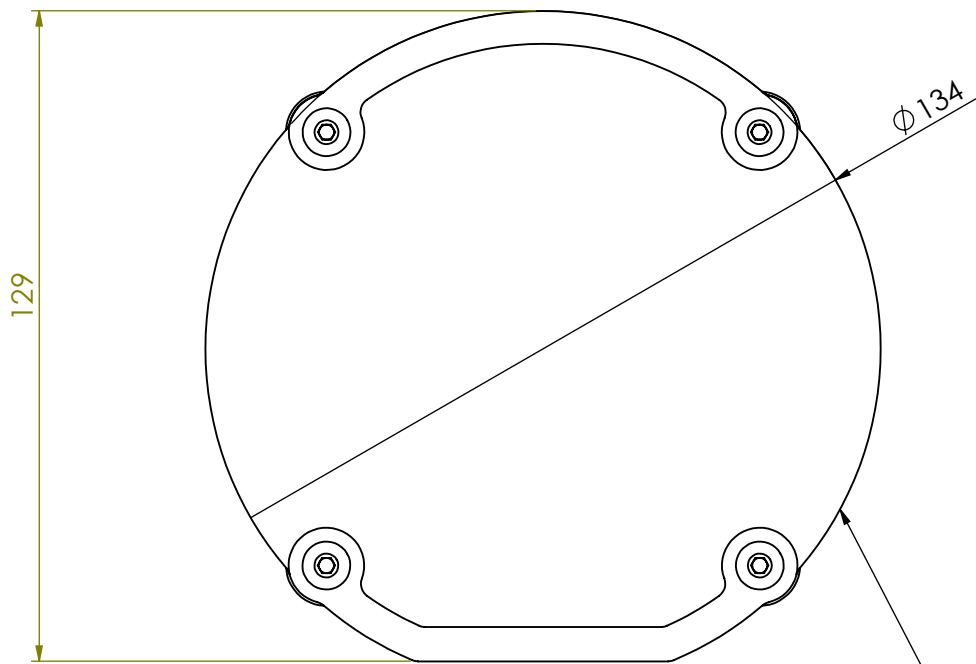
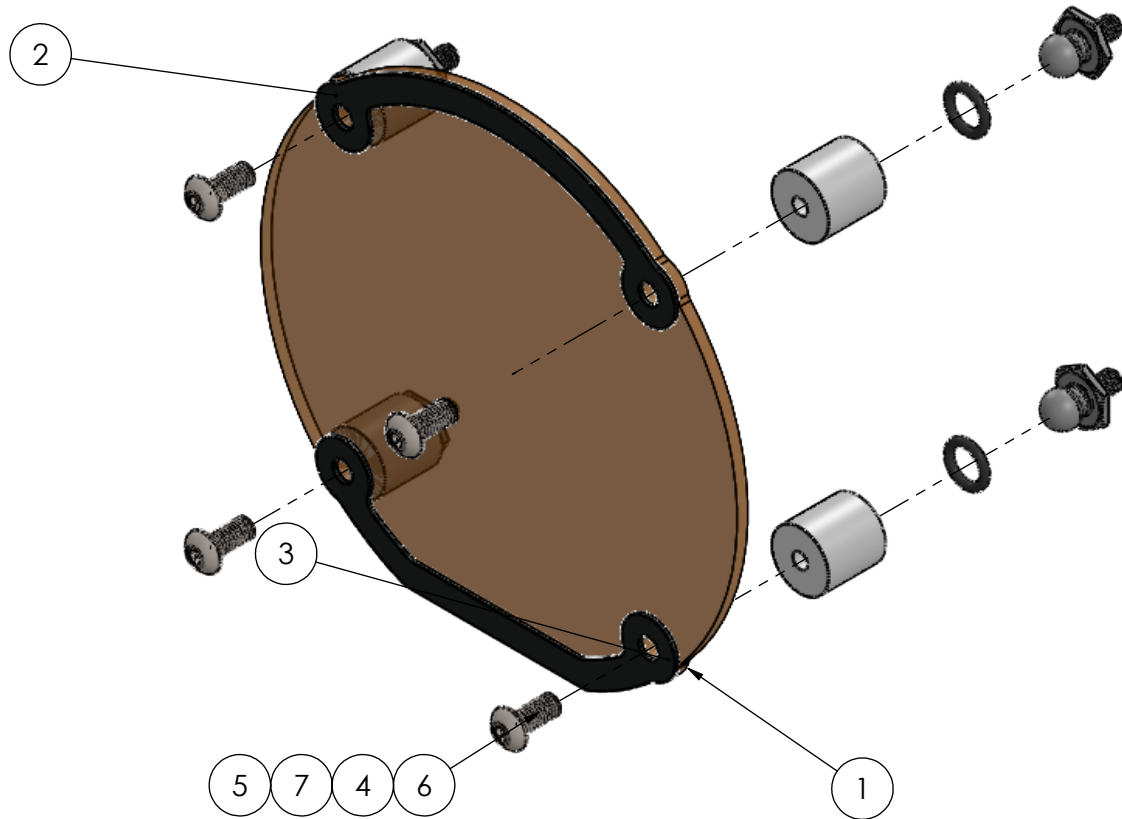


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090419001	K50 K51 Head Light Guard - Clip-on Lens	PERSPEX - Orange	3	1
2	P090419002	K50 K51 Head Light Guard - Clip-on Top Arm Black	SS430PVC	0.9	1
3	P090419003	K50 K51 Head Light Guard - Clip-on Bottom Arm Black	SS430PVC	0.9	1
4	WENG-BUS-1505	Ball And Socket - Female	ALU1200H4	Ø16	4
5	WENG-BUS-1510	Ball And Socket - Male	SS304	13 A/F	4
6	WFST-I7380SS-M05x12	Screw, Button Head, M5x12 - SS	SS		4
7	WPLA-INS-1275	O-Ring 2x8	EPICHLOROHYDRIN	2x8	4



Note: Before assembly, make sure the plastic is not scratched, burned or broken.

Process	Time (Min)
Laser Cut	
Powdercoating - P090675002 & 3	
Black Ferrograin-Vx8503	10
Parts Picking	10
Assembly	10
Packaging	10



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A090419	
MACHINING TOLERANCE				GENERAL TOLERANCE				DRAWN:			DESCRIPTION: R1200GS K50 K51 Head Light Guard - Clip-		
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM				CHECKED:			DWG No. A090419		
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5		APPROVED:			DATE PRINTED 29/04/2024		
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8		MFG:			SHEET 1 # 5		
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2		QA:			REV C		
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0					SURFACE TREATMENT:		
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS									
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'							
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'							
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'									
☐ STRAIGHTNESS	☐ CIRCULARITY	☐ PROFILE OF ANY LINE	☐ POSITION	☐ CIRCULAR RUN-OUT	☐ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE		SCALE: 1:2		MATERIAL: N/A	
☐ FLATNESS	☐ CYLINDRICITY	☐ PROFILE OF ANY SURFACE	☐ CONCENTRICITY	☐ TOTAL RUN-OUT	☐ MAXIMUM MATERIAL CONDITION								
☐ PARALLELISM	☐ PERPENDICULARITY	☐ ANGULARITY	☐ SYMMETRY	☐ ENVELOPE PRINCIPLE	☐ PROJECTED TOLERANCE ZONE								