		≡ SYMMETRY		Ⓟ ENVELOPE PRINCIPLE		Ⓟ PROJECTED TOLERANCE ZONE								N/A							
										 Outlast Adventure															