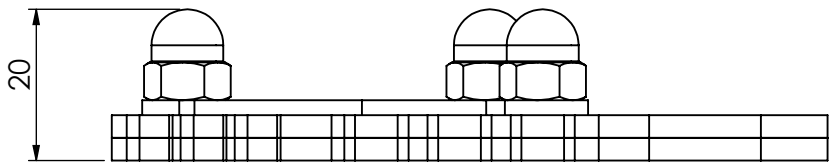
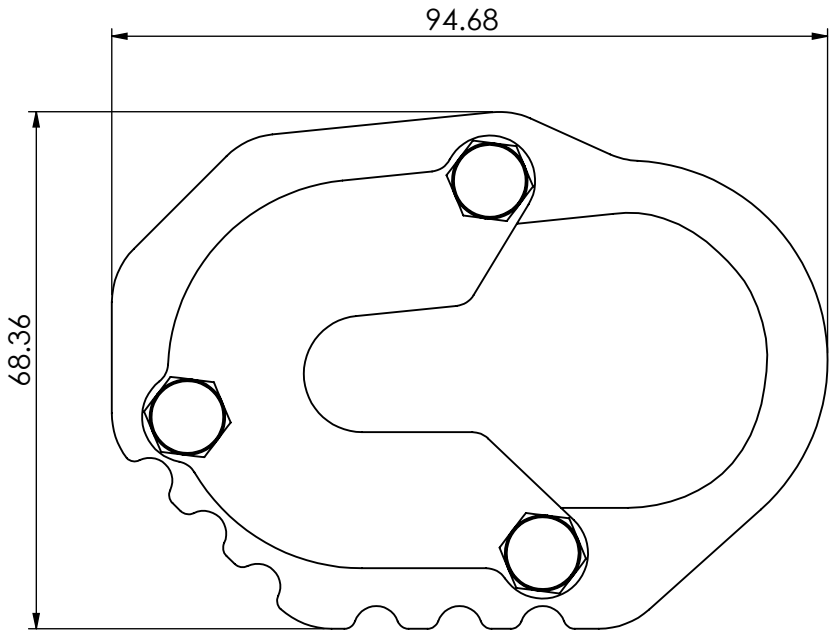
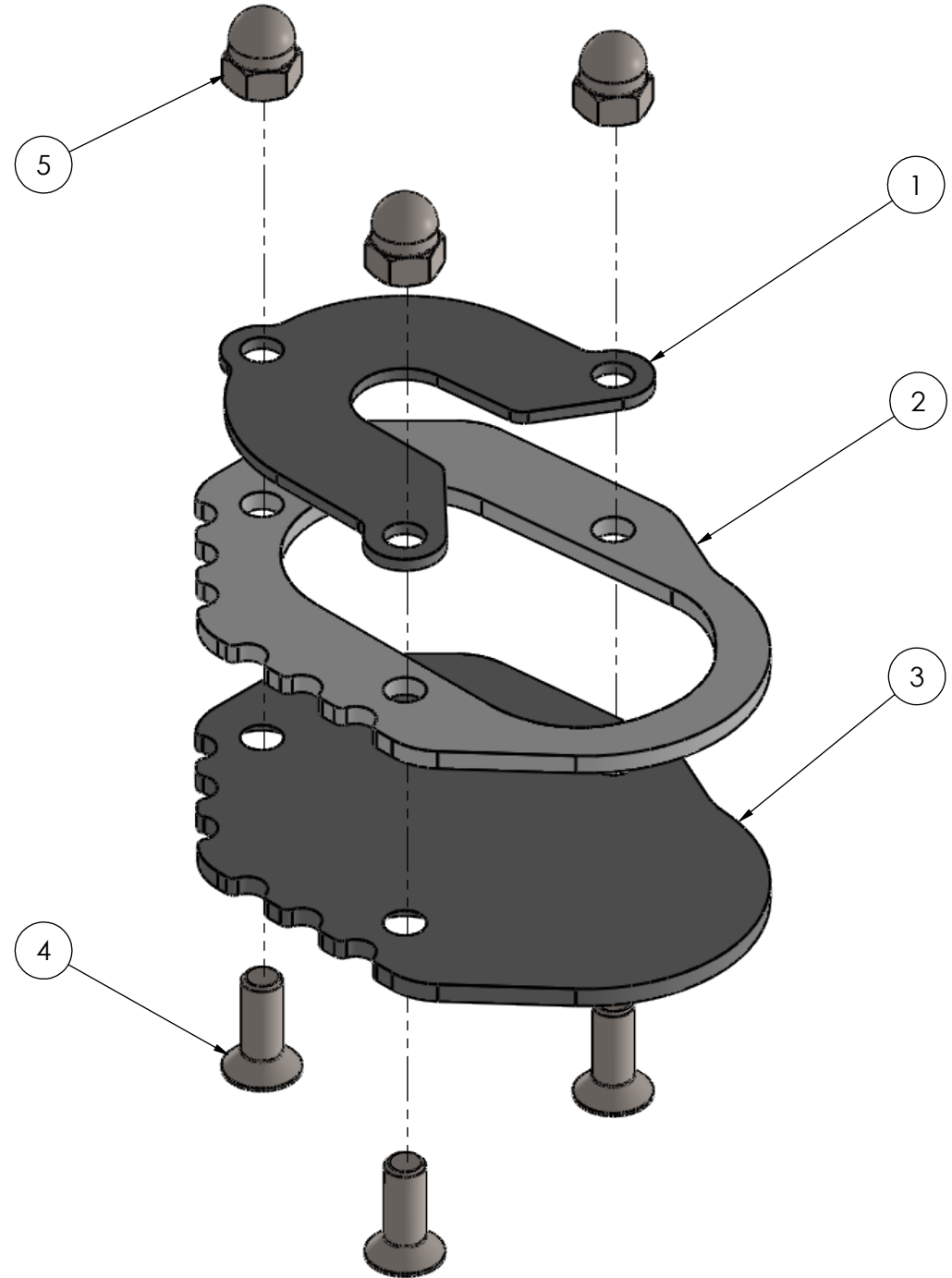


1		2		3		
ITEM NO.	PART NUMBER	DESCRIPTION		MATERIAL	STOCK SIZE	WEIGHT QTY.
1	P090385001	BMW K50 Side Stand Base Top		SS304	2	27.31 1
2	P090385002	BMW K50 Side Stand Base Middle		ALU1200H4	3	21.35 1
3	P090385003	BMW K50 Side Stand Base Bottom		SS304	3	114.58 1
4	DIN 7991 - M6 x 16 --- 9.7N	Screw, Counter Sink, M6x16 - SS		SS		3
5	DIN 1587 - M6 --NNU	Nut, Dome Head, M6 - SS		SS		3

Process	Time (Min)
Laser Cut	
Countersinking	5
Powdercoating -	
Shaking	10
Parts Picking	5
Assembly	5
Packaging	10





ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.		REV	Detail of REV	Date:	Name:		Name:	Signature:	Date:	FILE NAME:	A090385
MACHINING TOLERANCE										DESCRIPTION:	BMW K50 Side Stand Base
GENERAL TOLERANCE										DWG No.	A090385
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE										DATE PRINTED:	17/04/2024
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM										SHEET	1 # 5
0.5 UP TO 3 ± 0.05										REV	A
120 UP TO 400 ± 0.2										SURFACE TREATMENT:	
0.5 UP TO 3 ± 0.1											
3 UP TO 6 ± 0.05											
400 UP TO 1000 ± 0.3											
3 UP TO 6 ± 0.1											
400 UP TO 1000 ± 0.8											
6 UP TO 30 ± 0.1											
1000 UP TO 2000 ± 0.5											
6 UP TO 30 ± 0.2											
1000 UP TO 2000 ± 1.2											
30 UP TO 120 ± 0.15											
2000 UP TO 4000 ± 1.0											
30 UP TO 120 ± 0.3											
2000 UP TO 4000 ± 2.0											
ANGULAR DIMENSIONS											
UP TO 10° ± 1°											
120° UP TO 400° ± 0°10'											
UP TO 10° ± 1°											
120° UP TO 400° ± 0°10'											
10° UP TO 50° ± 0°30'											
OVER 400° ± 0°5'											
10° UP TO 50° ± 0°30'											
OVER 400° ± 0°5'											
50° UP TO 120° ± 0°20'											
50° UP TO 120° ± 0°20'											
STRAIGHTNESS											
CIRCULARITY											
PROFILE OF ANY LINE											
POSITION											
CIRCULAR RUN-OUT											
LEAST MATERIAL CONDITION											
FLATNESS											
CYLINDRICITY											
PROFILE OF ANY SURFACE											
CONCENTRICITY											
TOTAL RUN-OUT											
MAXIMUM MATERIAL CONDITION											
PARALLELISM											
PERPENDICULARITY											
ANGULARITY											
SYMMETRY											
ENVELOPE PRINCIPLE											
PROJECTED TOLERANCE ZONE											
THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.											
3 PROJECTION METHOD: RD ANGLE											
SCALE: 1:1											
FINISH:											
MATERIAL: N/A											

