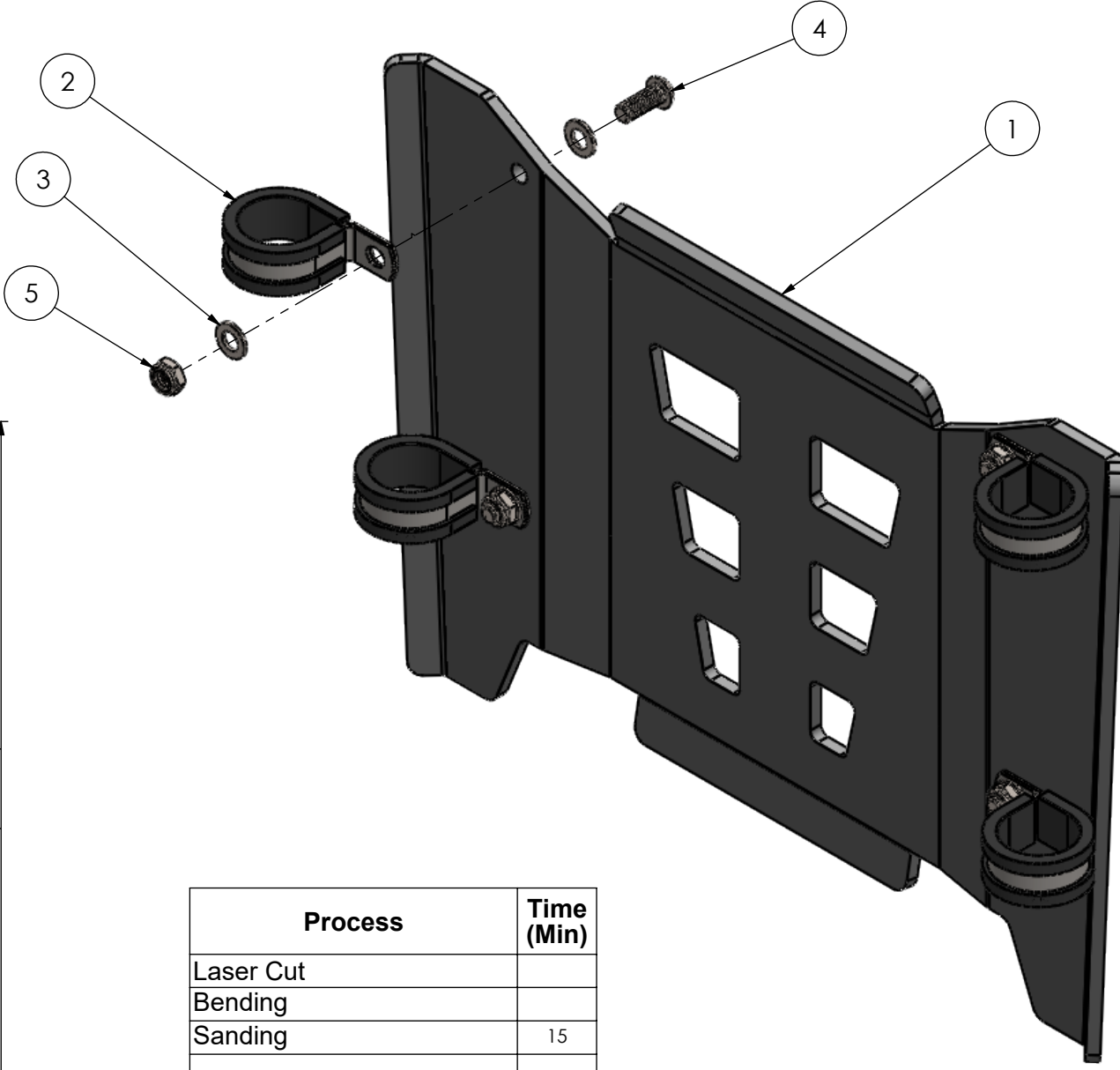
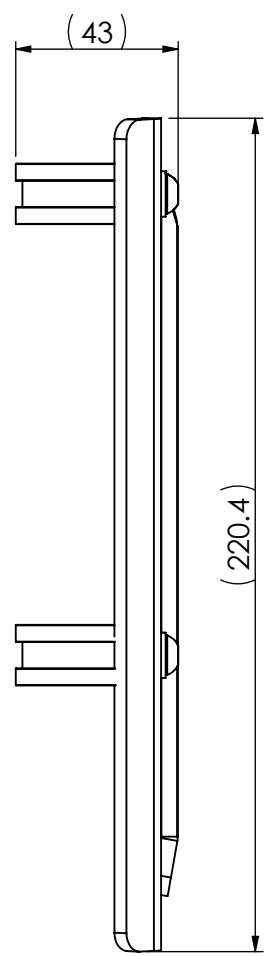
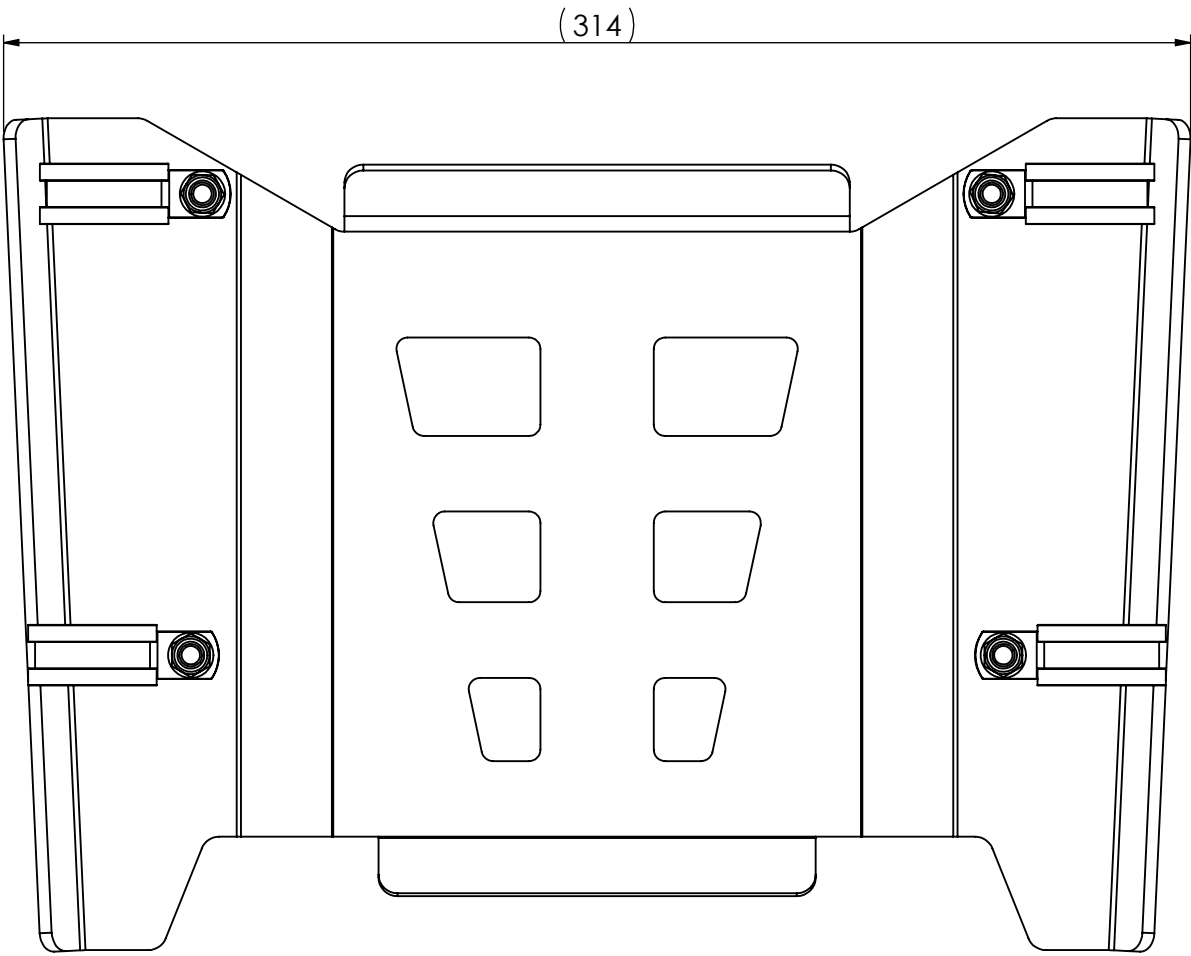


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090403001	R1200 GS Bash Plate Extension	1200H4	4.5	1
2	WENG-CLA-1055	Stainless Steel P Clip 25mm	SS		4
3	WFST-I7089SS-M06	Flat Washer SS - M06 - 12x06.6			8
4	WFST-I7380SS-M06x16	Socket Button Head Cap Screw-SS-M06x16			4
5	WFST-D985SS-M06	NUT Hex Nyloc M06 X 1.00mm SS			4



Process	Time (Min)
Laser Cut	
Bending	
Sanding	15
Powdercoating - P090654001	
Black Ferrograin-Vx8503	10
Parts Picking	10
Assembly	10
Packaging	10

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:		Name:	Signature:	Date:	FILE NAME:	A090401
MACHINING TOLERANCE												DESCRIPTION:	R1200 GS Bash Plate Extension
GENERAL TOLERANCE												DWG No.	A090401
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE												DATE PRINTED:	17/04/2024
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM												SHEET	1 # 4
0.5 UP TO 3 ± 0.05												REV	A
120 UP TO 400 ± 0.2												SURFACE TREATMENT:	
3 UP TO 6 ± 0.05													
400 UP TO 1000 ± 0.3													
6 UP TO 30 ± 0.1													
1000 UP TO 2000 ± 0.5													
6 UP TO 30 ± 0.2													
1000 UP TO 2000 ± 1.2													
30 UP TO 120 ± 0.15													
2000 UP TO 4000 ± 1.0													
30 UP TO 120 ± 0.3													
2000 UP TO 4000 ± 2.0													
ANGULAR DIMENSIONS													
UP TO 10° ± 1°													
120° UP TO 400° ± 0°10'													
10° UP TO 50° ± 0°30'													
OVER 400° ± 0°5'													
10° UP TO 50° ± 0°30'													
OVER 400° ± 0°5'													
50° UP TO 120° ± 0°20'													
50° UP TO 120° ± 0°20'													
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE		SCALE:	1:2	 Outlast Adventure	
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION					FINISH:	PC Satin Black		
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE					MATERIAL:	N/A N/A		