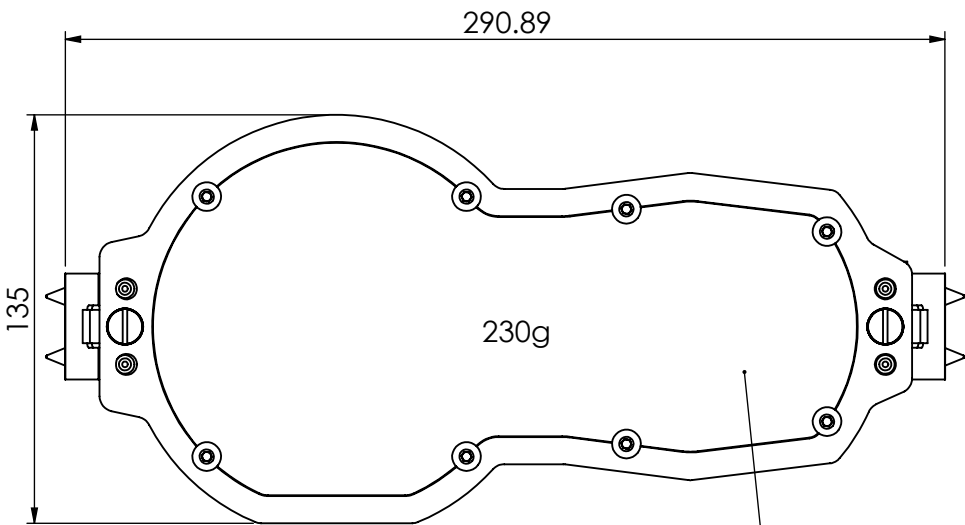
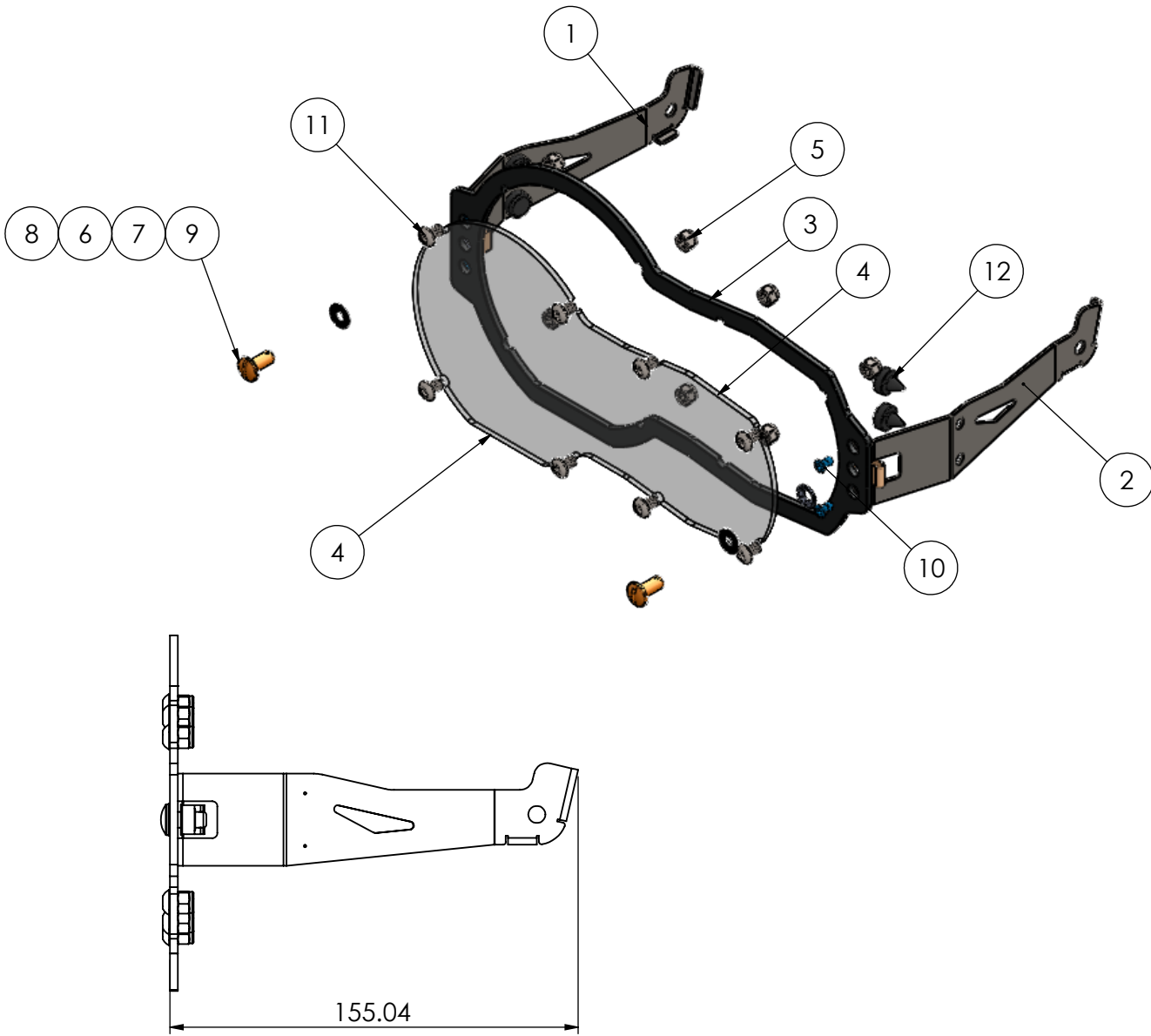


1		2		3		4		5		6	
ITEM NO.	PART NUMBER	DESCRIPTION			MATERIAL	STOCK SIZE	WEIGHT	QTY.			
1	P090413003	R1200GS Grid Type Headlight RH Mount			SS304	1.6	0.05	1			
2	P090413002	R1200GS Grid Type Headlight LH Mount			SS304	1.6	53.72	1			
3	P090415001	R1200GS Head Light Guard Ring Black			ALU1200H4	3	52.78	1			
4	P090415002	R1200GS Head Light Guard Lens			Polycarb	3	60.66	1			
5	WFST-D985SS-M05	NUT Hex Nyloc M05 X 0.80mm SS						8			
6	WFST-DZUS-Fastener	WFST-DZUS-Fastener						2			
7	WFST-DZUS-Retainer	WFST-DZUS-Retainer						2			
8	WFST-DZUS-Rivet Plate	Dzus Panex 6mm Receptacle						2			
9	WFST-DZUS-STUD	Dzus Panex 6mm Stud						2			
10	WFST-GB126AL-3.2x10.0	Blind Rivet 3.2x10.0mm AL						4			
11	WFST-I7380SS-M05x08	Socket Button Head Cap Screw-SS-M05x08						8			
12	WPLA-MOU-1275	Rubber Stop DIA12x5			Silicon Rubber		0.00	4			



Note: Before assembly, make sure the plastic is not scratched, burned or broken.

Process	Time (Min)	
Laser Cut		
Bending		
Powdercoating - Black Ferrograin-Vx8503		P090670001
Shaking	15	P090665002&3
Parts Picking	10	
Assembly	15	
Packaging	10	



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.										REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A090415
MACHINING TOLERANCE					GENERAL TOLERANCE												DESCRIPTION:	R1200GS Head Light Guard - Poly Carbonat
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE					ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM												DWG No.	A090415
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2			0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5										DATE PRINTED	29/04/2024
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3			3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8										SHEET	1 # 6
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5			6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2										REV	E
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0			30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0										SURFACE TREATMENT:	
ANGULAR DIMENSIONS					ANGULAR DIMENSIONS													
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'			UP TO 10° ± 1°		120° UP TO 400° ± 0°10'											
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'			10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'											
50° UP TO 120° ± 0°20'					50° UP TO 120° ± 0°20'													
 STRAIGHTNESS	 CIRCULARITY	 PROFILE OF ANY LINE	 POSITION	 CIRCULAR RUN-OUT	 LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BYANY MEANS WHATSOEVER WITHOUTTHE WRITTEN CONSENT from BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNINGCONSTITUTES THEFT.				3 PROJECTION METHOD: RD ANGLE 		SCALE:	1:5			 Outlast Adventure		
 FLATNESS	 CYLINDRICITY	 PROFILE OF ANY SURFACE	 CONCENTRICITY	 TOTAL RUN-OUT	 MAXIMUM MATERIAL CONDITION							FINISH:		MATERIAL:				
 PARALLELISM	 PERPENDICULARITY	 ANGULARITY	 SYMMETRY	 ENVELOPE PRINCIPLE	 PROJECTED TOLERANCE ZONE									N/A				

