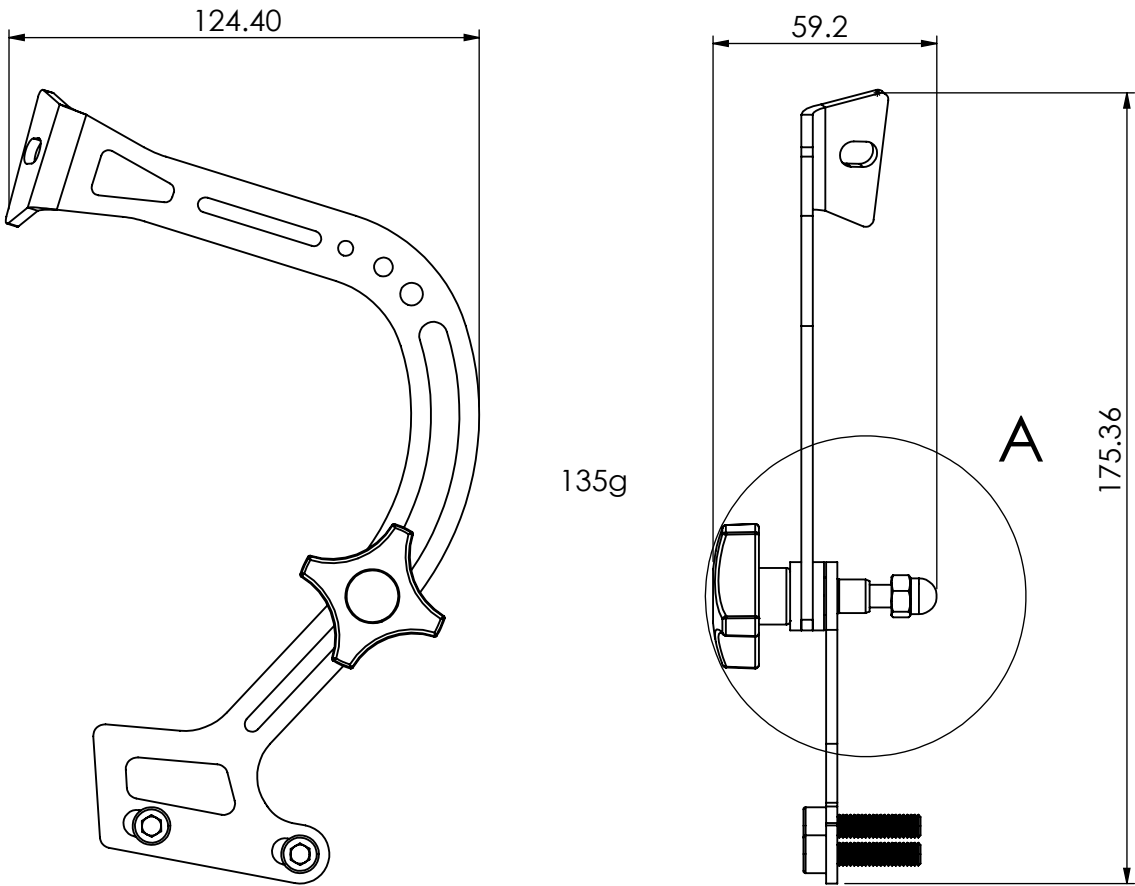
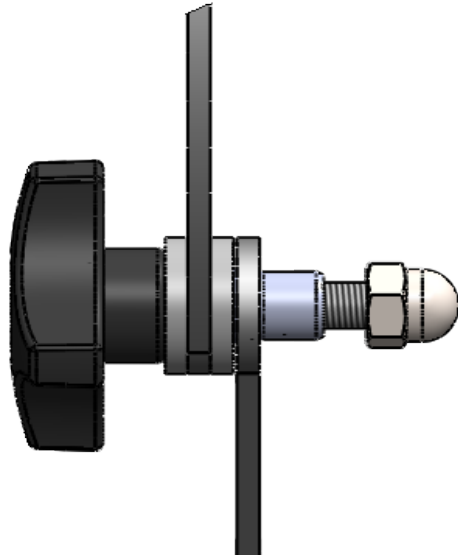


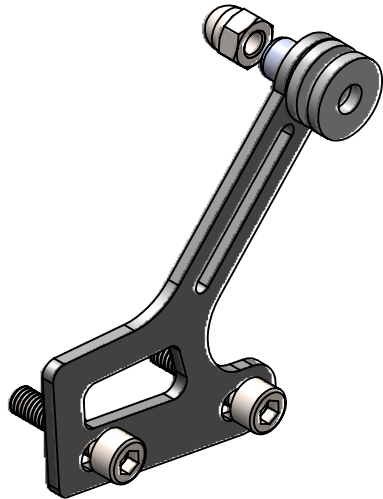
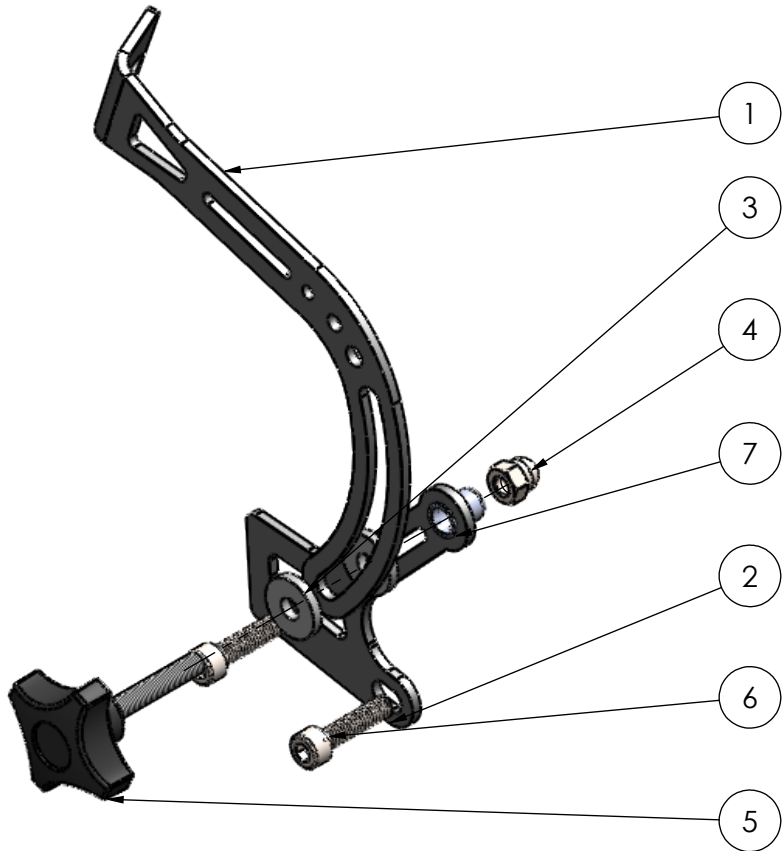
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090437001	R1200 Screen Stabilizer Arm	SS304	3	1
2	P090437002	R1200 Screen Staibilzer Mount	SS304	3	1
3	P090437003	R1200 Screen Stabilizer Washer	SS304	3	2
4	DIN 1587 - M6 --NNU				1
5	WFST-HWHL-M6x35	Hand Wheel Male M6x35	N/A	M6	1
6	WFST-I4762SS-M06x025	Hexagon Socket Head Cap Screw SS-M06x025			2
7	WFST-RN126SS-06x14	RivNut M06x14 mm SS STD Flange			1



Process	Time (Min)	Notes
Laser Cut		
Bending		
Shaking	15	All
Powdercoating - Black Ferrograin-Vx8503		P090720001 & P090720002
Parts Picking	10	
Assembly	5	
Packaging	10	



DETAIL A
SCALE 1 : 1



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.						REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A090437
MACHINING TOLERANCE			GENERAL TOLERANCE							DRAWN:			DESCRIPTION:	R1200GS & A K50 & K51 Screen Stabilizer
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE			ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM							CHECKED:			DWG No.	A090437
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5							APPROVED:			DATE PRINTED	23/08/2024
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8							MFG:			SHEET	1 # 5
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2							QA:			REV	H
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0										SURFACE TREATMENT:	
ANGULAR DIMENSIONS			ANGULAR DIMENSIONS											
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'											
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'											
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'												
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.			3 PROJECTION METHOD: RD ANGLE		SCALE:	1:2		
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION						FINISH:		MATERIAL:	
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE								N/A	
 Outlast Adventure														

