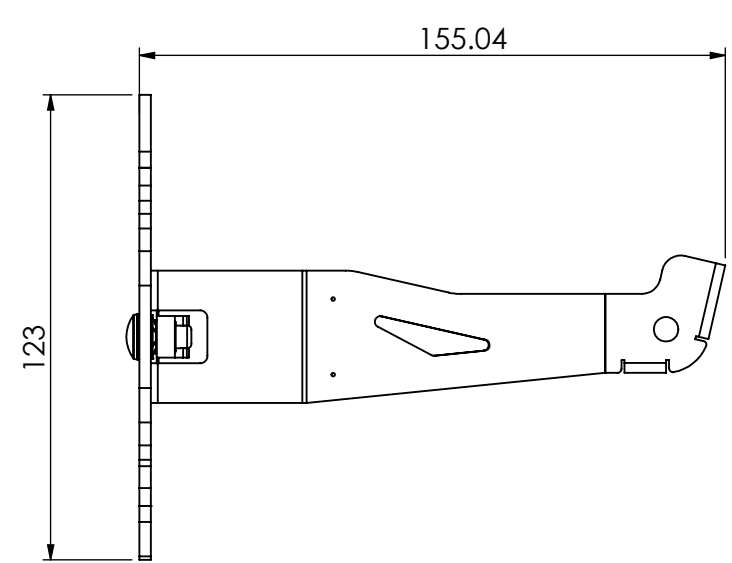
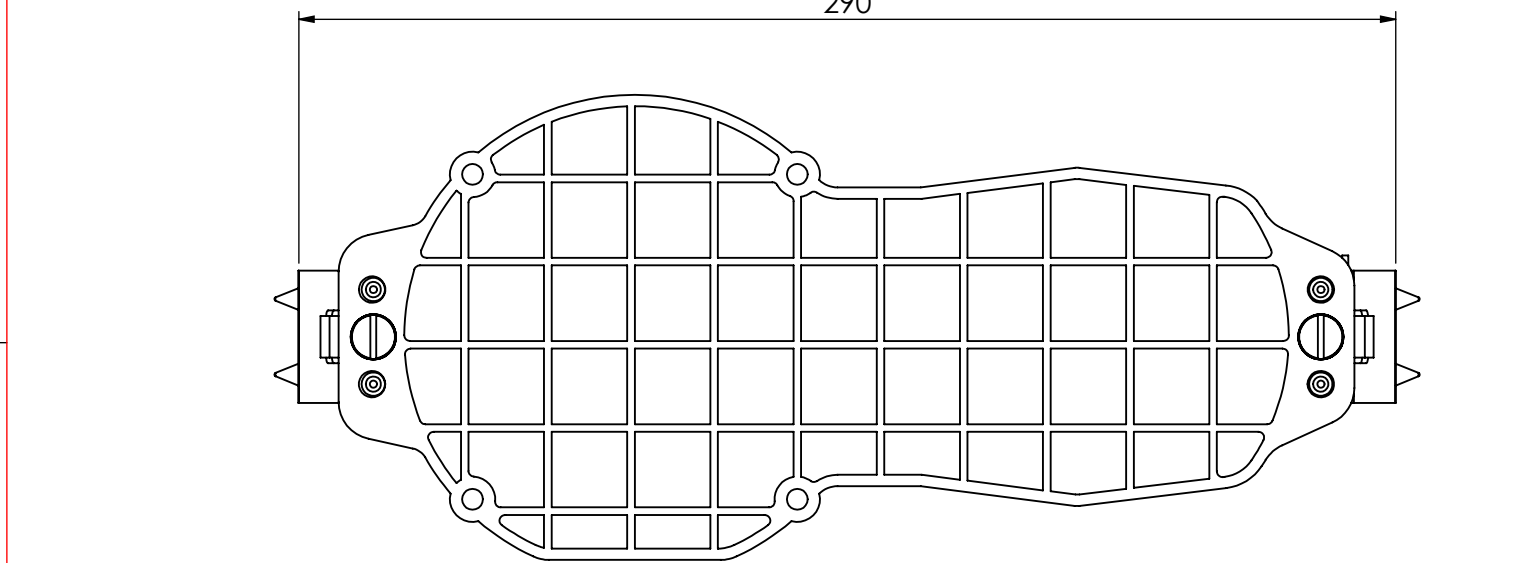
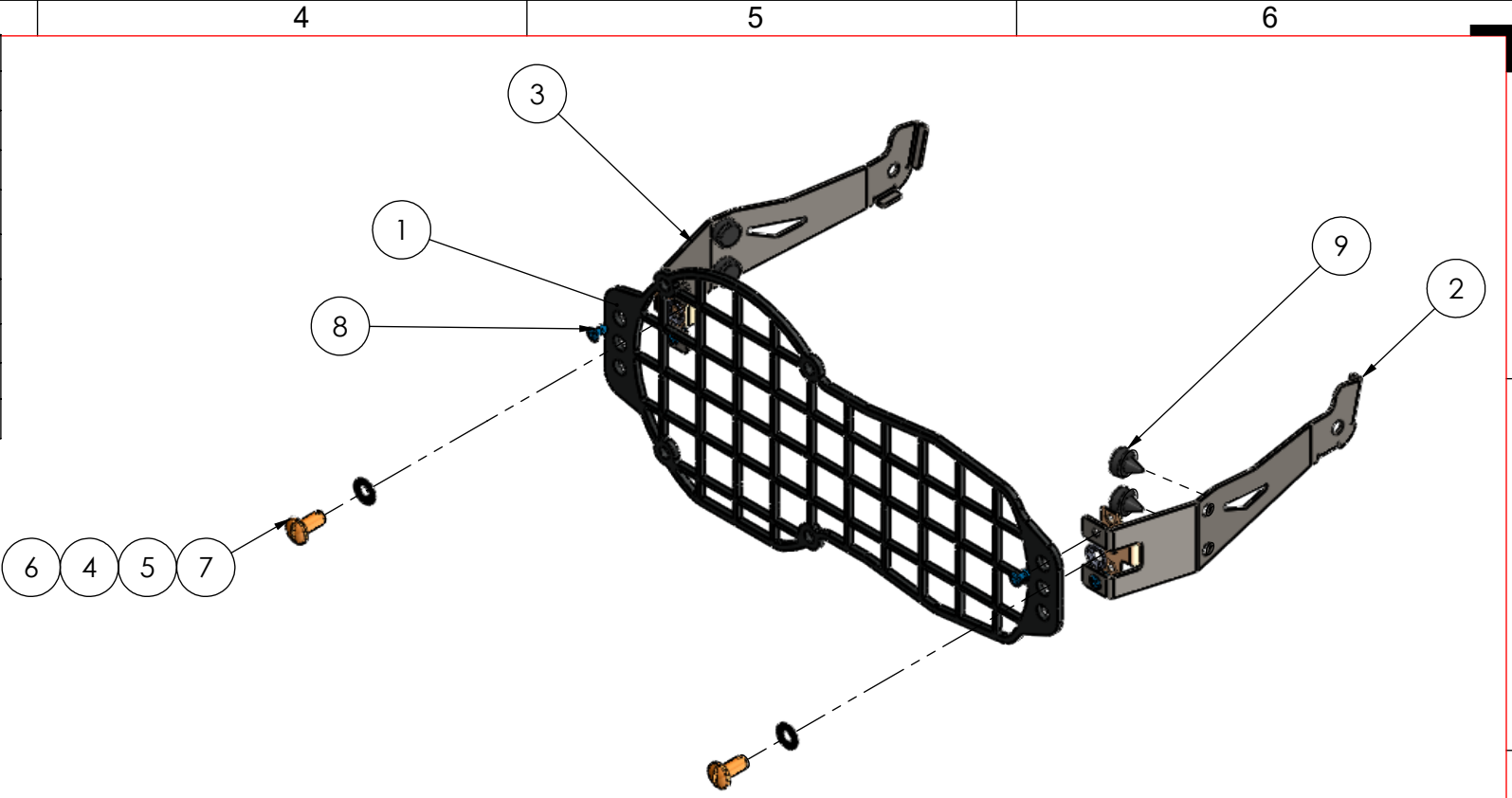
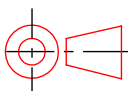


1		2		3		4		5		6	
ITEM NO.	PART NUMBER	DESCRIPTION			MATERIAL	STOCK SIZE	QTY.				
1	P090413001	R1200GS K50 K51 Head Light Goard - Grid Type Black			SS304	2	1				
2	P090413002	R1200GS Grid Type Headlight LH Mount			SS304	1.6	1				
3	P090413003	R1200GS Grid Type Headlight RH Mount			SS304	1.6	1				
4	WFST-DZUS-Fastener	Metric Part Template			N/A		2				
5	WFST-DZUS-Retainer	Metric Part Template			N/A		2				
6	WFST-DZUS-Rivet Plate	Dzus Panex 6mm Receptacle			N/A		2				
7	WFST-DZUS-Stud	Dzus Panex 6mm Stud			N/A		2				
8	WFST-GB126SS-3.2x08.0	Blind Rivet 3.2x8.0mm SS					4				
9	WPLA-MOU-1275	Rubber Stop DIA12x5			Silicon Rubber		4				



Process	Time (Min)
Laser Cut	
Bending	
Shaking	10
Powdercoating - P090665001	
Black Picking	
Black Primer-Vx8503	10
Assembly	10
Packaging	10

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A090413
MACHINING TOLERANCE		GENERAL TOLERANCE									DESCRIPTION:	R1200GS Head Light Guard - Grid Type
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM									DWG No.	A090413
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5								DATE PRINTED	29/04/2024
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8								SHEET	1 # 5
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2								REV	C
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0								SURFACE TREATMENT:	
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS									 Outlast Adventure	
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'									
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'									
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'										
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE 		SCALE: 1:5		
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION							
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE							
										FINISH: P/C Satin Black		
										MATERIAL: N/A		