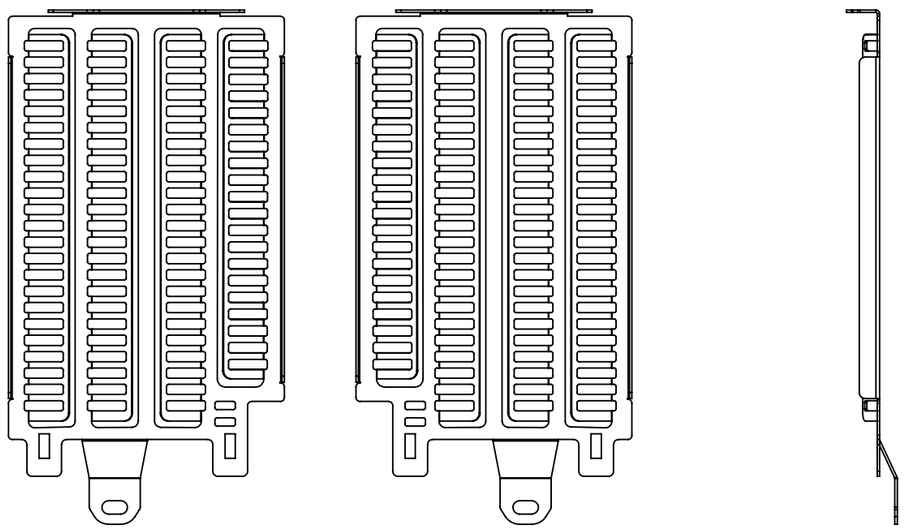
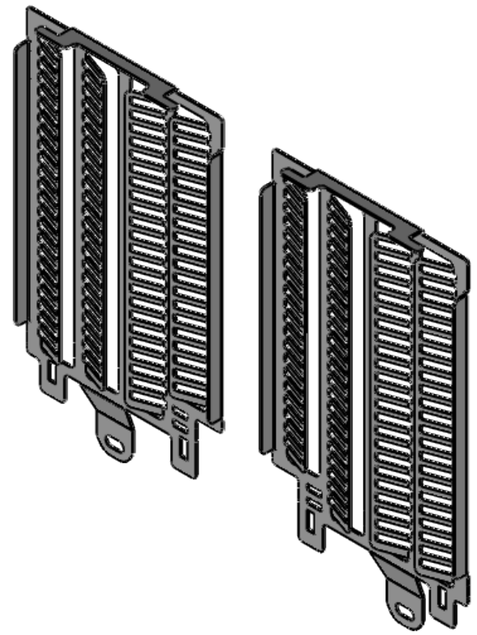
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090427001	R1200GS K50 & K51 Radiator Guard RH	SS304	1.2	1
2	P090427002	R1200GS K50 & K51 Radiator Guard LH	SS304	1.2	1





Process	Time (Min)
Laser Cut	
Bending	
Powdercoating - Black Ferrograin-Vx8503	
Packaging	10

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S
REMOVE ALL SHARP EDGES WHERE APPLICABLE.

MACHINING TOLERANCE		GENERAL TOLERANCE	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM	
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS	
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'	

STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE

REV	Detail of REV	Date:	Name:

	Name:	Signature:	Date:
DRAWN:			
CHECKED:			
APPROVED:			
MFG:			
QA:			

THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BYANY MEANS WHATSOEVER WITHOUTTHE WRITTEN CONSENT from BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNINGCONSTITUTES THEFT.

3 PROJECTION METHOD: RD ANGLE

SCALE: 1:5

FINISH: P/C Satin Black

MATERIAL: N/A

FILE NAME:	A090429
DESCRIPTION:	R1200GS K50 & K51 Radiator Guard
DWG No.	A090429
DATE PRINTED	30/04/2024
SHEET	1 # 4
REV	C
SURFACE TREATMENT:	

MOTORRADICAL
Outlast Adventure