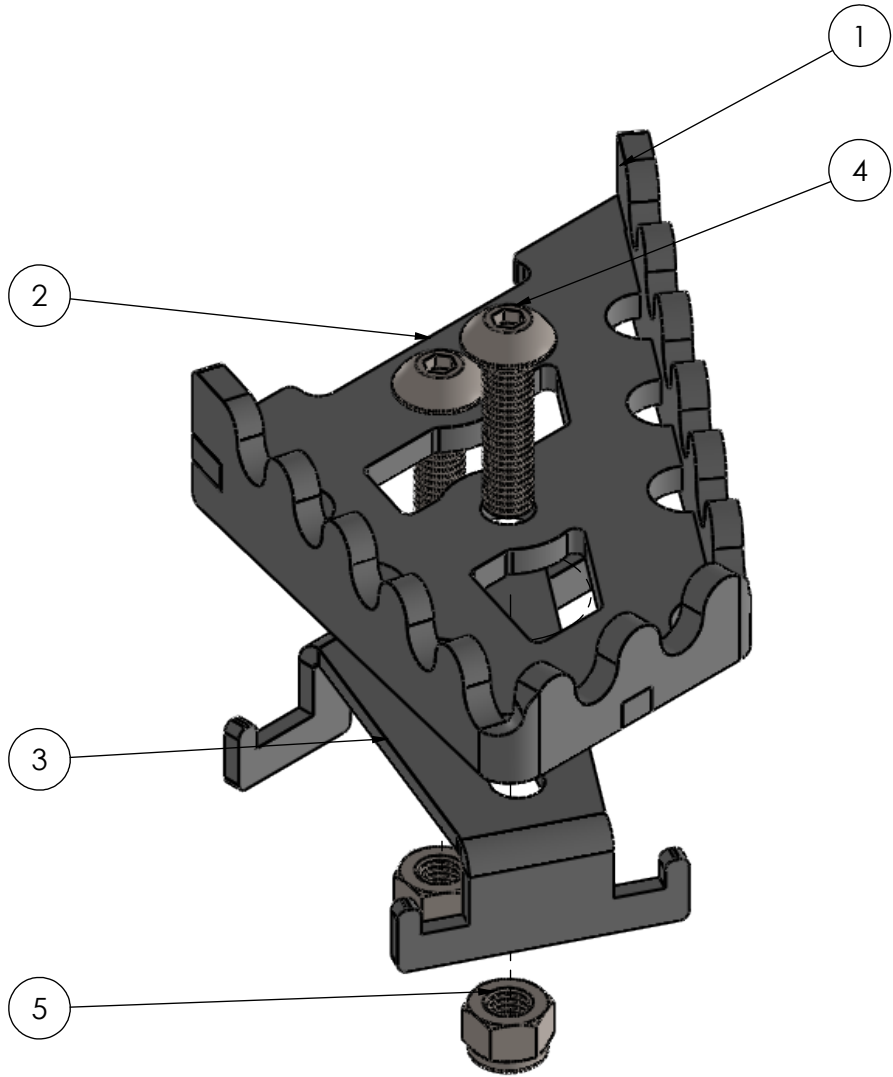
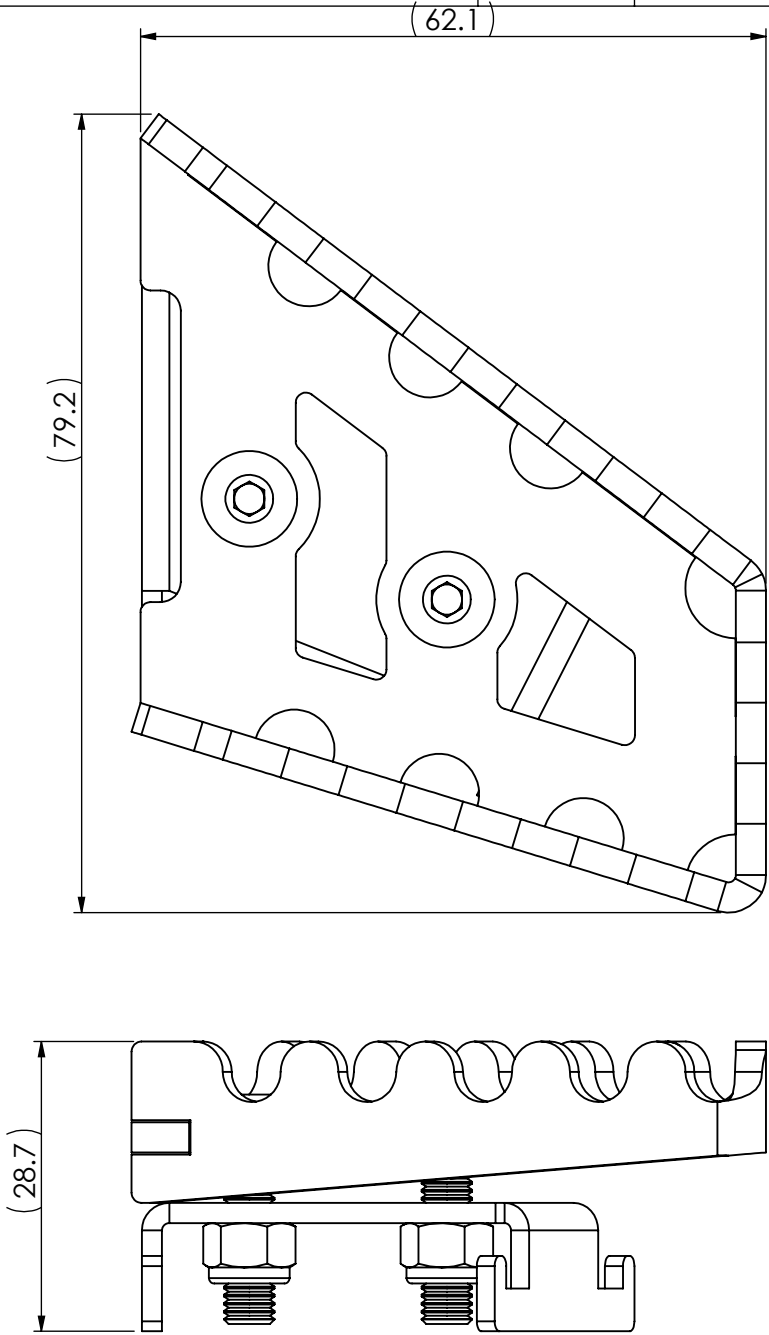


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090399001	BMW R1200GS K50 LC Rear Brake Lever Ring	SS304	3	1
2	P090399002	BMW R1200GS K50 LC Rear Brake Lever Plate	SS304	3	1
3	P090399003	BMW R1200GS K50 LC Rear Brake Lever Mount	SS304	2	1
4	WFST-I7380SS-M05x20	Socket Button Head Cap Screw-SS-M05x20			2
5	WFST-D985SS-M05	NUT Hex Nyloc M05 X 0.80mm SS			2

Process	Time (Min)
Laser Cut	
Bending	
Welding TIG	
Shaking	10
Acid Cleaning	10
Parts Picking	5
Assembly	5
Packaging	10



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A090399
											DESCRIPTION:	BMW R1200GS K50 LC Brake Lever Ext (20
MACHINING TOLERANCE		GENERAL TOLERANCE										
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM									DWG No.	A090399
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5								DATE PRINTED:	17/04/2024
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8								SHEET	1 # 8
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2								REV	A
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0								SURFACE TREATMENT:	
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS										
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'									
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'									
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'										
— STRAIGHTNESS	○ CIRCULARITY	⌒ PROFILE OF ANY LINE	⊕ POSITION	⌒ CIRCULAR RUN-OUT	Ⓛ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE	SCALE: 1:1	FINISH:	MATERIAL: N/A	
▯ FLATNESS	⌒ CYLINDRICITY	⌒ PROFILE OF ANY SURFACE	⊙ CONCENTRICITY	⌒ TOTAL RUN-OUT	Ⓜ MAXIMUM MATERIAL CONDITION							
∥ PARALLELISM	⊥ PERPENDICULARITY	⌒ ANGULARITY	≡ SYMMETRY	Ⓟ ENVELOPE PRINCIPLE	Ⓟ PROJECTED TOLERANCE ZONE							