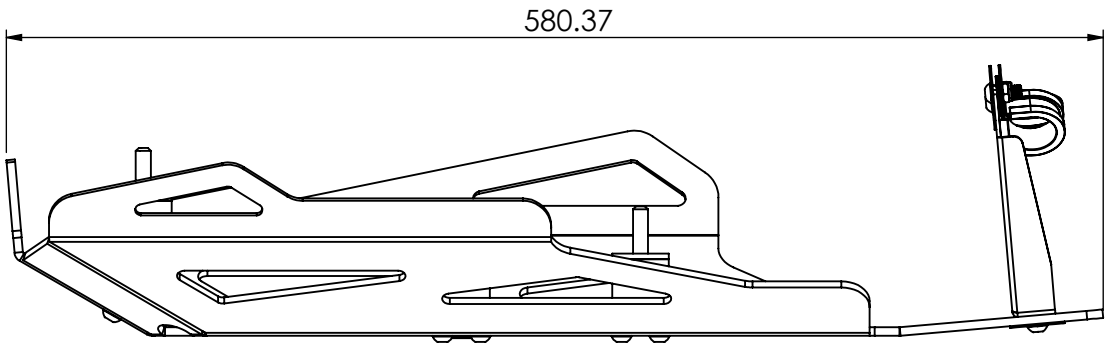
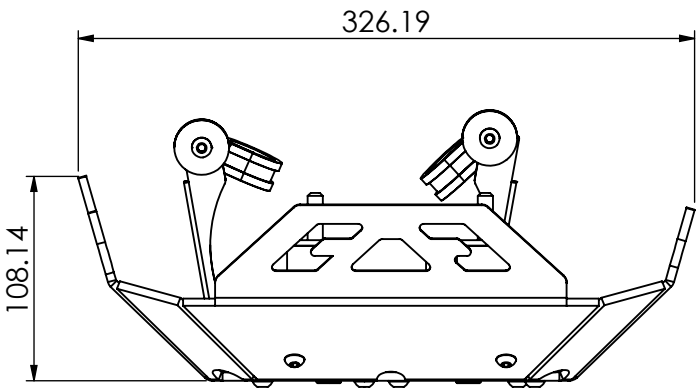
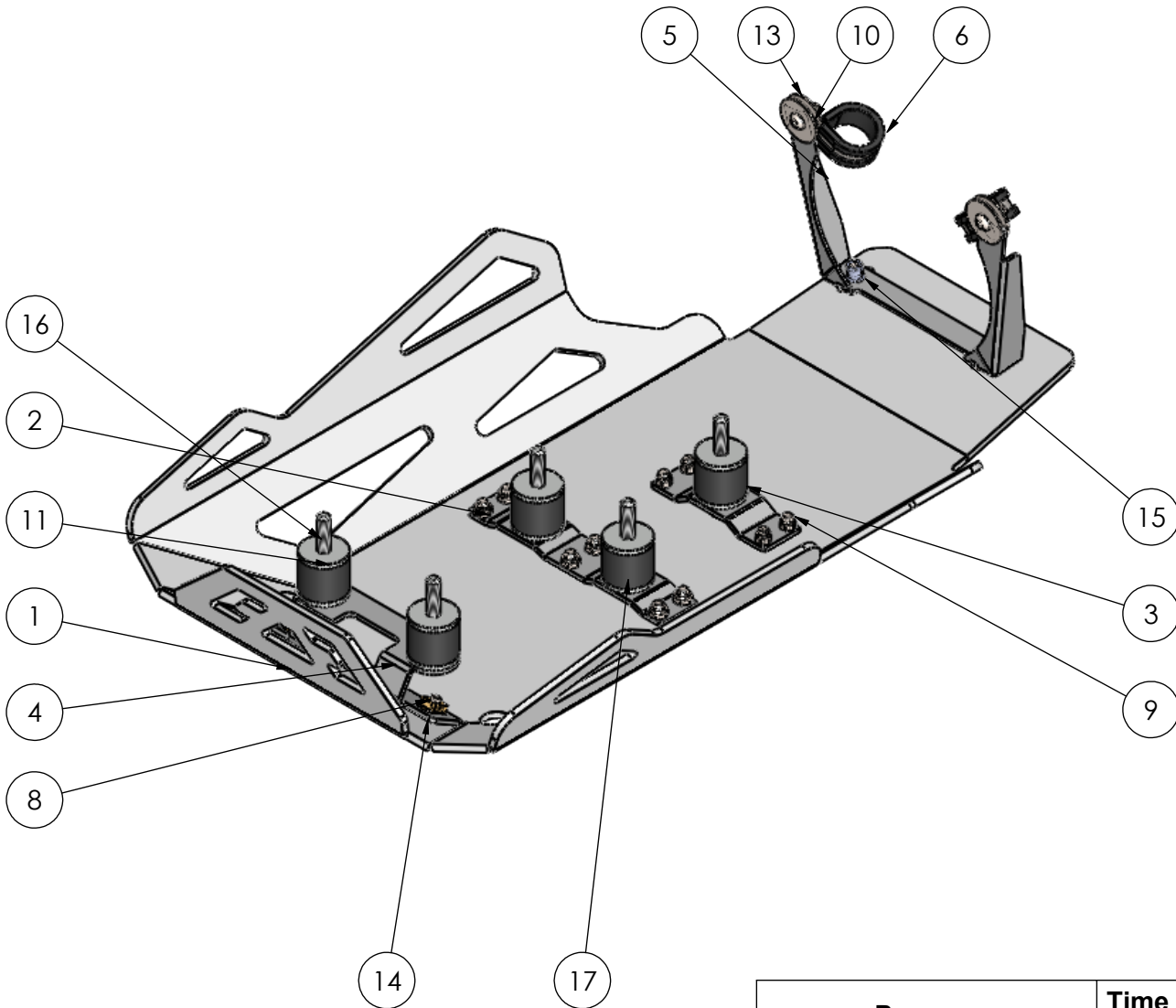


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	WEIGHT	QTY.
1	P090405001	K50 K51 Bash Plate	ALU1200 H4	4.5	2123.75	1
2	P090405002	K50 K51 Bash Plate Mount Large	SS304	3	103.80	1
3	P090405003	K50 K51 Bash Plate Mount Small	SS304	3	61.89	1
4	P090405004	K50 K51 Bash Plate Mount Front	SS304	3	168.14	1
5	P090405005	K50 K51 Bash Plate Rear Mount Plate	SS304	2	135.53	1
6	WENG-CLA-055	Stainless Steel P Clip 25mm	SS			2
7	WFST-D6797ASS-M08	Serrated Lock Washer Type J SS - M08				2
8	WFST-D80704ZB-M06	Cage Nut M6	ZB	M6	0.00	2
9	WFST-D985SS-M05	NUT Hex Nyloc M05 X 0.80mm SS				4
10	WFST-D985SS-M06	NUT Hex Nyloc M06 X 1.00mm SS				8
11	WFST-I4762SS-M06x025	Hexagon Socket Head Cap Screw SS-M06x025				2
12	WFST-I4762SS-M08x012	Hexagon Socket Head Cap Screw SS-M08x012				3
13	WFST-I7094SS-M06	Body Washer SS - 29.0x06.6				6
14	WFST-I7380SS-M06x16	Socket Button Head Cap Screw-SS-M06x16				16
15	WFST-RN126ZB-06x16	RivNut M06x16.7 mm ZB STD Flange				2
16	WPLA-MOU-1260	M8 Male Female Anti Vibration Mount	N/A	M8	0.00	5
17	JIS B 1255 B 8	Washer, Serrated, M8 - SS	SS			3



Process	Time (Min)
Laser Cut	
Bending	
Welding TIG	20
Powdercoating - Silver Ferrograin-Vx95154	
Shaking	20
Parts Picking	5
Assembly	5
Packaging	10

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.		REV	Detail of REV	Date:	Name:		Name:	Date:	FILE NAME:	A090407
MACHINING TOLERANCE									DESCRIPTION:	R1200GS K50 K51 Bash Plate
GENERAL TOLERANCE									DWG No.	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE									DATE PRINTED:	23/08/2024
0.5 UP TO 3 ± 0.05									SHEET	1 # 7
3 UP TO 6 ± 0.05									REV	C
400 UP TO 1000 ± 0.3									SURFACE TREATMENT:	
6 UP TO 30 ± 0.1										
1000 UP TO 2000 ± 0.5										
30 UP TO 120 ± 0.15										
2000 UP TO 4000 ± 1.0										
30 UP TO 120 ± 0.3										
2000 UP TO 4000 ± 2.0										
ANGULAR DIMENSIONS										
UP TO 10° ± 1°										
120° UP TO 400° ± 0°10'										
10° UP TO 50° ± 0°30'										
OVER 400° ± 0°5'										
50° UP TO 120° ± 0°20'										
50° UP TO 120° ± 0°20'										
STRAIGHTNESS										
CIRCULARITY										
PROFILE OF ANY LINE										
POSITION										
CIRCULAR RUN-OUT										
FLATNESS										
CYLINDRICITY										
PROFILE OF ANY SURFACE										
CONCENTRICITY										
TOTAL RUN-OUT										
PARALLELISM										
PERPENDICULARITY										
ANGULARITY										
SYMMETRY										
ENVELOPE PRINCIPLE										
PROJECTED TOLERANCE ZONE										
THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.										
3 PROJECTION METHOD: RD ANGLE										
SCALE: 1:5										
FINISH:										
MATERIAL: N/A										

