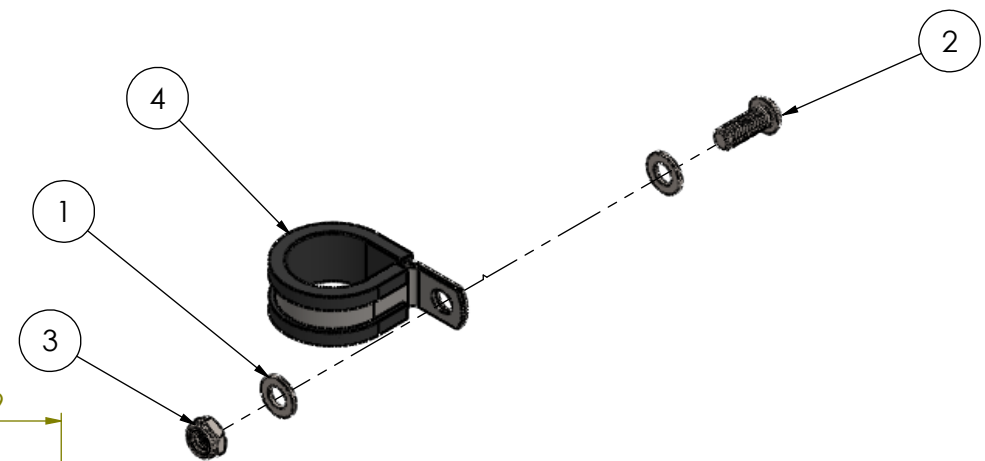
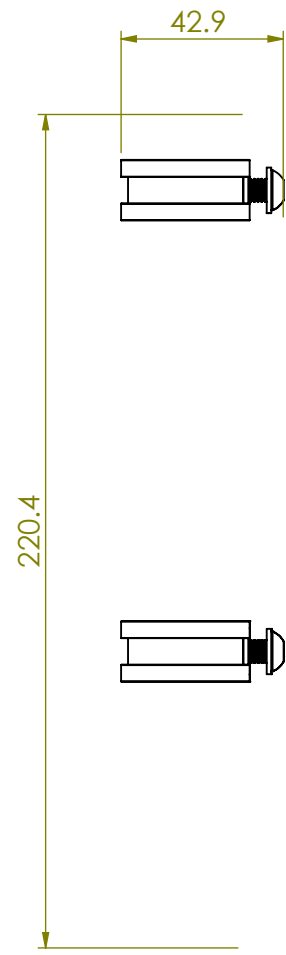
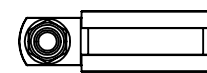
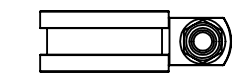
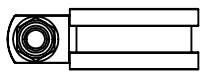
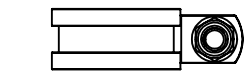


ITEM NO.	PART NUMBER	DESCRIPTION	Material	StockSize	QTY.
1	WFST-I7089SS-M06	Flat Washer SS - M06 - 12x06.6			8
2	WFST-I7380SS-M06x16	Socket Button Head Cap Screw-SS-M06x16			4
3	WFST-D985SS-M06	NUT Hex Nyloc M06 X 1.00mm SS			4
4	WENG-CLA-1055	Stainless Steel P Clip 25mm	SS		4



Process	Time (Min)
Laser Cut	
Bending	
Sanding	15
Powdercoating - P090654001	
Shot Peening - Vx95154	10
Assembly	10
Packaging	10

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S
REMOVE ALL SHARP EDGES WHERE APPLICABLE.

MACHINING TOLERANCE		GENERAL TOLERANCE	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM	
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0

ANGULAR DIMENSIONS		ANGULAR DIMENSIONS	
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'	

☐ STRAIGHTNESS	☐ CIRCULARITY	☐ PROFILE OF ANY LINE	☐ POSITION	☐ CIRCULAR RUN-OUT	☐ LEAST MATERIAL CONDITION
☐ FLATNESS	☐ CYLINDRICITY	☐ PROFILE OF ANY SURFACE	☐ CONCENTRICITY	☐ TOTAL RUN-OUT	☐ MAXIMUM MATERIAL CONDITION
☐ PARALLELISM	☐ PERPENDICULARITY	☐ ANGULARITY	☐ SYMMETRY	☐ ENVELOPE PRINCIPLE	☐ PROJECTED TOLERANCE ZONE

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3 PROJECTION METHOD: RD ANGLE

SCALE: 1:2

FINISH:

MATERIAL: N/A N/A

FILE NAME: A090403

DESCRIPTION: R1200 GS Bash Plate Extention

DWG No. A090403

DATE PRINTED: 23/08/2024

SHEET 1 # 4

REV D

SURFACE TREATMENT: